P-390-JSMPL-AMEN- SUGAR-52021 (Revision - 01)

SUMMARY ENVIRONMENTAL IMPACT ASSESSMENT (EIA) REPORT

(IN ENGLISH AND MARATHI)

FOR

EXPANSION OF SUGAR FACTORY FROM 10000 TCD TO 15000 TCD, COGENERATION FROM 32 MW TO 52MW & DISTILLERY FROM 80 TO 300 KLPD

BY

JARANDESHWAR SUGAR MILLS PVT. LTD.

CHIMANGAON, TAL.: KOREGAON, DIST.: SATARA,
MAHARASHTRA STATE

PREPARED BY



EQUINOX ENVIRONMENTS (I) PVT. LTD.

Environmental; Civil & Chemical Engineers, Consultants and Analysts, Kolhapur (MS)

E-mail: projects@equinoxenvi.com, eia@equinoxenvi.com

An ISO 9001: 2015 & QCI - NABET Accredited Organization









AUGUST - 2021



JARANDESHWAR SUGAR MILLS PVT. LTD.

REF NO.: 334

DATE: 14.08.2021

To,
The Member Secretary,
Maharashtra Pollution Control Board (MPCB);
3rd& 4th-Floor, Kalpataru Point,
Sion Circle, Sion (E),
Mumbai - 400 022

Sub.: Application for 'Public Hearing'to be conducted forexpansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup) by Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), A/p: Chimangaon, Tal.: Koregaon, Dist. Satara.

Ref.: 'Terms of Reference' (ToR) granted to industry. Copy enclosed at Enclosure – I.

Dear Sir,

This has reference to an online Form- I application submitted for grant of ToRs to MoEFCC; New Delhi. The same was in respect of expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD by – Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), Satara.

Subsequently, standard ToRs were recommended to industry. Refer **Enclosure** – I for copy ofToR letter. Therein, directions were given to conduct Public Hearing w.r.t. our expansion project. Now, in order to conduct Public Hearing, we hereby are submitting all the relevant documents and information to your office.

Alongwith the Public Hearing application, a draft EIA Report as per the generic structure stipulated in MoEF Notification No. S.O.1533 (E) dated 14.09.2006 amendments thereto; and Executive Summary Report in two languages (English and Marathi) are enclosed separately. The same provide details of Pollution Control Facilities, Production Processes and Raw Materials as well as Finished Productsand Environmental Management Plan (EMP) etc. regarding the existing and proposed expansion unit.

'Twenty Sets' of various documents, as mentioned above and equivalent number of soft copies of same have been submitted for your information and necessary further action. Also, a Demand Draft of Rs. /- (Rs.only)bearing No.drawn ondated towards the Public Hearing charges, as decided by the govt., has been presented herewith.

Please do the needful and oblige.

Thanking you.

Reg. Office: S.No.15/7/3. Shop No. 105 &106 Atharva Fariyaz Plaza. Appo. Shankar Maharaj Math. Pune Satara Road, Dhankawadi Pune- 411043. CIN- U15421PN2010PTC137691 Dt. 20/08/2013

Factory Site: At. Post. Chimangaon. Tal. Koregaon, Dist. Satara. Pin No. 415501 Email - jsmladm@ gmail.com Phone (02163) 236233 /34 /35, 249712 /13 Fax (02163) 236234



JARANDESHWAR SUGAR MILLS PVT. LTD.

Yours faithfully,

Mr. Vijay Jagdale (General Manager)

Encl.:1.Executive Summary of Project 2. A Draft EIA Report

3. A D.D. bearing No.

dated

drawn on bank

CERTIFICATE

Declaration by Expert contributing to the EIA in respect of expansion of sugar factory from 10,000 TCD to 15,000 TCD, Cogeneration from 32 MW to 52 MW & distillery from 80KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup) by – **Jarandeshwar Sugar Mills Pvt. Ltd.**, located at Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra.

We, hereby, certify that we were a part of the EIA team in the following capacities that developed the above EIA.

EIA Outward No. : P- 390- JSMPL-AMEN-SUGAR-52021

EIA Coordinator

Name : Dr. Sangram Ghugare

Period of Involvement : January 2021 to August 2021

Contact Information : eia@equinoxenvi.com

Functional Area Expert:

| Sr. No. | Functional Area | Name of the expert/s | Involvement (Period & Task) | Signature |
|------------|--------------------|------------------------|--|-----------|
| 1 | WP | Dr. Sangram Ghugare | January 2021 to August 2021 Study of process and operations Site visit and finalization of water sampling locations Preparation of water balance and identification of wastewater generation. Evaluation of water pollution & control management Identification of impacts, suggestion and finalization of mitigation measures Study on Treatment of effluents through existing ETP. | Figure. |

| Sr. | Functional | Name of the | Involvement | Signature |
|-----|------------|--|--|-----------|
| No. | Area | expert/s | (Period & Task) | |
| 2 | EB | Prof. (Dr.) Jay Samant | January 2019 to March 2019 Selection of Site for conducting ecological & wildlife surveys. Interaction with Govt. offices and agencies for certain secondary data and information pertaining to region specific issues Review of rules, legislation and criteria towards knowing and understanding inclusion in the study region of any eco-sensitive zones, wild life sanctuary. Collection, compilation and presentation of the data as well as incorporation of same in to the Draft EIA report | Jammud |
| 3 | SE | Dr. Anuradha Samant | January 2019 to March 2019 Collection of data on socio-economic aspects in study area through surveys. Public opinions and recording of events for future industrialization in the study area. Study of sociological aspects like human settlement, demographic and infrastructural facilities available in study area. | Apamant |
| 4 | AP | Dr. Sangram Ghugare Mr. Yuvraj Damugade | January 2021 to August 2021 Involved in detailed study of mass balance w.r.t. raw materials & products especially from view point of process emissions. Site visit and finalization sampling locations Identification of impact and suggesting the mitigation measures. | Flygur C. |
| 5 | AQ | Mr. Yuvraj Damugade | January 2019 to August 2019 Designing of Ambient AQM network for use in prediction modeling and micro metrological data development Development and application of air quality models in prediction of pollutant dispersion, Plotting of isopleths of GLCs, Worst case scenarios prediction w.r.t. source and receptors. | 2 Pagele |
| 7 | HG GEO | Dr. J.B. Pishte | January 2019 to August 2019 • Hydro geological studies, data processing; analysis and evaluation, Ground water table measurement and monitoring network methodology | #hhh |

| Sr. | Functional | Name of the | Involvement | Signature |
|-----|------------|----------------|---|------------|
| No. | Area | expert/s | (Period & Task) | |
| | | | Planning and scheduling of groundwater sampling stations in the region. Study of geology & general geological configuration of the region as well as sub-surface geology. Determination of impact and suggesting mitigation measures | |
| 8 | SHW | Dr. Sangram | January 2021 to August 2021 | 3.1. |
| | | Ghugare | Detailed study of manufacturing process and mass balance. Solid wastes generation in different steps of manufacturing was identified and their quantification done was checked. Identification of various hazardous wastes generated through manufacturing process. Practices of storage and disposal of HW its impact and mitigation measures. | Flogue C. |
| 9 | RH | Mr. Vinod | January 2019 to August 2019 | |
| | | Sahasrabuddhe | All the necessary literature for processes storage of hazardous chemicals was studied before visit. Site visit and Verification of adequacy of on-site emergency preparedness plan for proposed unit was done. Identification of probable emergencies and procedures for preparedness for handling the same was verified. Worst case analysis by using ALOHA, Ware house safety measures, suggestion of mitigation measures. | Sahrahelhe |
| 10 | NV | Mr. Vinay | January 2019 to August 2019 | A. 1 B |
| 11 | LU | Kumar Kurakula | Verification of noise levels Monitoring (both work zone and ambient) in the industrial premises and study region Finalization and verification of sampling locations, ambient noise monitoring stations and the data collected. Land use land cover mapping using NRSC Satellite image, Satellite image processing, Image classification, Technical analysis and study for setting up of facility, | Linghumz |

| Sr. No. | Functional Area | Name of the expert/s | Involvement (Period & Task) | Signature |
|------------|--------------------|----------------------|--|-----------|
| | | | planning of storage facility. | |
| 12 | SC | Shri B. S. Lole | January 2019 to August 2019 Involvement physical analysis & characterization of the soils. Identification of Impact and its mitigation measures Interpretation of soil analysis, results and data including comparison of same with standard soil classification. Collection, study and evaluation of soil information from data obtained from secondary sources & its interpretation. | E. AST. |

Declaration by the Head of the Accredited Consultant Organization/authorized person:

I, M/s. Equinox Environments (I) Pvt. Ltd. (EEIPL); Kolhapur, Environmental & Civil Engineers, Consultants and Analysts, hereby confirm that the above mentioned experts prepared the EIA report w.r.t. expansion of sugar factory from 10,000 TCD to 15,000 TCD, Cogeneration from 32 MW to 52 MW & distillery from 80KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup)— Jarandeshwar Sugar Mills Pvt. Ltd., located at Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra.

I also confirm that the consultant organization shall be fully accountable for any mis-leading information mentioned in this statement.

Signature :

Name : Dr. Sangram Ghugare, Chairman & MD

Name of the EIA Consultant: M/s. Equinox Environments (I) Pvt. Ltd. (EEIPL); Kolhapur

Organization

NABET Certificate No. & Issue : NABET/EIA/1821/ RA 0135 valid up to 21.10.2021

Date

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Summary of Draft EIA Report for

Expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Cogeneration from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup)

in the

Existing 10,000 TCD Sugar Factory, 32 MW Cogeneration & 80 KLPD Distillery premises of

Jarandeshwar Sugar Mills Pvt. Ltd., (JSMPL)

Gat No. 803 & 804, A/p: Chimangaon, Tal.: Koregaon, Dist.: Satara – 415501, Maharashtra

1) THE PROJECT

Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL) is located at Gat No. 803 & 804, Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra state. The industrial site is towards East of Satara, at a distance of about 22.5 Km from city. Industry is having existing 10,000 TCD Sugar factory, 32 MW Cogeneration plant & 80 KLPD Distillery unit. Now, the management of JSMPL have planned to expansion of sugar factory from 10,000 TCD to15,000 TCD, Cogeneration from 32 MW to 52 MW & distillery from 80KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup) in the existing Sugar factory, Co-gen plant & Distillery unit premises.

As per the provisions of "EIA Notification No. S.O. 1533 (E)" dated 14.09.2006; as amended vide Notification No. "S.O. 1960 (E)" dated 13.06.2019; the proposed expansion of Sugar Factory, Cogeneration Plant and Molasses & Cane Juice based distillery are listed at activity 5(j) 1(d) and (g- i & ii) under Category 'A'. As the Sugar, Cogen & Distillery projects are located in same premises as an integrated project complex, the entire proposal of expansion of Sugar, Cogen and Distillery is being submitted at 'Ministry of Environment, Forests and Climate Change (MoEFCC); New Delhi' for grant of ToRs and received Standard ToRs. A copy is enclosed separately.

Details of capital investment are given in table 1.

Table 1 Project Investment Details

| No. | Industrial Unit | Capital Investment (Rs. Cr.) | | |
|-----|------------------------------|------------------------------|-----------|--------|
| | | Existing | Expansion | Total |
| 1 | Sugar Factory & Co-gen plant | 241.31 | 92.34 | 333.65 |
| 2 | Distillery Unit | 117.64 | 86.14 | 203.78 |
| | Total | 358.95 | 178.48 | 537.43 |

Proposed expansion project will be formulated in such a fashion and manner so that the utmost care of Safety Norms and Environment Protection shall be taken.

Table 2 Working Pattern

| No. | Tyme of Astivity | Days of Operation | | | |
|-----|------------------|-------------------|-------------|-------|--|
| NO. | Type of Activity | Season | Off- Season | Total | |
| 1 | Sugar Factory | 180 | | 180 | |
| 2 | Co-gen Plant | 180 | 60 | 240 | |
| 3 | Distillery | 180 | 150 | 330 | |

2) THE PLACE

Proposed expansion of sugar factory, co-gen plant and distillery shall be carried out at existing premises of JSMPL. Total land area acquired by the JSMPL is 81.26 Ha. Out of this total built up area after expansion sugar factory, co-gen plant & distillery is 17.59 Ha. Detailed area break-up is presented at Table 3 & copy of plot layout is enclosed separately.

Table 3 Area Break up

| No | List of avec | Area (Sq. M.) | | | | |
|-----|-------------------------|---------------|-----------|-------------|--|--|
| No. | List of area | Existing | Expansion | Total | | |
| 1 | Total Plot Area | | | 8,12,633.29 | | |
| 2 | Built-up Area | | | | | |
| | i. Sugar Factory & | | | | | |
| | Cogen Plant | 66,770.65 | 9,438.3 | 76,208.95 | | |
| | ii. Distillery Unit | 17,030.48 | 2481.99 | 19,512.47 | | |
| | iii. Area under Road | 45,485.0 | 1,000.0 | 46,485.0 | | |
| | iv. Residential Colony | 33,750.0 | 1 | 33,750.0 | | |
| | Total Built-up Area | 1,63,036.13 | 12,920.29 | 1,75,956.42 | | |
| 3 | Green Belt Area (33% of | | | | | |
| | total plot area) | 3,02,323.0 | 16,253.0 | 3,18,576.0 | | |
| 4 | Total Open Area | 3,47,247.16 | | 3,18,100.87 | | |

3) THE PROMOTERS

JSMPL promoters are well experienced in the field of sugar factory, co-gen & distillery & have made thorough study of entire project planning as well as implementation schedule. Name and designation of the promoters are as under-

Table 4 List of Promoters

| No. | Name | Designation |
|-----|----------------------|-----------------|
| 1 | Mr. Sachin Sinagare | Director |
| 2 | Mr. Vijay R. Jagdale | General Manager |

4) THE PRODUCTS

Details of products that are being manufactured under existing & expansion of sugar factory, co-gen plant & distillery are represented in following table.

Table 5 Product & By-product for Integrated Complex

| Industrial mit | Due due 4 C Dec mus due 4 | HaM | Quantity | | |
|--------------------------------------|---|------|----------|-----------|-------|
| Industrial unit | Product& By-product | UoM | Existing | Expansion | Total |
| | Sugar (12%)* | MT/D | 1200 | 600 | 1800 |
| Sugar Factory (10,000 to | By-Product | | | | |
| Sugar Factory (10,000 to 15,000 TCD) | Bagasse (28%)* | MT/D | 2800 | 1400 | 4200 |
| 15,000 TCD) | Press Mud (4%)* | MT/D | 400 | 200 | 600 |
| | Molasses (4%)* | MT/D | 400 | 200 | 600 |
| Co-gen Plant (32 to 52 MW) | Power Generation | MW | 32 | 20 | 52 |
| | Rectified Spirit/ ENA/ Ethanol/ Absolute Alcohol | KLPD | 80 | 220 | 300 |
| Distillery Unit | By-product | | | | |
| (80 to 300 KPD) | Fusel Oil | MT/D | 5 | 15 | 20 |
| | CO_2 | MT/D | 60 | 170 | 230 |

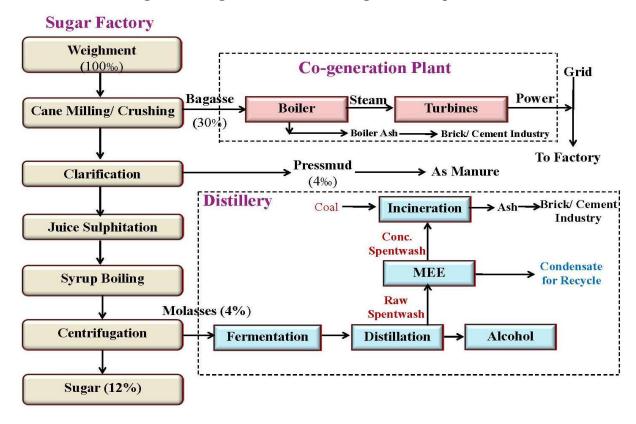
NOTE- *: % of cane crushed.

Table 6 List of Raw Materials

| Industrial Unit | Raw Material | Qı | ıantity (MT/ l |)) | Source |
|------------------------------------|---------------------|----------|----------------|------------|--|
| industrial Unit | Kaw Materiai | Existing | Expansion | Total | |
| Sugar Factory | Sugarcane | 10,000 | 5,000 | 15,000 | Nearby Farms |
| (10,000 TCD to | Lime | 23 | 11 | 34 | Local |
| 15,000 TCD) | Sulphur | 4 | 2 | 6 | Suppliers |
| Co-gen Plant (30 MW to 50 MW) | Bagasse | 1632 | 1091 | 2723 | Own sugar factory |
| | Molasses or | 291 | 820 | 1111 | Own sugar factory/ outside purchase |
| Distillery Unit (80 KLPD to 300 | Sugarcane for Juice | | 4290 | 4290 | Nearby Farms |
| KPD) | Yeast | 0.2 | 0.5 | 0.7 | Local |
| | Urea | 3 | 8 | 11 | Vendors |
| | De-foaming Oil | 9 | 26 | 35 | |

5) MANUFACTURING PROCESS

Figure 1 Integrated Manufacturing Process Operations



For more Details of manufacturing process and flow chart for sugar, Co-gen plant & Distillery are given in Chapter 2 of EIA Report.

6) THE PURPOSE

Sugarcane potential, agro-climatic conditions, cost of conversion & overheads etc are the major deciding factors for fixing the crushing capacity of sugar factory. Today, sugar factories cannot survive in healthy condition on a single product i.e. sugar. Thus, it is essential to develop sugar factory into an affiliated complex so as to utilize the valuable byproducts more profitably. Bagasse based cogeneration of steam and electricity has been practiced since long time in sugar mills. Molasses is also another important by-product of the sugar industry. Alcohol has assumed very important place in the Country's economy. It is a vital raw material for a number of chemicals and also a renewable source of energy. It has been a source of a large amount of revenue by way of excise duty levied by the Govt. on alcoholic liquors. It has a potential as fuel in the form of power alcohol for blending with petrol. Also, the fermentation alcohol has great demand in countries like Japan, U.S.A., Canada, Sri Lanka etc., as the synthetic alcohol produced by these countries, from naphtha of petroleum crude, is not useful for beverages. Considering the above facts as well as availability of raw material, management of JSMPL decided to go for expansion.

6) ENVIRONMENTAL ASPECTS

JSMPL have an effective 'Environmental Management Plan' and various aspects of the same are as follows:-

A. Water Use, Effluent Generation and its Treatment

a. Water Use

Details of water usage in existing & expansion activities are as follows -

Table 7 Details of Water Consumption in Sugar & Cogen Unit

| NI. | Donosistion | Quantity(M³/Day) | | | | |
|-----|---|--|------------|---|--|--|
| No. | Description | Existing | As Per CTO | After Expansion | | |
| 1 | Domestic | 42# | 80 | 47 (11 [#] +36 ^Ω) | | |
| 2 | Industrial | | | | | |
| a) | Manufacturing process | 3000* | | 4500* | | |
| b) | Cooling Make-Up | 675* | | 1725* | | |
| c) | Boiler Make-Up | 384* | 1000 | 624* | | |
| d) | DM Plant | 77# | 1000 | 125# | | |
| e) | Lab & Washing | $10^{\#}$ | | 15* | | |
| f) | Ash Quenching | 4* | | 8* | | |
| | Industrial Total | 4150 (4063*+87 [#]) 98% Recycle | 1000 | 6997 (6872*+125#) 98% Recycle | | |
| 3 | Green Belt & Gardening | 605^{Ω} | - | 650^{Ω} | | |
| | Grand Total | 4797 $(4063*+605^{\Omega}+129^{\#})$ | 1080 | 7694 (6872*+686 ^Ω +136 [#]) | | |
| | Fresh Water Consumption (Norm:100 lit./ MT of cane) | 9 | 100 | 8 | | |

Note: # - Fresh water taken from Tilganga River, * - Cane condensate, Ω -STP & ETP treated water.

Table 8 Details of Water Consumption in Molasses Distillery Unit

| | | | Water Co | onsumption (M³/Day) | |
|----|--|-------------------------------------|------------|--|---|
| No | Description | Existing Distillery | As Per CTO | After Expansion; Cane Crushing Season (180 Days) | After Expansion; Cane Non- Crushing Season (150 Days) |
| 1 | Domestic | 4# | 3 | 5# | 5# |
| 2 | Industrial | | | | |
| a) | Process | 624 * | | 2382* | 2382* |
| b) | Cooling Make- Up | 112 (21*+91*) | | 420* | 420 (26*+394*) |
| c) | Boiler Make- Up | 70# | 744 | 70* | 70# |
| d) | DM Plant | 14# | /44 | 14* | 14# |
| e) | Lab & Washing | 4# | | 15* | 15# |
| f) | Ash Quenching | 2# | | 5* | 5# |
| | Ind. Total | 826 (645* + 181*) 78% Recycle | 744 | 2906 (2408* + 498*) 100% Recycle | 2906 (2408* + 498*) 83% Recycle |
| | Grand Total | 830 (645* + 185*) | 747 | 2911 (2408* + 498*+5*) | 2911 (2408* + 503*) |
| | Fresh Water Consumption (Norm: 10 KL/KL of Alcohol) | 2.2 | 9.3 | 0 | 1.6 |

Note: - # - Fresh water taken from Tilganga River, ♣ - Recycled water from CPU, * - Cane condensate.

Table 9 Details of Water Consumption in Cane Juice Distillery Unit

| No. | Description | Water Consumption (CMD) |
|-----|--------------------|---|
| 1 | Domestic | 4# |
| 2 | Industrial | |
| | a. Cooling Make-Up | 450* |
| | b. Boiler Make-Up | 70* |
| | c. DM Plant | 14# |
| | d. Lab & Washing | 4* |
| | e. Ash Quenching | 1* |
| | Ind. Total | 539 (525*+14#) |
| | | 97% Recycle |
| | Grand Total | 543 (525 *+18 [#]) |

Note: # - Fresh water from Tilganga River, * - Cane condensate

b. Effluent Treatment-

Effluent generated from existing & expansion activities are as follows -

i) Domestic Effluent

Domestic effluent from existing activities of JSMPL sugar factory, co-gen plant & distillery is 37 M³/D, same is being treated separately in septic tanks followed by soak pits provided in a decentralized manner. After implementation of expansion project, total domestic effluent from JSMPL campus will be 42 M³/D (from sugar factory & co-gen plant – 38M³/D and to that of distillery 4 M³/D). Same will be treated in proposed Sewage Treatment Plant (STP) of capacity 50 M³/D & treated effluent will be reused for flushing & also used for gardening.

Table 10 Effluent Generation from Sugar & Cogeneration Unit

| D | | Quantity(M ³ /l | Day) | Treatment & Disposal |
|-------------------------------|----------|----------------------------|------------------------|--|
| Description | Existing | As per CTO | After Expansion | |
| Domestic | 34 | 50 | 38 | Existing - Septic tank followed by soak pit Expansion - Proposed STP |
| Industrial | | | | |
| a) Process | 360 | | 540 | Treated in existing ETP |
| b) Cooling B/D | 68 | 7 | 173 | having primary, secondary & |
| c) Boiler B/D | 78 | 475 | 127 | tertiary treatment units; used |
| d) DM Plant | 77 | | 125 | for gardening. |
| e) Lab & Washing | 10 | | 15 | |
| Industrial Total (a+b+c+d) | 593 | 475 | 980 | |
| Norm:100 lit./ MT of | 59 | | 65 | |
| cane | | | US | |

Table 11 Effluent Generation from Distillery Unit

| | | Quantity | (M ³ /Day) | | |
|---------------|--------------------------------|------------|--|-----------------------------|---|
| Description | Existing; Molasses Based | As per CTO | After Expansion; Molasses Based | Cane Juice Based | Disposal |
| Domestic | 3 | 2 | 4 | 4 | Existing - Septic tank followed by soak pit Expansion– Proposed STP |
| Industrial | | | | | Raw spentwash will |
| | Raw Sp. Wash - 640 | | Raw Sp. wash – 2400 | Raw Sp. wash – 1200 | concentrated in Multi Effect Evaporator (MEE). Conc. |
| D | Conc. Sp. wash – 130 | | Conc. Sp. wash – 480 | Conc. Sp. wash – 240 | Spentwash (1.7 KL/KL) will be incinerated. |
| Process | Condensate- 510 | | Condensate- 1920 | Condensate- 960 | Other effluent from distillery will be treated in |
| | Spent Lees – 98 | 655 | Spent Lees – 426 | Spent Lees - 331 | existing CPU. Treated effluent will be fully |
| Cooling B/D | 11 | | 42 | 45 | recycled in process to |
| Boiler B/D | 15 | | 15 | 15 | achieve ZLD. |
| DM Backwash | 14 | | 14 | 14 | Condensate from MEE will |
| Lab & Washing | 4 | | 15 | 4 | be forwarded to Process Condensate Treatment Plant |
| Ind. Total | Conc. – 130 Other – 652 | 655 | Conc. – 480 Other – 2432 | Conc. – 240 Other – 1369 | (PCTP); recycled in process. |

ii) Industrial Effluent

Total trade effluent generated after expansion of sugar and co-generation activities will be 980M³/D. Same will be treated in existing Effluent Treatment Plant (ETP) provided in own factory premises having capacity 1000 M³/D comprising of primary, secondary & tertiary unit operations. Effluent from sugar factory and co-gen plant generated @ 65Lit./MT of cane crushed against CREP norm of 100 Lit./MT of cane crushed. Treated water from sugar factory ETP is used for green belt development in own premises.

An ETP unit comprises of Screen chamber, Oil & Grease trap, Equalization Tank, Aeration Tank, Secondary Clarifier, Treated Water Tank, PSF & ACF. Photographs of same are presented below. The flow chart & dimensions of existing ETP is presented in Figure 2.

Further, industry is having existing CPU in sugar factory of 2000 M³/D capacity.

Industrial effluent generated from distillery activities after expansion will be in the form of Spent Lees 426M³/D, Condensate from MEE 1920M³/D, Boiler Blow down 15M³/D, cooling blow down 42M³/D and effluent from lab & washing & DM plant 29M³/D. This entire effluent will be treated in existing Condensate Polishing Unit (CPU) of 1845 M³/D capacity & Process Condensate Treatment Plant (PCTP- RO based) of 1200 M³/D capacity. Treated effluent will be recycled in to process for dilution of molasses and cooling tower make-up; thereby achieving ZLD.

Raw Spentwash @ 2400M³/D will be forwarded to evaporation and concentration in Multiple (Five) Effect Evaporator (MEE). Further, concentrated spentwash of 480M³/D will be incinerated in existing 28 TPH incineration boiler.

Same treatment will be given to effluent form cane juice distillery. Raw spentwash @ 1200M³/D will be concentrated & concentrated spentwash @ 240 M³/D will be incinerated. Other effluent will be forwarded to CPU & reused.

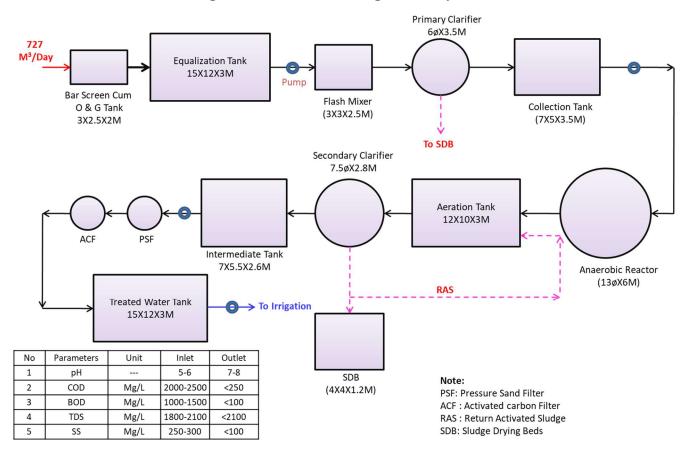


Figure 2 Flow Chart of Sugar Factory ETP

Figure 3 Photographs of Existing ETP

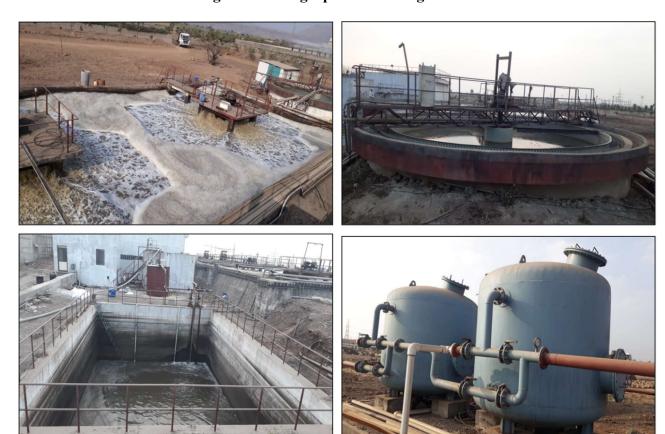


Figure 4 Flow Chart of Sugar Factory CPU

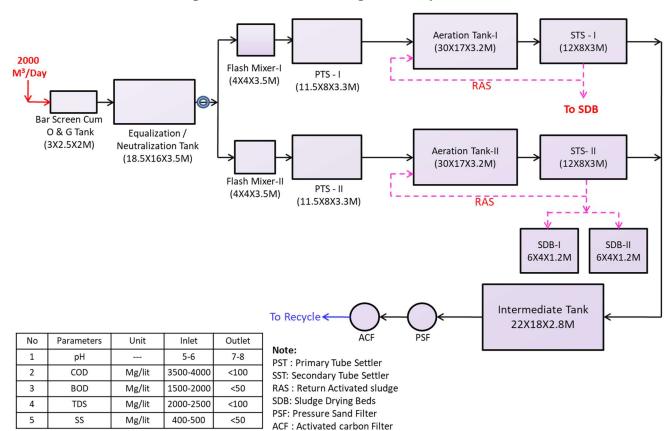


Figure 5 Process Flow Diagram of Existing Distillery CPU

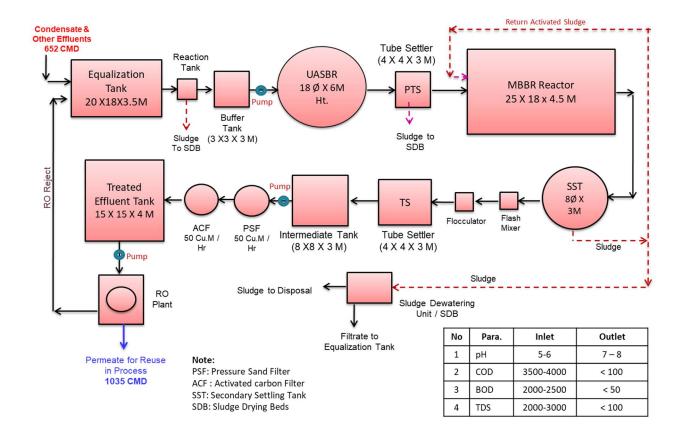


Figure 6 Flow Chart of Proposed STP

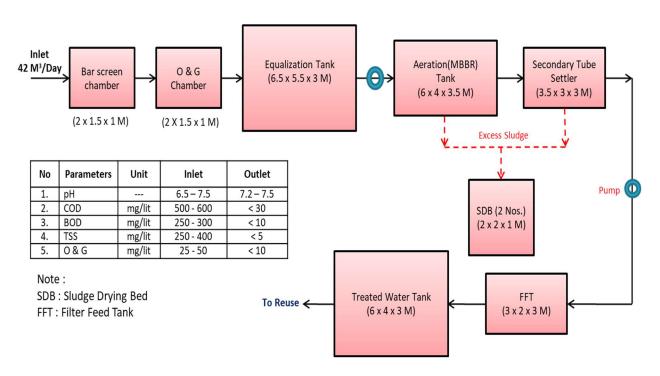
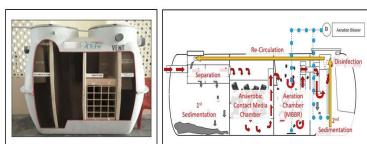


Figure 7 Process Technology of STP





Johkasou STP Treatment Process

| Unit | MOC | Process Description | Technological Frame Work |
|------------------------------------|-----|---|--|
| Separation & Sedimentation Chamber | FRP | Suspended Solids (SS) are separated. | leciniological France Work |
| Anaerobic Chamber | FRP | Organic matters are anaerobically decomposed. | Technology approved by National Jal Jeevan |
| Moving Bed Chamber | FRP | BOD content reduced by continuous aeration. | Mission. |
| Sedimentation Chamber | FRP | SS are settled and clear treated water is obtained. | Technology Approved by |
| Disinfection Chamber | FRP | Treated Water is disinfected by Disinfection agent. | CII (Confederation of Indian Industry) |
| Sludge Re-circulation Arrangement | | Sludge from 2 nd Sedimentation Chamber is recirculated to the 1 st Sedimentation Chamber. | No COVID-19 Trace observed in outlet water |

B. Air Emissions

Under existing Sugar & Cogen, 1 boiler of 160 TPH capacity & 2 DG sets of 1000 KVA are installed on site. Boiler is provided with ESP as Air Pollution Control (APC) equipment followed by stack height of 82 M AGL. Moreover, under existing distillery, 1 boiler of 28 TPH is installed. Fuel for boiler will be Coal to the tune of 648 MT/D and Spentwash to the tune of 278 MT/D. ESP as APC will be provided with stack of 72 M height. Under expansion activities, a new boiler of 100 TPH will be installed. Following table gives details of existing and proposed boiler and D.G. Set. Further, D.G set is operated only during power failure.

Table 12 Details of Boiler and Stack in JSMPL

| No. | Description | Exist | ing Boiler & DG S | Set | Proposed |
|-----|-----------------------------------|-----------------------------|--------------------------|------------------------|--------------------------|
| | _ | Boiler 1 (Sugar & Cogen) | Boiler 2 (Distillery) | DG Set | Boiler 3 (Sugar & Cogen) |
| 1 | Capacity | 160 TPH | 28 TPH | 1000 KVA (2 nos.) | 100 TPH |
| 2 | Fuel type | Bagasse | Spentwash + Coal | Diesel | Bagasse |
| 3 | Quantity | 1632 MT/D | 648 + 278 MT/D | 145 Lit./Hr. (each) | 1091 MT/D |
| 4 | Material of construction | R.C.C. | R.C.C. | MS | R.C.C |
| 5 | Shape | Round | Round | Round | Round |
| 6 | Height, AGL | 82 M | 72 M | 6 M (ARL) | 75 M |
| 7 | Diameter | 4.5 M | 2.5 M | 150 mm | 3.5 M |
| 8 | Pollution Control equipment | ESP | ESP | | ESP |

Figure 8 Air Pollution Control Equipments & Online Monitoring System







C. Noise Pollution Aspect

1. Sources of Noise

- i. The existing sugar factory and co-gen; noise generating sources are the boiler house, turbine rooms, cane crushing section and mill house, etc.
- ii. In the distillery, very high noise generating sources will not exist. D.G. set will be one of the sources of noise pollution. Operation of same will be only in case of power failure. Expected noise levels in the section will be about 70 dB(A) or so. Adequate noise abatement measures like silencer & maintenance of pumps, motors, and compressors will be carried out and enclosures will be provided to abate noise levels at source. Moreover, enclosures to the machinery will be provided wherever possible.
- iii. Fermentation section & distillation section will be the other minor noise generating sources. The expected noise levels in these sections will be in the range of 70 to 80dB(A).
- iv. Adequate green will be developed in phase wise manner in and around the industry. So that it will further attenuate the noise levels.

2. Control Measures

Isolation, separation and insulation techniques to be followed, PPEs in the form of earmuffs, earplugs etc. will be provided to workers. D.G. Sets are enclosed in a separate canopy to reduce the noise levels.

D. Hazardous Wastes

Table 13 Details of Hazardous Waste

| | Industrial | | Quantity | | |
|-----|----------------------------|--|----------|--------------------|----------------------------------|
| No. | Unit | Category | Existing | After Expansion | Disposal |
| | | Spent Oil – Cat.5.1 | 0.54 | 3.0 | Forwarded to |
| 1 | Sugar, Co-gen & Distillery | Contaminated Cotton Waste- Cat. 33.3 | 0.4 | 0.5 | authorized re- processor |
| | | Empty Containers- Cat. 33.1 | 30 | 80 | Forwarded to authorized reseller |

E. Solid Wastes

Table 14 Details of Solid Waste

| No. | Unit | Tymo | Quanti | ty (MT/D) | Disnosal |
|------|------------------------------------|------------------------------------|----------|-----------------|--|
| 140. | Unit | Type | Existing | After Expansion | Disposal |
| | Sugar | ETP Sludge | 0.5 | 0.8 | Used as manure |
| 1 | Sugar Factory & Co-gen Plant | Boiler Ash (Bagasse) | 33 | 55 | To Brick manufacturing / as manure |
| 2 | Distillery | Boiler Ash (Coal + Sp. Wash) | 38 | 153 | To Brick manufacturing |
| | | Yeast Sludge | 14 | 50 | Used as manure |
| | | CPU Sludge | 0.65 | 2.5 | Osed as manure |

F. Odour Pollution

There are number of odour sources in existing as well as proposed expansion units, which include molasses handling and storage, fermentation and distillation, secondary effluent treatment, and storage of effluents, stale cane, bad mill sanitation, bacterial growth in interconnecting pipes & unattended drains. Measures adopted under existing unit for controlling same are proper housekeeping, sludge management in biological ETP units, steaming of major pipe lines, regular use of bleaching powder in the drains, efficient handling, prompt & proper disposal of press mud. Under proposed expansion project of distillery, spentwash shall be carried through closed pipeline for spentwash storage and handling activity shall be entirely eliminated.

G. Compliance with the Norms

All the relevant acts, rules and guidelines with respect to effluent treatment and disposal, solid & hazardous wastes handling and disposal as well as in respect of emission handling and disposal, wherever applicable, as specified by the CPCB/ MPCB or any other concerned authority are strictly followed in the existing set up. Same practice shall be continued after implementation of proposed expansion projects.

H. Environmental Management Cell (EMC)

Industry is already having an EMC functioning under its sugar, cogen & distillery unit. Members of the EMC are well qualified and experienced in their concerned fields. This cell shall be further augmented suitably after expansion. The existing EMC members are as under.

Table 15 Environmental Management Cell of JSMPL

| No. | Name of Member | Designation | No. of working | | |
|-----|------------------------------------|-----------------------|----------------|--|--|
| | | | persons | | |
| A | Existing Sugar & Cogeneration Unit | | | | |
| 1 | Mr. V. R. Jagdale | General Manager | 1 | | |
| 2 | Mr. S. P. Thorat | Works Manager | 1 | | |
| 3 | Mr. S. B. Patil | Chief Chemist | 1 | | |
| 4 | Mr. V. S. Phalke | Environmental Officer | 1 | | |
| 5 | Mr. V. C. Kokare | WTP In charge | 1 | | |
| 6 | Mr. R. R. Kadam | Lab In charge | 1 | | |
| 7 | Mr. K. D. Gaikwad | Garden In charge | 1 | | |
| В | Existing Distillery Unit | | | | |
| 8 | Mr. B. K. Shinde | Distillery Manager | 1 | | |
| 9 | Mr. D. L. Shinde | ETP In charge | 1 | | |
| 10 | Mr. S. G. Kumbhar | Distillery Chemist | 1 | | |
| 11 | Mr. G. V. Kadam | Plant operator | 1 | | |
| 12 | Mr. N. R. Shinde | Lab Chemist | 1 | | |
| | Total | | 12 | | |

The capital as well as O & M cost towards environmental aspects under the existing & expansion activities will be as follows –

Table 16 Capital as well as O & M Cost under Existing & Expansion Unit

| NT - | Description | Cost Component (Rs. Lakhs) | | |
|------|--|----------------------------|--------------|--|
| No. | Description | Capital | O & M / Year | |
| A | Existing Project | - | | |
| 1 | Air Pollution Control: ESP{1 boiler- 160 TPH | 3000.0 | 350.0 | |
| | (Stack height – 82 M)}, 28 TPH Incineration | | | |
| | Boiler, ESP | | | |
| 2 | Water Pollution Control -ETP, Distillery CPU, | 1500.0 | 50.0 | |
| | MEE | | | |
| 3 | Noise Pollution Control | 15.0 | 2.0 | |
| 4 | Solid & Hazardous Waste Management | 20.0 | 5.0 | |
| 5 | Occupational Health and Safety | 25.0 | 3.0 | |
| 6 | Environmental Monitoring & Management | 20.0 | 2.0 | |
| 7 | Green Belt Development & Rain Water Harvesting | 100.0 | 25.0 | |
| | Total | 4680.0 | 437.0 | |
| | (13% of Existing Investment of Rs. 358.95 Cr.) | | | |
| В | Expansion Project | | | |
| 1 | APC - Stack of 75 M along with ESP (100 TPH | 500.0 | 50.0 | |
| | boiler) | | | |
| 2 | Water Pollution Control - Installation of MEE, | 650.0 | 100.0 | |
| | STP | | | |
| 3 | Noise Pollution Control | 20.0 | 5.0 | |
| 4 | Solid & Hazardous Waste Management | 20.0 | 5.0 | |
| 5 | Occupational Health & Safety | 80.0 | 10.0 | |
| 6 | Environmental Monitoring & Management | 30.0 | 5.0 | |
| 7 | Green Belt Augmentation | 40.0 | 10.0 | |
| | Total | 1340.0 | 185.0 | |
| | (8% of Expansion Investment of Rs. 178.48 Cr.) | | | |

I. Rainwater Harvesting Aspect

- Total area of Plot $-8,12,633.29 \text{ M}^2$
- Total Available Area 3,18,100.87 M²
- Average annual rainfall in the area = 780 mm

➤ Rooftop Harvesting

- Roof Top harvesting area of 21,500 M²
- Roof Top harvesting yield is 13,416 M³

> Surface Harvesting

- Surface Harvesting area 6,83,161.8 M²
- Surface harvesting yield is 1,67,110 M³

Hence, the total water becoming available after rooftop and land harvesting will be

Rooftop Harvesting + Surface Harvesting = Total RWH
$$13,416$$
 + $1,67,110$ = $1,80,526$ M³ = 180 ML

Total water from harvesting when charged to open / bore wells would have positive impact on the ground water quantity.

a. The Green Belt

Table 17 Area Details

| Na | List of owns | Area (Sq. M.) | | | |
|-----|-------------------------|---------------|-----------|-------------|--|
| No. | List of area | Existing | Expansion | Total | |
| 1 | Total Plot Area | | | 8,12,633.29 | |
| 2 | Built-up Area | | | | |
| | i. Sugar Factory & | | | | |
| | Cogen Plant | 66,770.65 | 9,438.3 | 76,208.95 | |
| | ii. Distillery Unit | 17,030.48 | 2481.99 | 19,512.47 | |
| | iii. Area under Road | 45,485.0 | 1,000.0 | 46,485.0 | |
| | iv. Residential Colony | 33,750.0 | | 33,750.0 | |
| | Total Built-up Area | 1,63,036.13 | 12,920.29 | 1,75,956.42 | |
| 3 | Green Belt Area (33% of | | | | |
| | total plot area) | 3,02,323.0 | 16,253.0 | 3,18,576.0 | |
| 4 | Total Open Area | 3,47,247.16 | | 3,18,100.87 | |

The Criteria for Proposed Greenbelt Development Plan

Emission of SPM, SO₂ is the main criteria for consideration of green belt development. Plantation under green belt is provided to abate effects of the above emissions. Moreover, there would also be control on noise from the industry to surrounding localities as considerable attenuation would occur due to the barrier of trees provided in the green belt.

K. Socio-Economic Development

Socio economic study was carried out in 8 villages within 10 Km radius of the study area. Methodology adopted involved a structured close ended interview schedule (30 questions) in Marathi, which was drafted prior to and employed during the survey. Refer Socio – economic profile in Chapter 3 of Draft EIA report for detailed information of socio economic aspect. The suggestions after the socio-economic study are as follows-

- i. Industry should contribute towards providing health facility under CER for locals at least through a mobile health van.
- ii. Employment should be given to the people from nearby villages considering the JSMPL's environmental impacts on their traditional livelihood and agricultural land.
- iii. Good rate to farmers for sugarcane.
- iv. ZP / Gram panchayat should make provision for infrastructure like roads, toilets in public places with the help of the factory.
- v. To provide radium strips/ flags to sugarcane transportation vehicles by industry to reduce accidents on road.

Company has to make proper plan and budget and implement for community development.

7) ENVIRONMENTAL MONITORING PROGRAMME

Reconnaissance survey of the study area was undertaken in the month of December 2018. Field monitoring for measuring meteorological conditions, ambient air quality, water quality, soil quality and noise levels was initiated in January 2019. Report incorporates data monitored during the period from January 2019 to March 2019 and secondary data collected from various sources which include Government Departments related to ground water, soil, agriculture, forest etc.

Figure 9 Existing Green Belt



A. Land Use

Land use study requires data regarding topography, zoning, settlement, industry, forest, roads and traffic etc. The collection of this data was done from various secondary sources viz, Census books, Revenue records, State and Central Government Offices, Survey of India toposheets as well as high resolution satellite image and through primary field surveys.

B. Land Use/ Land Cover Categories of Study Area

Table 18 Land Use/ Land Cover

| No. | Class | Area (Ha) | Percentage (%) |
|-----|-----------------|-----------|----------------|
| 1 | Built Up Area | 1280 | 4.07 |
| 2 | Crop Land | 11534 | 36.71 |
| 3 | Fallow Land | 12432 | 39.57 |
| 4 | Water Bodies | 250 | 0.79 |
| 5 | Nadi/ Canal | 209 | 0.66 |
| 6 | Forest Area | 2928 | 9.32 |
| 7 | Open Scrub Land | 2782 | 8.86 |
| | Total | 31415 | 100 |

C. Meteorology

Methodology adopted for monitoring surface observations is as per the norms laid down by Bureau of Indian Standards (BIS) and the India Meteorology Department (IMD). On-site monitoring was undertaken for various meteorological variables in order to generate the data. Further, certain secondary meteorological data like temperatures, relative humidity, rainfall intensity etc. have been taken from IMD, Satara.

Meteorological parameters were monitored during the period January 2019 to March 2019. Details of parameters monitored, equipments used and the frequency of monitoring have been given in Chapter 3 of the Draft EIA report.

D. Air Quality

This section describes selection of sampling locations, includes methodology of sampling and analytical techniques with frequency of sampling. Presentation of results for January 2019 to March 2019 survey is followed by observations. All the requisite monitoring assignments, sampling and analysis was conducted through the laboratory - M/s. Green Envirosafe Engineers & Consultant Private Limited, Pune. Lab has received NABL accreditation and has been approved by MoEFCC; New Delhi. Further it has also received ISO 9001:2008, ISO 14001:2004 OHSAS 18001–2007 certifications by DNV.

Ambient air monitoring was conducted in the study area to assess the quality of air for PM_{10} , $PM_{2.5}$, SO_2 , NO_x and CO. The various monitoring stations selected are shown in following table.

Table 19 Ambient Air Quality Monitoring (AAQM) Locations

| AAQM Station | Name of the | Station | Distance from | Direction w.r.t. |
|--------------|-----------------|------------|---------------|------------------|
| Code | Station | Locations | Site (Km) | Site |
| A1 | Industrial Site | | | |
| A2 | Vadachivadi | Upwind | 2.11 | WWS |
| A3 | Asare | Opwilla | 5.77 | W |
| A4 | Khirkhandi | Downwind | 1.49 | SEE |
| A5 | Bhatamwadi | Downwind | 1.77 | NE |
| A6 | Saigaon | Cross wind | 2.85 | SSW |
| A7 | Chimangaon | | 3.0 | NNW |
| A8 | Koregaon | Nearest | 7.0 | W |
| | | Habitation | | |

Table 20 Summary of the AAQ Levels for Monitoring Season [January 2019 to March 2019]

| Parameter | | | | | Locat | ion | | | |
|-------------------|------|--------------------|----------|------------|------------|---------|------------|-------------|-------|
| | | Industrial Site | Koregaon | Khirkhandi | Bhatamwadi | Saigaon | Chimangaon | Wadachivadi | Asare |
| PM ₁₀ | Max. | 67.10 | 59.60 | 59.50 | 59.70 | 58.90 | 59.90 | 59.20 | 59.80 |
| $(\mu g/M^3)$ | Min. | 58.20 | 50.30 | 50.10 | 50.20 | 50.10 | 50.20 | 50.60 | 50.00 |
| | Avg. | 63.10 | 55.70 | 55.79 | 56.35 | 55.83 | 56.65 | 56.49 | 56.15 |
| | 98% | 67.01 | 59.42 | 59.50 | 59.65 | 58.90 | 59.76 | 59.16 | 59.63 |
| PM _{2.5} | Max. | 29.70 | 20.40 | 20.10 | 19.90 | 20.50 | 19.70 | 19.80 | 19.90 |
| $(\mu g/M^3)$ | Min. | 15.10 | 15.10 | 15.10 | 15.10 | 15.10 | 15.10 | 15.10 | 14.80 |
| | Avg. | 17.24 | 18.34 | 18.23 | 18.25 | 18.63 | 17.93 | 18.25 | 18.48 |
| | 98% | 19.02 | 20.17 | 20.01 | 19.85 | 20.27 | 19.61 | 19.80 | 19.80 |
| SO ₂ | Max. | 29.70 | 19.50 | 19.90 | 19.80 | 19.70 | 19.70 | 19.80 | 19.90 |
| $(\mu g/M^3)$ | Min. | 25.80 | 15.10 | 15.10 | 15.20 | 15.10 | 15.90 | 14.80 | 15.10 |
| | Avg. | 28.07 | 17.77 | 17.58 | 17.76 | 17.82 | 18.21 | 17.33 | 17.87 |
| | 98% | 29.56 | 19.45 | 19.76 | 19.80 | 19.65 | 19.70 | 19.67 | 19.90 |
| NOx | Max. | 35.40 | 25.60 | 26.20 | 25.80 | 24.80 | 24.90 | 24.90 | 25.40 |
| $(\mu g/M^3)$ | Min. | 31.00 | 21.70 | 21.00 | 21.00 | 20.20 | 21.00 | 21.10 | 21.00 |
| | Avg. | 33.47 | 24.07 | 23.70 | 23.28 | 22.53 | 22.70 | 23.26 | 23.14 |
| | 98% | 35.31 | 25.42 | 25.92 | 25.39 | 24.75 | 24.58 | 24.90 | 25.36 |
| CO | Max. | 0.90 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 |
| (mg/m^3) | Min. | 0.20 | 0.01 | 0.02 | 0.01 | 0.02 | 0.01 | 0.02 | 0.02 |
| | Avg. | 0.57 | 0.06 | 0.06 | 0.07 | 0.07 | 0.05 | 0.06 | 0.06 |
| | 98% | 0.90 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 | 0.09 |

Note: 1. PM_{10} , $PM_{2.5}$, SO_2 and NO_x are computed based on 24 hourly values.

Table 21 National Ambient Air Quality Standards (NAAQS) Specified By CPCB (Notification No. S.O.B-29016/20/90/PCI-L by MOEFCC; New Delhi dated 18.11.2009)

| | | Zone Sta | ation |
|-------------------|---------------|--|------------------------------------|
| Parameter () | $\mu g/M^3$) | Industrial, Residential, Rural & Other Area | Ecologically Sensitive Area |
| PM ₁₀ | 24 Hr | 100 | 100 |
| | A.A. | 60 | 60 |
| PM _{2.5} | 24 Hr | 60 | 60 |
| | A.A. | 40 | 40 |
| SO ₂ | 24 Hr | 80 | 80 |
| | A.A. | 50 | 20 |
| NOx | 24 Hr | 80 | 80 |
| | A.A. | 40 | 40 |
| CO (ppm) | 24 Hr | 4 | 4 |
| | 1 Hr. | 4 | 4 |

Note: A.A. represents "Annual Average"

The results observed after monitoring for above locations are well within the limits as per NAAQS. Refer Chapter 3 of EIA report for monitoring results.

E. Water Quality

Sampling and analysis of ground water and surface water for physical, chemical and heavy metals were undertaken through the laboratory of M/s. Green Envirosafe Engineers & Consultant Private Limited, Pune.

^{2.}CO is computed based on 8 hourly values.

As per standard ToRs 8 locations for surface water and 8 locations for ground water were selected. The locations are mentioned below-

Table 22 Monitoring Location for Surface Water

| Location | Name of the Station | Distance from Site (km) | Direction w.r.t. Site | Justification |
|----------|------------------------|----------------------------|--------------------------|-------------------|
| SW1 | Near Chimangaon | 4.0 | NW | Upstream |
| SW2 | Shirdhon | 10.0 | SW | Downstream |
| SW3 | Site (Tank) | 1.0 | NW | Nalla |
| SW4 | Kumthe | 4.4 | NW | River Nalla |
| | | | | Confluence |
| SW5 | Site (Nalla) | 1.6 | Е | Water body- Tank |
| SW6 | Sangavi -1 | 2.5 | NW | Water body- Nalla |
| SW7 | Sangavi – 2 | 1.9 | W | Water body- Nalla |
| SW8 | Near Saigaon | 4.0 | SSW | Water body- Nalla |

Results observed after monitoring ground water locations and surface water locations are mentioned in Chapter 3 of the EIA report.

Table 23 Monitoring Locations for Ground Water

| Station Code | Location Name | Geographical Location | | |
|---------------------|------------------------|-----------------------|-----------------|----------|
| Station Code | Location Name | Latitude | Longitude | Site; Km |
| GW1 | Industrial Site | 17°42' 18.10" N | 74°13' 46.99" E | 0.25 |
| GW2 | W side of Chavhanwadi | 17°42' 15.36" N | 74°14' 33.18" E | 1.33 |
| GW3 | N side of Site | 17°42' 55.31" N | 74°13' 44.40" E | 1.14 |
| GW4 | SSE side of Site | 17°42' 40.88" N | 74°13' 38.92" E | 0.75 |
| GW5 | W side of Bhatamwadi | 17°42' 51.93" N | 74°13' 22.67" E | 1.27 |
| GW6 | WWS side of Bhatamwadi | 17°42' 43.41" N | 74°13' 25.14" E | 1.0 |
| GW7 | WWS side of Bhatamwadi | 17°42' 48.40" N | 74°13' 27.03" E | 1.12 |
| GW8 | E side of Vadachivadi | 17°42' 44.95" N | 74°13' 11.31" E | 1.35 |

Refer Chapter 3, section 3.7.4 of EIA report for monitoring results.

F. Noise Level Survey

Study area of 10 Km radius with reference to the project site has been covered for noise environment. The four zones viz. Residential, Commercial, Industrial and Silence Zones have been considered for noise monitoring. Some of the major arterial roads were covered to assess the noise due to traffic. Noise monitoring was undertaken for 24 hours at each location. The details of noise monitoring stations are given in following table

Table 24 Noise Sampling Locations & Ambient Noise Levels

| Station | Station Location | Direction | Distance (km) |
|---------|------------------|-----------|---------------|
| N1 | Project Site | | |
| N2 | Khirkhandi | SEE | 1.49 |
| N3 | Ramoshiwadi | NE | 2.7 |
| N4 | Vardhangad | NE | 4.29 |
| N5 | Chimangaon | NNW | 3.0 |
| N6 | Borjaiwadi | N | 5.0 |
| N7 | Vadachivadi | WWS | 2.11 |
| N8 | Golewadi | WWS | 4.08 |
| N9 | Ekambe | S | 2.91 |

Table 25 Ambient Noise Levels

| N T | т | Average Noise Level in dB(A) | | | | | | |
|------------|---------|------------------------------|----------|-----------------|----------|------------|----------|--|
| No. | Loction | L_{10} | L_{50} | L ₉₀ | Leq(day) | Leq(night) | L_{dn} | |
| 1 | N1 | 63.3 | 65.1 | 67.2 | 70.8 | 60.0 | 70.5 | |
| 2 | N2 | 45.7 | 47.3 | 48.6 | 53.4 | 41.5 | 52.8 | |
| 3 | N3 | 47.4 | 48.1 | 49.6 | 53.0 | 43.3 | 53.1 | |
| 4 | N4 | 45.4 | 47.0 | 47.9 | 52.6 | 41.6 | 52.3 | |
| 5 | N5 | 45.1 | 47.2 | 48.4 | 51.9 | 42.7 | 52.2 | |
| 6 | N6 | 43.6 | 45.3 | 46.2 | 49.7 | 41.0 | 50.2 | |
| 7 | N7 | 45.6 | 47.1 | 47.8 | 52.7 | 41.6 | 52.3 | |
| 8 | N8 | 47.4 | 48.6 | 49.4 | 54.0 | 43.3 | 53.7 | |
| 9 | N9 | 47.1 | 48.1 | 49.6 | 52.8 | 43.6 | 53.1 | |

G. Socio-Economic Profile

Socio-economic status of the population is an indicator for the development of the region. Any developmental project of any magnitude will have a bearing on the living conditions and on the economic base of population in particular and the region as a whole. Chapter 3 may be referred for details of this aspect.

H. Ecology

Ecological survey for project was conducted during pre- monsoon season. Out of the total 59 villages within 10 km radius, 13 villages were found for Ecology and Biodiversity (EB) studies being representative of the major habitats in the study area i.e. 9 villages within 5 km radius and 4 villages between 5 and 10 km radius.

Table 26 Villages visited for EB field study and questionnaire survey within 5 and 10 km radius of the project site

| | In radius 0 to 5 Km | | | | In radius 5 to 10 Km | | | |
|-----|---------------------|-------|--------|-----|----------------------|-------|--------|--|
| No. | Names of Study | EB | Q. | No. | Names of Study | EB | Q. | |
| | villages | Study | Survey | | villages | Study | Survey | |
| 1 | Sangvi | * | * | 10 | Kumathe | * | * | |
| 2 | Chimangaon | * | * | 11 | Ner | * | - | |
| 3 | Bodhewadi | * | * | 12 | Borjaiwadi | * | * | |
| 4 | Vadachiwadi | * | * | 13 | Kanherkhed | * | * | |
| 5 | Golewadi | * | * | | | | | |
| 6 | Bhatamwadi | * | * | | | | | |
| 7 | Vardhangad | * | * | | | | | |
| 8 | Khirkhandi | * | * | | | | | |
| 9 | Ekambe | * | * | | | | | |

General Observations and Recommendations:

- 1. Protection and conservation of the fragmented local natural habitats, with joint participation of locals by industry, are to be undertaken on priority. Three villages in the study area namely 1) Khirkhandi, 2) Vardhangad and 3) Shelti are recommended for CER activity for conservation of the existing ecology and biodiversity in their area, as it is still in better state.
- 2. Industry, by involving workers and locals, should demonstrate, encourage and promote suitable eco-friendly alternatives and green technologies in the villages in the 5 km and 10 km vicinity, Block plantation of local tree species, Water and soil conservation activities like Rain water harvesting, drip irrigation, Solid waste and sewage management,

- Organic farming and Environmental awareness campaign should be undertaken involving locals, particularly youth clubs and women self-help groups.
- 3. In addition to proactively controlling negative impacts of industrial pollution on the ecology, above initiatives would help improve health of the villagers, most of who are employed in the industry.

8) ENVIRONMENTAL IMPACTS AND MITIGATION MEASURES

A. Impact on Topography

No major topographical changes are envisaged in the acquired area as land was kept vacant for expansion project in existing sugar factory premises.

B. Impact on Climate

Impact on the climate conditions due to the proposed expansion project activities is not envisaged, as emissions to the atmosphere of flue gases with very high temperatures are not expected.

C. Impact on Air Quality

An area of 10 Km radius with project site at its center was considered to determine the impacts.

i. Baseline Ambient Air Concentrations

24 hourly average concentrations of PM₁₀, PM_{2.5}, SO₂ and NOx in Ambient Air, recorded during the field study conducted for the season January 2019-February 2019-March 2019 is considered as baseline values. They represent impact due to operations of existing nearby industries on this region. Average concentrations of above mentioned parameters, at this location, are considered to be the 'Baseline Concentrations' to determine the impact of industrial operations on ambient air quality. Existing baseline concentrations are summarized in following table-

| Parameter 98 Percentile Concentration (µg/m³) | | NAAQS |
|---|-----------------------|-----------------------|
| PM_{10} | 67.01 | 100 μg/m ³ |
| PM _{2.5} | 19.02 | 60 μg/m ³ |
| SO_2 | 29.56 | 80 μg/m ³ |
| NO_X | 35.31 | 80 μg/m ³ |
| CO | 0.90 mg/m^3 | 4 mg/m^3 |

Table 27 Baseline Concentrations (98 Percentile)

ii. Air Polluting Sources

As discussed above, under existing activity, boiler of 160 TPH & incineration boiler of 28 TPH capacity and 2 DG sets of 1000 KVA are installed on site. Moreover, under expansion, a new boiler of 100 TPH will be installed.

D. IMPACT ON WATER RESOURCES

i. Impact on Surface Water Resources & Quality

Total water requirement for existing & expansion activities will be 11,148 M³/D. Fresh water taken from Tilganga River. More details about water budget are presented at Chapter 2 under Section 2.7.1.

Total effluent generated from sugar factory and co-gen plant activities after expansion @ 980 M^3/Day shall be forwarded to the existing ETP in the GMSL premises.

Raw Spentwash from distillery will be forwarded to evaporation and concentration in Multiple (Five) Effect Evaporator (MEE). Further, concentrated spentwash will be

incinerated. Other effluents from distillery activities will be treated in CPU. Treated effluent will be recycled in to process for dilution of molasses and cooling tower make-up. Total domestic effluent generated from sugar, cogen & distillery unit will be treated in proposed STP and treated water will be used for flushing.

No process effluent will be discharged in nearby river or nalla. Hence, there will not be any impact on surface water quality.

ii. Impact on Ground Water Resources & Quality

Water required for the industry will be obtained from Tilganga river. Permission for water lifting has been obtained from competent authority. No ground water will be extracted for existing as well as expansion project. Moreover, there will not be any discharge of untreated effluent so there will not be any impact on ground water level and quality.

E. IMPACT ON SOIL

Impact on soil characteristics is usually attributed to air emissions, wastewater discharges and solid waste disposal. As mentioned above, there will not be discharge of any untreated effluent on land. Increase in chemical constituents of soil is not likely through deposition of air pollutants. ESP is provided as APC equipment to control the air emissions. There will not be any process emissions worth mentioning, the impact on the soil characteristics will be nil.

Solid waste generated will be in the form of boiler ash, ETP sludge, Yeast Sludge, CPU Sludge. Boiler ash is sold to farmers/brick manufacturers whereas sludge is used for plantation as manure. The same disposal method will be followed after sugar factory expansion. Domestic effluent will be treated in proposed STP. Hence, there will not be any major increase in chemical constituents of soil through deposition of air pollutants/ discharge of waste water. Moreover, there will not be any process emissions worth mentioning, the impact on the soil characteristics will be nil.

G. IMPACT ON NOISE LEVELS

Probable sources of noise are mill, compressors, boiler, distillation assembly, turbine & D.G. Sets etc. Workers could get annoyance and can lose concentration during operation. Workers working near the source need risk criteria for hearing damage while people residing near industry lead annoyance and psychological damage. It is obvious that the acceptable noise level for the latter case is less than the former case. Noise can affect health of workers, can cause loss of hearing and can disturb during working which may lead to accidents.

H. IMPACT ON LAND USE

Present use of the project land is for industrial wherein the sugar factory, cogeneration and distillery plant have already been established. Proposed expansion will be implemented in existing premises of sugar factory, an area was kept vacant for expansion project. Hence, no change in the land use pattern is expected. Therefore, impact on land use is insignificant.

H. IMPACT ON FLORA AND FAUNA

Discharge of the untreated wastewater from the industry in surrounding area can also cause significant environmental impact on the aquatic habitats and affect dependent biodiversity. In case of air pollution, the industry is going to contribute in SPM pollution load in the nearby area. This may have negative impact particularly on avifauna, surrounding crop yields and local population. The details in respect of impacts on ecology and biodiversity are described.

I. IMPACT ON HISTORICAL PLACES

Vardhangad Fort & Mahadev Temple at 4.38 Km & Kedareshwar Temple at 7.6 Km are the historical places present in the study area. But, the places are not notified and the impact is nil.

9) ADDITIONAL STUDIES & INFORMATION

Risks Assessment -

Risk to human health is inherent. It is safe only when the installation is dismantled at the end of its useful life. The following principles should be used as guidelines for the selection of risk criteria -

- 1. Increase in risk, caused by the presence of the plant to local community (i.e. neighboring public) should be negligible in comparison to the risk they already have in their daily life.
- 2. Work force on the plant should be expected to accept a potentially greater risk than members of the local community since the work force have been trained to protect themselves from the possible hazards and thus reducing the actual risk to themselves.

Risk criteria considered by Green A.G. (1982) are given as below:

1. Risk to Plant: This risk is to be given priority only when it is proved beyond doubt that the risk to life is so low that reducing this risk may not be justified. Under this consideration, the risk to economic damage may be considered.

Risk to Public and Employees: The scale used for risk to employee and public is Fatal Accident Rate (F.A.R.) or more commonly Fatal Accident Frequency Rate. (F.A.F.R.). The F.A.R. and F.A.F.R. is defined as number of deaths from industrial injury expected in a group of 1000 men during their working period. For more details w.r.t. this aspect, Chapter 7 of EIA may be referred.

10) SALIENT FEATURES OF EMP

Following routine monitoring programme as detailed in Table 28 shall be implemented at site. Besides to this monitoring, the compliances to all Environmental Clearance (EC) conditions and regular permissions from CPCB /MoEFCC shall be monitored and reported periodically.

Table 28 Plan for Monitoring of Environmental Attributes in and around industry

| No. | Description | Location | Parameters | Frequency | Conducted by |
|-----|--|--|--|------------------------------------|------------------|
| 1 | Ambient Air Quality | Upwind-1, Downwind-2 (Near Cane Yard, Near Main ETP, Near Alcohol Plant) Study area – (Industrial Site, Koregaon, Khirkhandi, Bhatamwadi, Saigaon, | PM ₁₀ , PM _{2.5} ,SO ₂ , NOx & CO | Monthly or CPCB / SPCB requirement | |
| 3 | Stack Emissions | Boiler – 3 Nos., D.G – 2 Nos. | SPM, SO ₂ , NOx | Monthly | |
| 4 | Noise | Workzone 5 Locations - (Near Main Gate, Near Fermentation Section Distillation section, Boiler, DG set, Turbine) | Spot Noise Level; Leq(n), Leq (d), Leq (dn) | Monthly | MoEFCC and |
| | | Ambient Noise location - 8 | Spot Noise Level; Leq(n), Leq(d), Leq (dn) | Monthly | NABL Approved |
| | Drinking water | Canteen | Parameters as per drinking water Std IS:10500 | Monthly | External Lab |
| | Soil | Soil location - 8 | pH, Salinity, Organic Carbon, N, P, K | Quarterly | |
| | Water Quality (Ground Water & Surface Water) | Locations in study area - Ground Water and Surface Water | Parameters as per CPCB guideline for water quality monitoring – MINARS/27/2007-08 | Quarterly | |
| 5 | Effluent | Treated, Untreated | pH, SS, TDS, COD, BOD, Cl, Sulphates, Oil & Grease. | Monthly | |
| 6 | Waste management | Implement waste management plan that Identifies and characterizes every waste associated with existing and expansion activities and which identifies the procedures for collection, handling & disposal of each waste arising. | Records of Solid Waste Generation, Treatment and Disposal shall be maintained | Twice in a year | By JSMPL |
| 7 | Emergency Preparedness such as fire fighting | Fire protection and safety measures to take care of fire and explosion hazards, to be assessed and steps taken for their prevention. | On site Emergency Plan, Evacuation Plan, fire fighting mock drills | Twice a year | By JSMPL |
| 8 | Health Check up | Employees and migrant labour health check ups | All relevant health check- up parameters as per factories act. | Once in a Year | By JSMPL |
| 9 | Green Belt | Within Industry premises as well as nearby villages | Survival rate of planted sapling | In consultation with DFO. | By JSMPL |
| 10 | CER | As per activities | | Six Monthly | |

जवंडेश्वव शुगव मिल्स प्रा. लि.

(ज. शु. मि. प्रा. लि.)

गट क. ८०३ व ८०४, मृ.पो. चिमणगाव, ता. कोवेगाव, जि. भातावा महावाष्ट्र यांच्या

अध्याच्या भाव्यव कावव्याची गाळप क्षमता १०,००० टन प्रतिबिन पाभून १५,००० टन प्रतिढिन पर्यंत तक्षेच

अहवीज निर्मिती प्रकल्पाचे ३२ मे. वंट पाञ्चन ५२ मे. वंट पर्यंत आणि ८० के.एल.पी.डी. पाञ्चन ३०० के.एल.पी.डी. मोलॅभिभ/ केन ज्यूभ आधारित आभवनी विभ्ताबीकवण प्रकल्प अंबर्भातील

इन्द्रायवमेंट इंपॅक्ट अभेभमेंट अहवालाचा भावांश

१)प्रकल्पाविषयी थोडक्यात

जबंडेश्वाब शुगब मिल्स प्रा. लि. (ज.शु.मि.प्रा.लि.) यांचा प्रकल्प मु.पो. चिमणगाय, ता. कोबेगाय, जि. भाताबा येथे गट क्र. ८०३ य ८०४ मध्ये विश्वत आहे.. प अध्याच्या आखव कावखान्याची गाळप क्षमता १०,००० टन प्रतिदिन पासून १५,००० टन प्रतिढ़िन पर्यंत त्रभेच भहुणीज निर्मिती प्रकल्पाचे ३२ मे. वॅट पाभून ५२ मे. वंट पर्यंत आणि ८० के. एल. पी. डी. पाभून ३०० के. एल. पी. डी. मोलॅभिभ/ केन ज्यूभ आधावित आभवनी विभ्तावीकवण भध्याच्या १०००० टन प्रतिबिन गाळप क्षामतेचा आखार कारखाना, ३२ मे. वॅट अह्वीज व ८० के. एल. पी. डी. आअवनी प्रकल्पाच्या आववात उभावण्यात येणाव आहे.

अद्य प्रकल्प हा दि. १४.०९.२००६ च्या इन्याययमेंन्ट इपॅक्ट अभेभमेंन्ट हाश्रिअह नोटीफिकेशन नं. भ. थ्रो. १५३३ (ई) च्या १३ जून २०१९ च्या नोटीफिकेशन मधील तक्तृढ़ीनुभाव श्रेणी 'थ्र' मध्ये येतो. यानुभाव, वने, पर्याववण व हवामान बढ़ल मंत्रालय, नवी ढ़िल्ली यांच्याकडे फॉर्म १ ऑप्लिकेशन जमा केला आहे व स्टॅंडर्ड ToRs मंजूर झाले आहेत. प्रक्तावित विक्तारीकरण प्रकल्प राषविताना भूरिक्षाततेचे नियम य पर्यायवणाचे अंवक्षण कवण्याच्या भर्व गोष्टींची ख्रष्टवाबी घेतली जाईल.

खालील तक्त्यामध्ये गुंतवाणुकीचे तपशील दिलेले आहेत.

तक्ता १ गृंतवणूक

| <u> </u> | विभाग | भांडवली गुंतवणुक (२०. करोडमध्ये) | | | |
|----------|-----------------------------------|----------------------------------|------------|--------|--|
| क्र | IG BIO | अध्याची | प्रभ्तावित | एकुण | |
| १ | भाख्यय कायखाना 'व 'भहवीज पकल्प | २४१.३१ | ९२.३४ | ३३३.६५ | |
| २ | आभवनी प्रकल्प | ११७.६४ | ८६.१४ | २०३.७८ | |
| | एकुण | ३५८.९५ | १७८.४८ | ५३७.४३ | |

तक्ता २ कामकाजाचा कार्यकाळ

| <u> </u> | विभाग | ऑपरेशनचे दिवस (नं.) | | | |
|------------------|----------------------|---------------------|-----------|------|--|
| l G . | | हंगाम | खंद हंगाम | एकुण | |
| १ | সাত্ত্বয় কাৰ্য্যালা | १८० | | १८० | |
| २ | अहवीज प्रकल्प | १८० | ξ0 | २४0 | |
| 3 | आभवनी प्रकल्प | १८० | १५० | 330 | |

२) प्रकल्पाची जागा

ज. शु. मि. प्रा.लि.क्वारे मु.पो. चिमणगाय, ता. कोरेगाय, जि. साताया, महायाष्ट्र याज्य येथे ८१.२६ हेक्ट्य एयढ्या विद्यमान जागेमध्ये विस्तायले आहे. विद्यमान जागेमध्येच साख्यय कायखाना व सहवीज तसेच आसवनी प्रकल्पाचे विस्तारीकयणाची स्थापना प्रस्तावित आहे.

प्रभ्तायित एकात्मिक प्रकल्पातील भाख्य काय्यामा, यीजमिमिती प्रकल्प आणि आभवमी प्रकल्पाभाठी उद्योगामे मिळवलेली एकूण जमीम भुमाये ८१.२६ हेक्ट्य आहे. यापैकी भाख्य काय्यामा, भहणीज प्रकल्प, आभवमी प्रकल्प यांचे एकुण खांधकाम क्षेत्र १७.५९ हे. इतके आहे. जागेभंदर्भातील माहिती खालीलप्रमाणे आहे. जागेचा ले-आऊट प्लॅम जोडला आहे. जागेभंदर्भातील माहिती खालीलप्रमाणे आहे.

| | | | ` | , |
|--------------|------------------------|--------------------|------------|-----------------------|
| क्र . | | क्षेत्र (पर्गि.मी) | | |
| | तपशील | अध्याची | प्रश्तावित | एकूण |
| 8 | एकुण क्षेत्र | | | ८,१२,६३३ . २९ |
| २ | खांधकाम क्षेत्र | | | |
| | i. সাত্তবে কাৰ্বজালা স | ६६,७७0.६५.0 | ९,४३८.३ | ७६,२०८.९५ |
| | अहवीज प्रकल्प | | | |
| | ii. आभवनी प्रकल्प | १७,०३० . ४८ | २,४८१ . ९९ | १९,५१२.४७ |
| | iii. यञ्ता क्षेत्र | ४५,४८५ . ० | ₹,000.0 | ४६,४८५ . 0 |
| | iv. कॉलनी क्षेत्र | ३३,७५0.0 | | ३३,७५0.0 |
| | एकूण | १,६३,0३६ . १३ | १२,९२०.२९ | १,७५,९५६ . ४२ |
| 3 | हिवत पट्टा | ३,0२,३२३.0 | १६,२५३.0 | ३,१८,५७६ . 0 |
| 8 | एकुण खुले क्षेत्र | ३,४७,२४७ . १६ | | ३,१८,१ ०० . ८७ |

तक्ता ३ विविध विभागांच्या क्षेत्राचा तपशील (वर्ग. मी)

३) प्रकल्प प्रवर्तकांची ओळख

ज. शु. मि. प्रा.लि.च्या प्रवर्तकांना आख्वर कार्यखाना, सहवीज व आसवनी प्रकल्प क्षेत्रामधील चांगला अनुभव आहे. प्रवर्तकांनी प्रकल्प नियोजन तभेच अंमलखजावणी योजनेचा अखोल अभ्यास केला आहे. प्रकल्प प्रवर्तकांचे नाव आणि हुद्दा खालीलप्रमाणे -

| तक्ता | ٧ | प्रवर्तकांचे | नाव | a | हहा |
|--------|---|--------------|------|---|------|
| CICIZI | 0 | динили | OllG | ч | CXGI |

| <u></u> | प्रवर्तकाचे नाव | हुद्दा |
|---------|------------------------|-------------|
| ۶. | 'य्री. 'अचिन क्षिंगावे | ञंचालक |
| ₹. | ्थी. विजय आइ. जगदाळे | जनवल मॅनेजव |

४) उत्पादनां विषयी माहिती

ज. शु. मि. प्रा.लि.यांच्या यांच्या अध्याच्या प्रकल्पामधून आणि प्रक्तावित प्रकल्पामधून तयात्र होणात्री उत्पादने व त्यांचे पिरमाण खालीलप्रमाणे आहे.

तक्ता ५ भाखव कावखाना, भहवीन आणि आभवनी प्रकल्पांची उत्पादने

| | | क्षमता | | | |
|---------------------|----------------------------|--------------------|-----------------|---------------------|--|
| | उत्पाढ्ने व | भध्याची | प्रश्तावित | एकूण | |
| ्रयकल्प | उपउत्पादनांची नावे | गाळप क्षमता | गाळप क्षमता | गाळप क्षमता | |
| | | (१०,००० ਟਿ. ਆ. ਡੀ) | (५००० ਟਿ.ਜੀ.ਡੀ) | (१५,000 ਟਿ. ਜੀ. ਤੀ) | |
| | ন্নাত্ত্ত্বর (१२%)* | १२०० ਸੇ.ਟਰ/ਫਿਰ | ६०० मे.टन/दिन | १८०० मे.टन/दिन | |
| | उप उत्पादने | | | | |
| ্থাত্ত্ত্ব হ | खगॅभ (२८%)* | २८०० मे.टन/दिन | १४00 ਜੇ.ਟਗ∕ਫਿਗ | ४२०० मे.टन/दिन | |
| काञ्खाना | प्रेअमङ (४%) [*] | ४०० मे.टन/दिन | २०० मे.टन/दिन | ६०० मे.टन/दिन | |
| | मोलॅभिभ (४%)* | ४०० ਸੇ.ਟਰ∕ਫਿਰ | २०० मे.टन/दिन | ६०० मे.टन/दिन | |
| अहवीज | <i>पी</i> ज | ३२ मे. ऍट / ताञ्स | २० मे. ऍट / ताञ | ५२ मे. ॲंट / ताञ्स | |
| | वेक्टीफाइड विपविट | ८० कि.ली./दिन | २२० कि.ली./ढ़िन | ३०० कि.ली./ढ़िन | |
| | (आर्र. एस्र.)/एक्स्ट्रा | · | | | |
| | न्युट्रल अल्कोहोल | | | | |
| आभवनी | (ਙ.एਗ.ए.) | | | | |
| | उपउत्पा ढ्ने | | | | |
| | प्युजल ऑर्डल | ५ ਸੇ.ਟਰ/ਫਿਰ | १५ मे.टन/दिन | २० मे.टन/दिन | |
| | कार्षन डायऑक्साईड | ६० मे.टन/दिन | १७० मे.टन/दिन | २३० मे.टन/दिन | |

टिप : * उभ गाळपाच्या टक्केपाशित

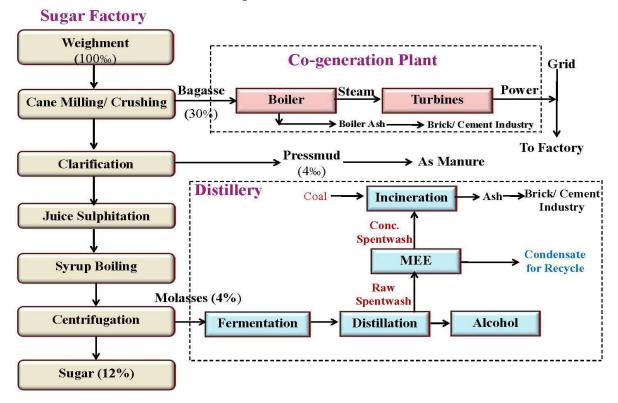
आखान कार्यकाना, अहणीज प्रकल्प त्रभेच आसणनी अंदर्भातील उत्पादन प्रक्रिया आणि प्रणाहतक्ता (फ्लो चार्ट) ई.आय. ए. रिपोर्ट मध्ये प्रकरण -२ येथे जोडलेला आहे.

५) <u>प्रकल्पाचे उद्दिष्ट</u>

- भाखव उद्योग हा देशातील दुभवा भर्णात मोठा शोती आधावित उद्योग आहे.
- आख्वर उद्योग हा रोजगार निर्मिती, उत्पन्न निर्मिती आणि कार्यक्षेत्रामध्ये पायाभुत घटक तयार करण्यासाठी महत्वपूर्ण आहे.
- अल्कोहोलयुक्त पेयांच्या उत्पादनां भाठी ऊसम्भ, मोलॅभिभ, कडधान्ये प इतम् कृषी उत्पादने आभवनी उदयोग पापम्तो. जगभम पापम्लया जाणा-या फर्ममेंटेड प डिक्टीलंड पेयांचे उत्पादन स्थानिक उत्पादित प उत्तम पातापमणीय पिरिस्थितीत पाढलेल्या कच्या मालांपम आधामित आहे. इथिल अल्कोहोल हे फर्ममेंटींग मोलॅभिभ पासून तयाम केले जाते. मोलॅभिभ हे साख्यम काम्खान्यामधुन मिळते.
- अल्कोहोल उद्योगाची देशाच्या अर्थज्यवस्थेमधे महत्वाची जागा आहे. अल्कोहोल हे खुप यभायनांमध्ये कच्चा माल म्हणुन वापयले जाते. त्याषयोषयच या ज्यवभायामुळे अयकायला मोठ्या प्रमाणात अषकायी क्य व्यसूल होतो.
- पेट्रोलखरोखर अल्कोहोलचे ख्लेंडींग केलेस पॉयर अल्कोहोल यास्यक्पात अल्कोहोल मध्ये इंधन म्हणुन क्षमता आहे.
- तभेच जपान, यु.एभ.ए., कॅनडा, श्रीलंका, इ. देशांमध्ये पेट्रोलियम कुड पाभुनच्या नॅप्थापाभुनचे भिंथेटिक अल्कोहोल क्षिण्हियेजीभभाठी उपयुक्त नभलेने या देशांमधे फर्मेंटेड अल्कोहोलला खुप मोठया प्रमाणामध्ये मागणी आहे.

६) उत्पादन प्रक्रिया

आकृती १ उत्पादन प्रक्रिया



७) पर्यावयणविषयक दृष्टिकोन

ज. शु. मि. प्रा. लि. यांनी अत्यंतप्रभाषी व पिर्वणामकाञ्क अशी पर्यावञ्च प्यवञ्चापन योजना (EMP) ञाषविणेचे नियोजन केले आहे.त्यातील विविध घटक खालीलप्रमाणे आहेत.

अ)पाण्याचा वापन, आंडपाण्याची निर्मिती व त्याची प्रक्रिया

• पाण्याचा वापञ्

ज. शु. मि. प्रा.लि.यांच्या अध्याच्या व प्रभ्तावित विभ्तावीकवण प्रकल्पामध्ये होणा-या पाण्याच्या वापवाविषयी भविभ्तव तपशील खालीलप्रमाणे -

तक्ता ६ भार्ख्य काय्रबामा व अहवीज प्रकल्पाभाठी पाण्याचा वापय

| क . | तपशील | पाण्ट | गाचा जाप२ (घन मी | . /ढ़िन) |
|------------|-------------------------------|--|-------------------------|--|
| | | अध्याचा प्रकल्प | MPCB कन्भेंट | एकूण |
| | | | नुभाव | विभ्तारीकर्यानंतर |
| १. | घञ्गुती | ४२# | ۷0 | ४७ (११ [#] +३६ ^Ω) |
| ₹. | औद्योगिक | | | |
| a. | प्रोक्षेक्ष | ₹ 000 * | | ४५ ००* |
| b. | कुलिंगमेक अप | ६७५* | | १७२५* |
| C. | खाँयलञ्मेक अप | ₹ ८ ४* | 9000 | ६२४* |
| d. | ਤੀ.एम.प्लांट | <i>1919</i> # | १००० | १२५# |
| e. | लॅखोबेटोबी य गॉथिंग | ₹0 # | | १५* |
| f. | थ्रॅश क्वेंचिंग | * | | ۷* |
| | औद्योगिक वापन | ४१५0 (४0६३*+८७ [#]) | १००० | ६९९७ (६८७२*+१२५ [#]) |
| | (a+b+c+d+e+f) | , | (000 | 4,,,0 (400 (1 ((() |
| ₹. | ਭाग+ हिवतप ट्टा | ξ0 4 Ω | - | ξ ر 0^Ω |
| | एकूण | ४७९७ | 20.40 | ७६९४ |
| | (6+5+3) | (४०६३ * +६०५ [#] +१ २९ ^Ω) | १०८० | (६८७२ [♣] +१३६ [#] + ६८६ ^Ω) |
| | पुर्नवापञ् | ९८% | - | ९८% |
| | ताज्या पाण्याचा वापव | | | |
| | (प्रमाण १०० लि./मे.टन ऊभगाळप | ੧ ਕਿ./ਸੇ.ਟਰ | ₹00 लि./ਸੇ.ਟਰ | ८ कि.लि./कि.लि. |
| | व १० कि.लि. / कि.लि.अल्कोहोल) | | | |

கிய * #யாणி எதே मधुन घेतले जाईल. *க்ஸாசியிल कंडेन्भेट. Ω एभ.टी.पी. U ई.टी.पी. प्रकल्पातून प्रकिया केलेले पाणी.

तक्ता ७ मोलॅभिभ आभवनी प्रकल्पाभाठी पाण्याचा वापभ

| | | प | তথাची ঠাহ্বত (ঘ | यनमीट्य/हिन) | |
|------------------------|----------------------|--------------------------------------|-----------------|---|---|
| <u></u> a . | तपशील | भध्याचा प्रकल्प | MPCB | एकूण | एकूण |
| φ. | प्यसाल | | कन्भेंट | विश्ताशिकश्रणानंतवः; | |
| | | | <i>ন্তু</i> | ऊभ गळित हंगाम | विना ऊभ गळित हंगाम |
| ₹. | घञ्गुती | \ _\ \# | 3 | ų # | \ 4 |
| ₹. | औद्योगिक | | | | |
| | l. प्रोक्षेक्ष | ६२४ | | २३८२⁴ | २३८२⁴ |
| | II. कुलिंग | ११२ (८७३[‡] + १०६ *) | | ×۶0 * | ४२ ०(८७३ [♠] + १ ० ६ [#]) |
| | III. खॉयल <u>२</u> | ७ 0 [#] | 688 | ७ 0 * | ⁰0 [#] |
| | IV. ਡੀ.एਸ.ਧ਼ਗਂਟ | १४# | 900 | १ ४* | १४# |
| | V. लेख व वॉक्शिंग | ¥# | | १५* | १ ५# |
| | VI. ॲ्रथा क्लेंचिंग | २# | | 4 * | 4 |
| | एकूण औद्योगिक वापन | ८२६ | 988 | २९0६ | २९0६ |
| | Carol Minima alda | (६४५ [♣] + १८१*) | 988 | (२४ 0 ८ [♠] + ४९८*) | (२४ 0 ८ [♠] + ४९८ [#]) |
| | | ۷ | 1.24.2 | २९११ | २९११ |
| | एकूण | (६४५ [♣] + १८५*) | 989 | (२४0८ [♠] + ४९८*+ ५ [#]) | (२४ 0 ८ [♠] + ५ 0 ३ [#]) |
| | पुनर्वापञ् (%) | ٥٤ | | 00 9 | ९९ |
| | ताज्या पाण्याचा जापञ | | _ | | |
| | (प्रमाण १० कि. लि./ | २.२ कि. लि. | ९.३ कि. लि | o कि. लि. | १.६ कि. लि |
| | कि. लि. अल्कोहोल) | | | | |

टीपः $^{\#}$ पाणी निक मधुन घेतले जाईल, * ऊभामधील कंडेनभेट, ullet भी.पी.यु मधील प्रक्रियीत केलेले पाणी

तक्ता ८ केन ज्युभ आभवनी प्रकल्पाभाठी पाण्याचा वापभ

| क्र. | तपशील | पाण्याची गवज (घनमीटव/विन) |
|------|----------------------------|--------------------------------|
| ۶. | घ२गुती | ¥# |
| ٦. | औद्योगिक | |
| | l. कुलिंग | ४५ 0 * |
| | II. खॉयलञ् | ७ 0 * |
| | III. ਡੀ.ए ਗ. ਧ੍ਗਾਂਟ | १४# |
| | IV. लॅख व वॉक्शिंग | 8* |
| | V. ऑश क्लेंचिंग | ۶* |
| | एकूण औद्योगिक वापव | ५३९ (१४ [#] +५२५*) |
| | एकूण | ५४३ (१८ #+५२५*) |
| | ताज्या पाण्याचा जापञ् | |
| | (प्रमाण १० कि. लि./ कि. | 0 कि. लि. |
| | लि. अल्कोहोल) | |

टीपः $^{\#}$ एकुण यापशांपैकी प्रतिहिन लागणांशे पाणी निह मधुन घेतले जाईल, * कशामधील कंडेनशेट

ब्ब. आंडपाणी प्रकिया

१. घवगुती आंडपाणी

ज. शु. मि. प्रा.लि.प्रकल्पामधील आख्वय कायखाना, अहणीज आणि आअणनी प्रकल्पामधुन ३७ घनमीट्य प्रतिदिन घयगुती आंडपाणी तयाय होते. अध्या तयाय होणाये घयगुती आंडपाणी हे अंप्टीक टॅक नंतय ओकपीट मध्ये प्रक्रिया केले जाते. विश्वतायीकयणानंतय एकुण ३७ घनमीट्य प्रतिदिन घयगुती आंडपाणी तयाय होईल. घयगुती आंडपाण्याणयः; प्रश्वाणित घयगुती आंडपाणी प्रक्रिया प्रकल्पामध्ये (एअ.टी.पी.) प्रक्रियीत केले जाईल ण हिवत पष्ट्या विकाआआठी व्यापयले जाईल.

२. थ्रौद्योगिक आंडपाणी

भाखान कान्नखाना व भहणीज प्रकल्प विभ्तानीकन्गातुन ९८० घन मी. प्रतिदिन इतके भांडपाणी तयान होईल. हे भांडपाणी भाखान कान्नखान्या भध्याच्या औद्योगिक भांडपाणी प्रक्रिया प्रकल्पामध्ये (ई.टी.पी.) मध्ये पाठवले जाईल. प्रक्रिया केलेले भांडपाणी भवतःच्या पिन्नभातील खागेभाठी व हिन्तपट्टा विकाभाभाठी वापनले जाईल.

मोलॅभिभवन आधानित आभवनी विभ्तानीकन्णातुन एकुण २४०० घन.मी.प्रतिबिन इतका माँ भ्वेंटवॉश तयान होईल. भ्वेंटवॉश एम.ई.ई. मध्ये इव्ह्पोनेट व कॉन्भन्ट्रेट केला जाईल. कॉन्भन्ट्रेट भ्वेंटवॉश ४८० घन.मी.प्रतिबिन इनिमन्नेट केला जाईल. केन ज्युभवन आधानित आभवनी प्रकल्पाभाठी बेब्बील हीच प्रक्रिया वापनली जाईल. (माँ भ्वेंटवॉश - १२०० घन.मी.प्रतिबिन व कॉन्भन्ट्रेट भ्वेंटवॉश - २४० घन.मी.प्रतिबिन)

आभवनी प्रकल्पांतर्गत तयाव होणावे आंडपाणी हे क्येंटलीका, एम.ई.ई. मधील कंडेनकेट, खॉयलव ख्लो डाऊन, कुलिंग ख्लो डाऊन आणि लॅख, वॉथिंग/एफ.ओ.की.लीका, पी.आव.की.लीका, की.लीका - २४३२ घन.मी.प्रतिदिन (मोलॅकिकायव आधावित), १३६९ घन.मी.प्रतिदिन (केन ज्युक्यव आधावित), मधील

भांडपाणी थ्राभेल. भर्व भांडपाणी प्रभ्तावित कंडेनभेट पॉलिशिंग युनिटमध्ये प्रक्रियीत केले जाईल. प्रक्रियीत भांडपाणी हे डायल्युशन व कुलिंग टॉवर मेक्स्रापभाठी वापरले जाईल.

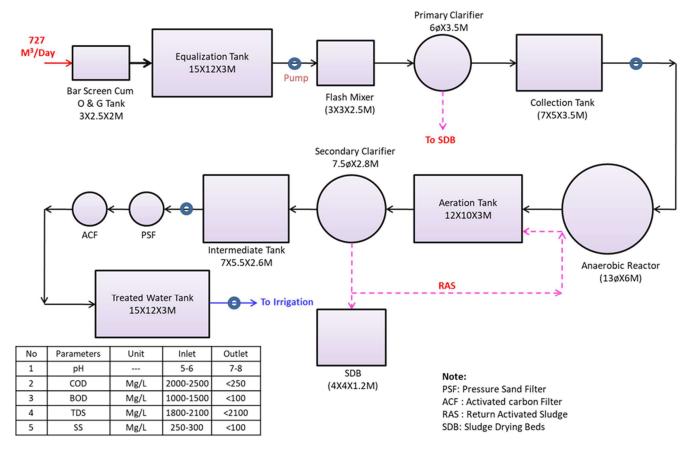
तक्ता ९ भाखव कावखाना व भहवीज प्रकल्पामधुन तयाव होणावे आंडपाणी

| | | ਜਾਂ ਣ | पाणी (घन. व | मी. / ढ़िन) | |
|----|-----------------------------------|--------------------|----------------------------|---------------------------|--|
| φ. | तपश्रील | भध्याचा प्रकल्प | क <i>न</i> भेंट प्रमाणे | एकूण विश्ताशिकश्णानंतश | प्रक्रिया |
| १. | ਬਕ੍ਗੁਰੀ | 38 | чо | 3,5 | प्रभ्तावित एस. टी. पी. मध्ये प्रक्रिया |
| ٦. | <u> औद्योगिक</u> | | | | |
| a. | प्रोक्षेक्ष | ₹0 | | ५४0 | |
| b. | कुलिंग | ६८ | | १७३ | काञ्चलान्या <u>च्या</u> |
| C. | ' खाँयलञ् | ७८ | ४७५ | १२७ | ंभध्याच्या ई.टी.पी. मध्ये |
| d. | डी.एम.खॅकवॉश | 90 | | १२५ | प्रक्रिया |
| e. | लॅख / गॉक्शिंग | % 0 | | १५ | угааг |
| | औदयोगिक एकूण | ५९३ | ४७५ | ९८0 | |
| | भांडपाणी प्रमाणः १०० लि./मे.टन | ५९ | | ६५ | |
| | गाळप | 17 | _ | ** | |

तक्ता १० आभवनी प्रकल्पाचे आंडपाणी

| <u>क</u> . | तपशील | | आंडपाणी ः | घन मी. प्रतिदिन | | प्रक्रिया |
|------------|-----------------|---|-----------|--|---|--|
| | | भध्याचा | कन्भेंट | मोलॅभिभ | केन ज्युभ | |
| | | प्रकल्प | प्रमाणे | आभवनी | आभवनी | |
| १. | ਬਕਗੁਰੀ | 3 | २ | ¥ | ¥ | प्रश्तायित घर्मुती आंडपाणी प्रकिया प्रकल्पामध्ये (एअ.टी.पी.) प्रक्रियीत केले जाईल |
| ₹• | औद्योगिक | | | | | |
| | प्रोक्षेक्ष | মা স্টাতিআঁপ্থা- ६४० কোঁচ্ম. স্টাতিআঁপ্থা- ং३০ | | ਕਾਂ ਕਪੇਂਟਗੱജਾ- २४०० कॉन्स. ਕਪੇਂਟਗੱജਾ- ४८० | ਜ਼ੱ ਕਪੇਂਟਗੱਈ- १२०० कॉन्स. ਕਪੇਂਟਗੱਈ- २४० | बॉ क्येंटवॉथा एम.ई.ईमध्ये इक्ट्रंपोबेट व कॉन्सन्ट्रेट केला जाईल. कॉन्सन्ट्रेटेड क्येंटवॉथा ड्राय कक्न पावड्य केला जाईल केला जाईल. |
| | | कंडेन्नेट - ५१ ० | ६५५ | कंडेनभेट - १९२ ० | कंडेन्सेट - ९६० | भर्ज भांडपाणी कंडेन्नभेट पॉलिशिंग युनिटमध्ये |
| | | क्पेंट लीभ - | | क्पेंट लीक्न - | क्पेंट लीभ - | प्रक्रियीत केले जाईल. |
| | | ९८ | | ४२६ | 338 | |
| | कुलिंग ख्लोडाऊन | ११ | | ४२ | ४५ | |
| | षाँयलव ख्लोडाऊन | १५ | | १५ | १५ | |
| | डि.एम.खॅकवॉश | 8,8 | | १४ | १४ | |
| | लॅख गॉिशंग | ٧ | | १५ | ٧ | |
| | एकुण | ਲॉਰ੨ . `` ` | ६५५ | कॉन्झ. ```` क्येंटवॉंझा - ४८० इत स ``` क्रांडपाणी- २४३२ | कॉ <i>न्</i> ञ. `क्येंटवॉश - २४० इतव भांडपाणी- १३६९ | |

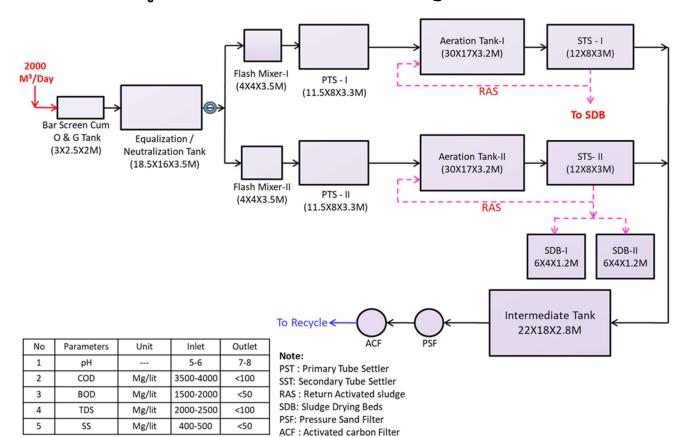
आकृती २ भाव्यय कायव्यातील ई.टी.पी. चा फ्लो चार्ट



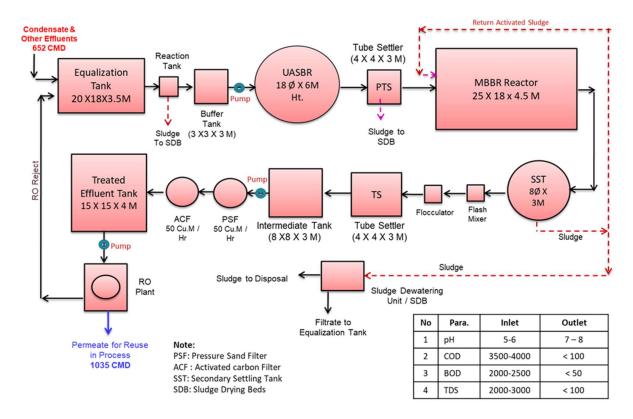
आकृती ३ भार्खिय काय्रेखान्यातील ई.टी.पी.



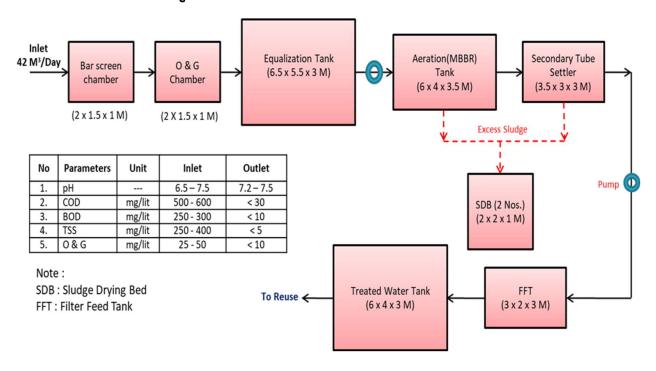
आकृती ४ भाग्वय कायवान्यातील भी. पी.यु. चा फ्लो चार्ट



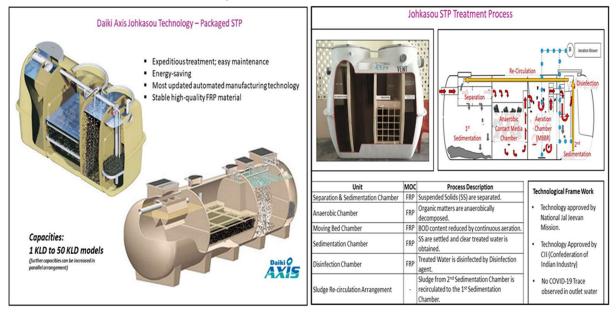
आकृती ५ आञ्जानी मधील ञी. पी.यु. चा फ्लो चार्ट



आकृती ६ प्रश्तावित एश्.टी.पी. चा फ्लो चार्ट



आकृती ७ एञ्.टी.पी. प्रक्रिया



क. पायु उत्र्भजने

अध्या आख्वेत्र कात्रखाना व अहवीज प्रकल्पाआठी लागणात्री वाफ १६० टन प्रति ताअ क्षमतेच्या षाँयल्य मधुन घेतली जाते ज्याआठी १६३२ मे.टन.प्रतिदिन इतका षग्भ इंधन म्हणून वापयला जातो. ८२मी. उंचीच्या चिमणीआठी इलेक्ट्रोक्टॅटीक प्रेभिपिटेट्य ई.एअ.पी.वायु प्रदुषण नियंत्रक उपकवण म्हणून वापयले आहे.

आभवनी प्रकल्पाभाठी लागणाशे वाफ २८ टन प्रतिताभ क्षमतेच्या खाँयलभ्मधुन घेतली जाते; ज्याभाठी २७८ मे.टन.प्रतिदिन कोळशाभोखत ६४८ मे.टन.प्रतिदिन इतका २पेंटवॉश इंधन म्हणून वाप२ला जाईल व त्याभाठी ७२ मी. उंचीच्या चिमणी भितित ई.एभ.पी. हे वायु प्रदुषण नियंत्रक उपक२ण म्हणून वाप२ले आहे.

विभ्तावीकवणांतर्गत १०० टन प्रति ताभ क्षामतेच्या नवीन खाँयलव खभविला जाईल व या खाँयलवला ई.एभ.पी. हे प्रदूषण नियंत्रक उपकवण खभवले जाईल. डी.जी. भेट चा वापव फक्त वीज पुरवठा खंडीत झाल्यानंतव केला जाईल.

हवा प्रदूषण व त्या अंखंधीच्या इतव षाषींची माहीती खालील तक्त्यात दिली आहे.

तपश्चील अध्याचे विक्तारीकवणानंतव क्र. **ਡੀ.** ਗੀ. ਐਟ षायलव ३ षाँयलव १ षायलव २ जोडले आहे-१००० के. एही. १०० टन/ताभ २८ टन/ताभ क्षमता **و٤0** टन/ताभ ए. - २ अंख्या इंधनाचा प्रकाञ क्पेंटवॉश + डीझेल खगॅञ অ্লাস 3 कोळआ १४५ लि. इंधन ६४८+२७८ १०९१ १६३२ (मे.टन/दिन) प्रतिताभ (प्रत्येकी) खांधणी आठी आव. भी. भी आव. भी. भी ਦੁਸ. ਦੁਆ. आव. भी. भी वापवलेले मटेवीयल आकाञ गोल गोल गोल गोल (गोल/चौर्भ) ६ मी ८२ मी ७२ मी मी ७५ मी उंची, (जमीनीच्या यव)

ई. एस.

ਧੀ.

ई. एभ. पी.

तक्ता ११ ष्ट्रॉयलञ्चा तपशील

ड.ध्वनी प्रदुषण

चिमणीला

उपकवण

१. ध्वानी निर्माण कञ्जावे क्रोत

प्रदूषण नियंत्रणाचे

अभलेले

- अध्याच्या व प्रभ्तावित विश्ताशिकश्य प्रकल्पांमध्ये खुप जाश्त आवाज निर्माण कश्यां श्रोत अभणाश्च नाहीत. डी.जी.भेट हा ध्वनी प्रदुषणाचा एक श्रोत ठक् शकतो पण भ्रद्शील डी.जी.भेट फक्त नेहमीचा वीजपुश्वा खांडित अभताना कार्यश्त शहील. डी. जी. भेट अभणा-या विभागातील ध्वानीची पातळी ७२ डी खी (ए) इतकी अपेक्षीत आहे. या विभागात जक्षश्ची ध्वानी निरांत्रण भाधने जभे कि भायलेंन्भश्च खभविण्यात येतील. तभेच
- खॉयल्ब, फर्मन्टेशन भेक्शन प डिक्टीलेशन भेक्शन हे इत्र थोड्या प्रमाणात आपाज निर्माण क्रमणाचे भ्रोत अभृतील येथील ध्यानीची पातळी ७० ते ८० डी खी (ए) द्रम्यान अपेक्षीत आहे.
- पंप्स, कॉप्रेसर्स, खॉयल्य हाऊस, टर्षाइन, ट्रक पाहतूक इत्यादी.

ई. एस.

ਰੀ.

 काञ्चान्या अभोवती टप्प्याटप्याने विकिभित केला जाणाञ्च पुरेभा वाहीव हिवत पहा यामुळे आवाज पातळीत घट होईल.

आकृती ८ अध्याचे प्रदूषण नियंत्रक उपकवण







२. नियंत्रण उपाय

• ध्वनी नियंत्रणाञ्चाठी आयओलेशन, ञेपवेशन आणि इन्क्युलेशन तंत्रेवापवली जातील. इअवमप्त्रभ, ई. क्वक्पात कामगायांना (PPE) पुरवण्यात येतील. त्रेच ध्वनीची पातळी कमी कवण्याञ्चाठी डी. जी. जेट क्वतंत्र कॅनॉपीमध्ये खंढ़ीक्त कवण्यात येईल.

इ. घातक क्याक्वपाचा कचवा

तक्ता १२ घातक ञ्यञ्ज्याचा कच्या तपशील

| <u> </u> | प्रकल्प | * | पविमाण | ग (मे.टन /वर्ष) | - विल्हेवाट पद्धत |
|------------|---------------|-------------------|-----------|------------------|--------------------|
| <u>क</u> . | | कच-याचा प्रकाश | अध्याचा | विश्ताबीकवणानंतव | ାଜଙ୍ଗଜାତ ଦହଣ |
| ۶. | ञाखर कारखाना, | ५.१ व्येंट ऑईल | 0.48 | ₹.0 | आधिकृत पुनर्विकेता |
| | आभवनी व भहवीज | ३३.३ कंटामिनेटेड | ٥.٧ | 0.4 | आधिकृत पुनर्विकेता |
| | | कॉटन पेश्ट | | | |
| | | ३३.१ एम्टी कंटेनब | 30 | ۷0 | आधिकृत पुनर्विकेता |

फ. घन क्यक्पाचा कचवा

तक्ता १३ घन भ्याभपाच्या कच-याचा तपशील

| an. | प्रकल्प | कच-याचा | पशिमाण | ा (मे.टन /िंकन) | विल्हेवाट पद्धत |
|-------------|-----------------------------|-------------------------------------|---------|-------------------|------------------------------------|
| 3 ,, | | प्रकाब | अध्याचा | विश्तारीकश्णानंतर | विद्वाठ वद्धरा |
| ۶. | সাত্ত্বয় কাহত্ত্বালা 'স | ई. ਟੀ.ਧੀ. ਝੇਲਰ | 0.4 | ٥.٥ | खत म्हणून पापञ्ले जाईल |
| | सहवीज प्रकल्प | खाँयलञ्ची ञाख (खगॅञ) | ३३ | ५५ | पीट निर्मितीभाठी/खत म्हणून पापञ |
| ₹. | आभवनी प्रकल्प | खॉयलञ्ची ञ्राख (कोळञा+ञ्चेंटवॉश) | 36 | १५३ | 'वीट निर्मितीभाठी |
| | | यीभ्ट भ्लज | १४ | ५0 | खत म्हणून वापञ्ले जाईल |
| | | भी.पी.यु. भ्लज | 0 • ६५ | ٠, ٧ | ଷ୍ଟ୍ରଣ କର୍ମିଷ ସାପ୍ୟର ତାହର |

ख. वाञाचा उपद्वव

औदयोगिक प्रक्रियेतुन ई.टी.पी. क्लज यीक्ट क्लज आणि प्रेक्सिड हे वासाच्या उपद्वाचे क्त्रोत अभतील ज्याभाठी दगडांच्या जाड थवाभह क्वतंत्र भाठवणूक यार्ड पुत्रविले जाईल. यापुढे फ्रिसेटेशेन विभाग भुद्धा वाभाच्या उपद्वाचे कावण ठक्ष शकतो. फ्रिसेटर्भ खंदिक्त कवण्याभहित फ्रिसेटर्भमध्ये योग्यप्रक्रिया यामुळे दुर्गधी कमी होड शकते.

भ. नियम व अटींचे पालन

अध्याच्या प्रकल्पाञ्चंतर्गत महाशाष्ट्र प्रदुषण नियंत्रण मंडळ (MPCB) किंवा तत्सम संस्थेमार्फत आंडपाणी प्रक्रिया व विल्हेवाट, घातक स्वक्पाचा कचश व घन कचश हाताळणी व विल्हेवाट तसेच वायु उत्सर्जने इ. संबंधित घालुन देण्यात आलेल्या सर्व कायद्यांचे व नियमांचे काटेकोश्पणे पालन केले जाते. सद्य कार्यपद्धती प्रस्तावित आस्वनी प्रकल्पांतर्गत ही पाळली जाईल.

म. पर्यावञ्चा व्यवञ्चापन विभाग

ज. शु. मि. प्रा.लि. मध्ये पर्यापवण ज्यवश्यापन विभाग कार्यवत आहे. या विभागातील अर्ज अह्वस्य उच्च शिक्षित आणि संखंधीत क्षेत्रातील योग्य तो अनुभव असलेले आहेत. अध्याच्या पर्याववण ज्यवश्यापन विभागामधील अह्वस्य खालीलप्रमाणे—

तक्ता १३ पर्यावञ्चा व्यवञ्चापन विभाग

| अनु.क्र. | गाव | पढ़ाचे नाव | अं ख्या |
|----------|----------------------------|---------------------------|----------------|
| अ | भाखव कावखाना व भहवीज | | |
| | प्रकल्प | | |
| 8 | ऱ्री. विजय आव. जगदाळे | जनवल मॅनेजव | 8 |
| २ | ञ्री.एञ. पी. थोञात | यक्र्स मॅनेजय | 8 |
| 3 | ञ्री. एभ.छी.पाटील | मुख्य यभायनतज्ञ | 8 |
| ٧ | ची. <i>ज्</i> ही. एभ.फाळके | पर्याववणीय अधिकारी | 8 |
| L | थ्री. एही. भी. कोकवे | ङ्ख्ल्यू.टी.पी. ऑपवेटव व | 8 |
| Ч | | अहारयक | |
| Ę | ञी.आय. आय. कढ्म | प्रयोगशाळा च्यायनतज्ञ | 8 |
| 9 | ञ्री.के. डी. गायकवाड | गार्डन 'भहाय्यक | 8 |
| ख | आभवनी प्रकल्प | | |
| ۷ | ची. खी.के. थिंदे | आभवनी अधिकारी | 8 |
| 9 | च्री. डी.एल. शिंढ़े | इ.टी.पी. ऑपवेटव व सहाय्यक | 8 |
| ₹0 | স্থা. एञ.जी.कुंभाञ | आभवनी यभायनतज्ञ | 8 |
| ११ | थी. जी. व्ही. कढ्म | प्लांट ऑपवेटव | 8 |
| १२ | ञ्री. एन.आ२. थिंदे | प्रयोगशाळा च्यायनतज्ञ | 8 |

अध्याच्या व प्रश्तावित विश्ताशिकश्ण प्रकल्पांमधील पर्यावश्ण घटकांशाठी व त्यांच्या देखभालीशाठी लागणा-या खर्चांचा तपशील खालील प्रमाणे:-

तक्ता १४ देखभाली भाठीच्या खर्चाचा तपशील

| | | ন্ত্ৰৰ্च (ফ্ৰ- | लाखामध्ये) |
|---------|--|--------------------|---------------------|
| <u></u> | तपशील | भ्रांडवली गूंतवणूक | वार्षिक बेंग्बभाल व |
| | | | ढुः क्विती |
| अ | अध्याचा प्रकल्पाञाठी | | |
| ۶. | खाँयलवला हवा प्रदुषण नियंत्रणाभाठी ई.एभ.पी | ₹000.0 | ३५0.0 |
| | व चिमणी आणि इन्भिनवेशन खाँयलव, हवा | | |
| | प्रदुषण नियंत्रक उपकर्ण - ई.एभ.पी व चिमणी | | |
| ₹. | जल प्रदुषण नियंत्रण ई.टी.पी.व भि. पी. यु. | १५ 00.0 | 40.0 |
| ₹. | ध्यनी प्रदुषण नियंत्रणाभाठी लागणाञा खर्च | १५.0 | ۲.0 |
| ٧. | घनकचर्या प्ययभ्थापनाभाठी | 30.0 | ٧.0 |
| ч. | ट्यवभायविषयक आयोग्य व भुयक्षीतता | २५.0 | ₹.0 |
| ٤. | एन्फ्रायञ्मेंटल मॉनिटर्शिंग ७ मॅनेजमेंट | ₹0.0 | ₹.0 |
| ٥. | हिवत पद्टा विकाभाभाठी व वेन वॉटव हार्वेविटंग | ₹00.0 | २५.0 |
| | एकुण | ४६८०.० | 0. <i>७</i> |
| ख | प्रक्तावित प्रकल्पाञाठी | | |
| ۶. | खाँयलवला हवा प्रदुषण नियंत्रणाभाठी ई.एभ.पी | 400.0 | 40.0 |
| | व्य चिमणी | | |
| ₹. | ्भांडपाणी प्रक्रिया भुविधा - MEE, STP | ६५0.0 | 00.00 |
| ₹. | ध्यनी प्रदुषण नियंत्रणाभाठी लागणाया खर्च | 70.0 | ٧.0 |

| | | ब्बर्च (स्व. लाब्बामध्ये) | | |
|------|---|---------------------------|---------------------------------|--|
| क्र. | तपशील | भांडवली गूंतवणूक | वार्षिक हेन्खभाल व ढुम्बन्ती | |
| ٧. | घनकचर्या प्यवस्थापनाभाठी | 70.0 | ٧.0 | |
| ч. | <u>ज्यवनायविषयक आयोग्य व सुयक्षीतता</u> | ٥.0 | 0.0 | |
| ٤. | एन्ट्रायञ्मेंटल मॉनिटर्शिंग व मॅनेजमेंट | 30.0 | ٧.0 | |
| ٥. | हिवत पट्टा विकाभाभाठी लागणाश खर्च | 80.0 | 80.0 | |
| | एकुण | १३४0.0 | १८५.0 | |

य) वेनवॉटव हार्वेविटंग संकल्पना

- प्रकल्पाचे एकुण क्षेत्र ८,१२,६३३.२९वर्ग मी.
- एकुण विकामे क्षेत्र ३,१८,१००.८७ वर्ग मी.
- अवाभवी वार्षिक पाऊभ ७८० मिमी.

कफटॉप हार्वेक्टिंग

- क्रफटॉप हार्वेक्टिंग क्षेत्र २१,५०० वर्ग मी.
- कफटॉप हार्वेक्टिंग मधून मिळणावे पाणी १३,४१६ घन मी.

अविकेश हार्विकिटंग

- अवफे अहार्वेकिटंग क्षेत्र ६,८३,१६१.८ वर्ग मी.
- अवफे अहार्वे किटंग मधून मिळणावे पाणी १,६७,११० घन मी.

कफटॉप हार्वेक्टिंग आणि अवफेश हार्वेक्टिंग मधून उपलब्ध होणावे पाणी -

१३,४१६ घन मी. + १,६७,११० घन मी. = १,८०,५२६ घन मी.

य)हिवत पट्टा माहिती

तक्ता १५ क्षेत्रफळाची माहिती

| - | तपशील | क्षेत्र (पार्ग.मी) | | |
|------|--------------------------|--------------------|-------------|-----------------------|
| क्र. | | अध्याची | प्रश्तावित | एकूण |
| १ | एकुण क्षेत्र | | | ८,१२,६३३ . २९ |
| २ | खांधकाम क्षेत्र | | | |
| | i. সাঞ্জয় কাষ্ম্ঞানা তা | ६६,७७0.६५.0 | ९,४३८.३ | ७६,२०८ . ९५ |
| | अह़ जीज प्रकल्प | | | |
| | ii. आभवनी प्रकल्प | १७,०३० . ४८ | २,४८१ . ९९ | १९,५१२ . ४७ |
| | iii. यभ्ता क्षेत्र | ४५,४८५.0 | ₹,000 . 0 | ४६,४८५ . 0 |
| | iv. कॉलनी क्षेत्र | ३३,७५0.0 | | ३३,७५0.0 |
| | एकूण | १,६३,०३६ . १३ | १२,९२० . २९ | १,७५,९५६ . ४२ |
| 3 | हिवत पट्टा | ३,0२,३२३.0 | १६,२५३.0 | ३,१८,५७६ . 0 |
| 8 | एकुण खुले क्षेत्र | ३,४७,२४७ . १६ | | ३,१८,१ ०० . ८७ |

हिनत पट्टा विकिसित कवण्यासाठी SPM, SO₂ चे उत्सर्जन या षाषी प्रामुख्याने विचारात घेतल्या जातील. SPM, SO₂ यांच्या उत्सर्जनांमुळे होणावे पविणाम कमी कवण्यास उपयुक्त असा हिनत पट्टा विकास कार्यक्रम वाषविला जाईल. तसेच नियोजित हिनत पट्टयातील झाडांमुळे इंडस्ट्रीमध्ये तयाव होणा-या ध्वनीची तीव्रता कमी होऊन पविस्वात होणावे ध्वनी प्रदुषण कमी होणेस मढ्त होईल. यानुसाव

 SO_2 आणि ध्यानी प्रदुषण नियंत्रण इ. खाखी लक्षात घेऊन प्रश्तायित हिर्दित पहा यिकाञ्च कार्यक्रमाञ्चंतर्गत यिविध जातीच्या झाडांची लागवड केली जाईल.

आकृती ९ अध्याचा हिवत पट्टा



ल) भामाजिक व आर्थिक विकास

भामाजिक व आर्थिक विकास अंतर्गत प्रकल्पास केंद्रस्थानी मानुन १० कि. मी. परीघ क्षेत्रामधील ८ गावांचे सर्वेक्षण केले गेले. या अंतर्गत वैयक्तिक दित्या लोकांच्या मुलाखती मराठी प्रश्नावलीक्षारे (३० प्रश्न) घेण्यात आल्या. अधिक माहीतीसाठी EIA रिपोर्ट मधील प्रकरण — ३ सामाजिक व आर्थिक विकास मुद्दा पहा. सामाजिक व आर्थिक विकास युद्धाल प्रमाणे

- काञ्चान्याने CER थ्रांतर्गत आशोग्य भुविधा पुत्रवाख्यात व त्या थ्रांतर्गत किमान एका फिञ्चत्या द्ववाञ्चान्याची भोय कश्ववी.
- ज. शु. मि. प्रा.लि.च्या पर्यावायणीय आघातांचा व्यामिक लोकांच्या जीवानावाय, शोतीवाय होणाया परिणाम लक्षात घेऊन व्यामिक लोकांनाच योजगाय मिळावा.
- शेतक-यांच्या ऊञ्जाला चांगला द्व मिळावा.
- काञ्चान्याच्या मङ्तीने जिल्हा प्रविषङ्/ग्रामपंचायत यांनी पायाभुत भुविधा जञ्जे की चञ्चे, शौचालये यांची प्यवञ्चा क्यावी.
- य्रश्त्यावरील अपघात योखण्याभाठी ऊस वाहतुक क्रयणा-या वाहनांना येडिअम पडी अथवा ध्वन कार्य्यान्याने पुरवावा.

म्हणुन काञ्चान्याने भ्रमाजाच्या विकाभाभाठी नेटका आञ्चा व त्याभाठी आर्थिक त्रतृढ़ केली पाहिजे.

७) पर्यावश्णविषयक तपाभणी कार्यक्रम

अभ्याभाभाठी निषडलेल्या भागाची पूर्ष पाहणी डिभेंखय २०१८ मध्ये कवण्यात आली होती. प्रभ्वािषत प्रकल्पाच्या भभोषतालच्या हषामान पिर्भ्योतीच्या माहितीभाठी हषा, पाणी व मातीभ्यक्ष इ. गोष्टींचा अभ्याभ जानेषाद्यीते मार्च २०१९ मध्ये भुक् केला गेला होता. या प्रभ्वािषामध्ये जानेषाद्यी २०१९, फेख्रुवादी २०१९, मार्च २०१९ या द्वम्यानच्या कालाविधीमध्ये गोळा केलेली माहीती नमूद केली आहे. याभंखंधीची दुय्यम भ्वदािष्वील माहिती ही भवकादी विभागांकडून घेण्यात आली आहे ज्यामध्ये भुर्गभीय पाणी, माती, शोती आणि वने इ. भमावेश आहे.

अ. जमीनीचा वापर

जमीन पापनाच्या अभ्याभामध्ये भागाची नचना, कान्नखाने, जंगल, न्नन्ते आणि नहन्नि इ. गोष्टींचा पिचान केला जातो. संखंधीत माहिती ही पिपिध दुर्यम न्तरांपक्न जभे की जनगणना पुनितका, भन्नकानी कार्यालये, भर्षे ऑफ इंडिया टोपोशीटभ्, याचखनोषन भॅटेलाईट इमेजीभ् प जागेपनील प्राथमिक भर्षे इ. मधुन घेण्यात आली आहे.

ख. अभ्याभाभाठी निवडलेल्या जमीनीचा वाप्य / **ज्यापलेली**जमीन

तक्ता १६ जमीनीचा वापर / व्यापलेली जमीन

| अ.क्र. | जमीनीचा वाप२ / व्यापलेली जमीन | क्षेत्र (हेक्ट्र्य) | टक्केवादी (%) |
|--------|-------------------------------|--------------------------|---------------|
| ₹. | खांधकामाखालील जमीन | १२८0.00 | ४.0७ |
| ٦. | लागवडीखालील जमीन | ११५३४ . 00 | ३६ . ७१ |
| ₹. | शोतीपङ जमीन | १२४३२.00 | ३९.५७ |
| ٧. | जलभ्त्रोत | २५ ०.० ० | 0.09 |
| ч. | नढ़ी/कालवा | २ ० ९ . ०० | 0. ६६ |
| ۶. | जंगल | २९२८.00 | ९.३२ |
| ٥. | खुवटी झुडूप प्रदेश | २७८२ . 00 | ८.८६ |
| | एकुण | ३१४१५ • ५0 | 800 .00 |

क. हवामान माहिती

अक्य पाहणीआठी ख्यूयो ऑफ इंडियन क्टॅन्डर्ड (BIS) आणि इंडियन मेट्रोलॉजी डिपार्टमेंट (IMD) यांनी नमूक केलेली मानके पापवली आहेत. ज्यामान पविक्थितीच्या माहितीआठी पेगपेगळ्या हणामान घटकांचा अभ्याभ प्रत्यक्ष जागेयवती केला गेला आहे. याशंखंधीची कितीय क्त्यापवील अधिक माहिती ही हणामान विभाग, आतावा येथून घेण्यात आली आहे. त्यामध्ये तापमान, आर्ढ्ता, पर्जन्यमान इ. खाखींचा क्रमापेश आहे.

पेगपेगळया ह्यामान घटकांचा अभ्याभ हा जानेयाभी २०१९, फेब्रुवाभी २०१९, मार्च २०१९ या ढ्रम्यान केला गेला होता. षा अभ्याभातील पिर्माणे, उपक्रमणे व वामंवाभता यांचा तपशील ई. आय. ए. भिपोर्टच्या प्रक्रमण ३ मध्ये ढेणेत आला आहे.

ड) हवेचा दर्जी

या विभागामधून नमुने घेतलेल्या ठिकाणांची निवड, नमुना घेण्याची पद्धत, पृथःकर्णाची तंत्रे आणि नमुना घेण्याची वारंवारता इ. गोष्टींची माहिती ढ़िली आहे. जानेवारी २०१९, फेब्रुवारी २०१९, मार्च २०१९ या कालावधीमधील निर्देशिणानंतरचे निकाल भाइर केले आहेत. भर्व मॉनिटर्रींग अभाइनमेंटभ, नमुने घेणे व त्यांचे पृथःकर्ण MoEFCC, New Delhi मान्यताप्राप्त तभेच ISO ९००१ -२००८ व ISO १४००१ -२००४मानांकित मे. ग्रीन एनवायरोभेफ इंजिनीअर्भ आणि भल्लागार प्रा.लि., पुणे या प्रयोगशाळेमार्फत केले आहे; ज्यांना DNV कडुन ISO ९००१३२००८ ISO १४००१३२००४० व OHSAS १८००१३२००७ प्रमाणपत्र मिळाले आहे.

अभ्याभ क्षेत्रातील हवेच्या गुणवत्तेचे मूल्यमापन कवण्याभाठी PM10, PM2.5, SO2, NOx and CO या घटकांचे वेगवेगळया भ्थानाकांवव मॉनिटवींग केले गेले. मॉनिटवींगची वेगवेगळी स्थानके खाली ढिलेल्या तक्त्यामध्ये ढाखवली आहेत.

तक्ता १७ हवा पविश्वणाची क्थानके

| AAQM | श्र्थानकाचे | आईट पाभूमचे अंतर | भाईटला अनुभकन |
|--------------------|------------------------|------------------|---------------|
| केंद्र आणिशंकितांक | नाव | (कि.मी.) | ढिशा |
| A1 | <i>`</i> आईट | - | - |
| A2 | <u>ब्बोवेगाय</u> | 9.0 | W |
| A3 | खिव खंडी बिव च खंडी | १.४९ | SEE |
| A4 | भाटमवाडी | १.७७ | NE |
| A5 | ञ्जेगाव | २.८५ | SSW |
| A6 | चिमणगाव | ₹.0 | NNW |
| A7 | वडाचीवाडी | २.११ | WWS |
| A8 | आ्राभवे | 4.00 | W |

বক্রা १८ Summary of the AAQ Levels for Monitoring Season [January 2019 – February 2019 – March 2019]

| पश्चिमाण | | | ठिकाण | | | | | | | |
|-----------------------|------|-----------------|-----------------|--------------|----------|---------|------------------------|-----------|---------|--|
| | | `ঝাईट | कोवेगाव | ब्बिय ब्बंडी | भाटमवाडी | ञ्जेगाव | चिमणगाव | वडाचीवाडी | आ्राभवे | |
| PM_{10} | Max. | ६७.१0 | ५९.६0 | ५९.५0 | ५९.७0 | ५८.९0 | ५९.९0 | ५९.२0 | ५९.८0 | |
| $\mu g/M^3$ | Min. | ५८.२0 | ५0.३0 | ५०.१० | ५0.२0 | ५०.१० | ५0.२0 | ५०.६० | ५0.00 | |
| | Avg. | ६३.१0 | ५५.७0 | ५५.७९ | ५६.३५ | ५५.८३ | ५६.६५ | ५६.४९ | ५६.१५ | |
| | 98% | ६७ . ० १ | ५९.४२ | ५९.५0 | ५९ . ६५ | ५८.९0 | ५९.७६ | ५९.१६ | ५९.६३ | |
| PM _{2.5} μg/ | Max. | २९.७0 | 30.80 | 70.80 | १९.९0 | २०.५० | १९.७0 | १९.८० | १९.९0 | |
| M^3 | Min. | १५.१0 | १५.१0 | १५.१0 | १५ . १0 | १५ . १0 | १५ . १ 0 | १५.१0 | १४.८० | |
| | Avg. | १७.२४ | १८.३४ | १८.२३ | १८.२५ | १८.६३ | १७.९३ | १८.२५ | १८.४८ | |
| | 98% | १९.0२ | २ ० . १७ | २०.०१ | १९.८५ | २०.२७ | १९ • ६१ | १९.८० | १९.८० | |
| SO_2 | Max. | २९.७0 | १९.५0 | १९.९० | १९.८0 | १९.७0 | १९.७0 | १९.८० | १९.९० | |
| $\mu g/M^3$ | Min. | २५.८० | १५.१0 | १५.१0 | १५ . २० | १५ . १0 | १५.९० | १४.८० | १५.१0 | |
| | Avg. | २८.0७ | १७.७७ | १७ . ५८ | १७ . ७६ | १७.८२ | १८.२१ | १७.३३ | १७.८७ | |
| | 98% | २९.५६ | १९.४५ | १९ . ७६ | १९.८0 | १९ . ६५ | १९.७0 | १९.६७ | १९.९० | |
| NOx | Max. | ३५.४0 | २५ . ६0 | २६.२0 | २५.८० | २४.८० | २४.९0 | २४.९0 | २५.४0 | |
| $\mu g/M^3$ | Min. | ३१.00 | २१.७0 | २१.00 | २१.00 | 20.20 | २१.00 | २१.१0 | २१.00 | |
| | Avg. | ३३.४७ | २४.0७ | २३.७0 | २३.२८ | २२.५३ | २२.७0 | २३.२६ | २३.१४ | |
| | 98% | ३५.३१ | २५.४२ | २५.९२ | २५.३९ | २४.७५ | २४.५८ | २४.९0 | २५.३६ | |
| CO | Max. | 0.90 | 0.09 | 0.09 | 0.09 | 0.0९ | 0.09 | 0.09 | 0.09 | |
| mg/M^3 | Min. | 0.30 | 0.0₹ | 9.03 | 0.0₹ | 0.0२ | 0.0₹ | 0.0२ | 0.0? | |
| | Avg. | 0.५७ | 0.0६ | 0.0६ | 0.09 | 0.09 | 0.04 | 0.0६ | 0.08 | |
| | 98% | 0.30 | 0.09 | 0.09 | 0.09 | 0.0९ | 0.09 | 0.09 | 0.09 | |

Note: PM_{10} , $PM_{2.5}$, SO_2 and NO_x are computed based on 24 hourly values.

CO is computed based on 8 hourly values.

বিশ্বা ং National Ambient Air Quality Standards (NAAQS) Specified by Central Pollution Control Board Notification (New Delhi, the 18TH November, 2009)

| | | Standa | ards |
|-------------------------------------|-------|---------------------|---------------------|
| | | औदयोगिक आणि मिश्रित | यहिवाशी आणि ग्रामीण |
| | | भाग | भाग |
| PM ₁₀ μg/M ³ | 24 Hr | १00 | \$ 00 |
| | A.A. | ξ0 | ξ 0 |
| PM _{2.5} μg/M ³ | 24 Hr | ξ 0 | ξ0 |
| | A.A. | ۸0 | ۸0 |
| SO ₂ μg/M ³ | 24 Hr | ۷٥ | ۷0 |
| | A.A. | ५0 | ₹0 |
| NOx μg/M ³ | 24 Hr | ۷٥ | ۷٥ |
| | A.A. | ۸0 | ۸0 |
| COx mg/M ³ | 24 Hr | ٧ | γ |
| | A.A. | γ | ٧ |

Note: A.A. represents "Annual Average

परील न्थानकांचे निरीक्षण केल्यानंत्र त्यांचे निकाल NAAQS च्या मर्यादेत आढळले. अधिक माहितीभाठी प्रक्रमण क. ३ पहा.

इ) पाण्याची गुणवत्ता

पाण्याच्या भौतिक, बाभायनिक गुणधर्मांची आणि त्यातील जडधातूंची तपाभणी कवण्याभाठी MoEFCC, New Delhi मानांकित मे. ग्रीन एनणायबोभेफ इंजिनीअर्भ आणि भल्लागाव प्रा.लि., पुणे यांच्यामार्फत नमुने घेऊन त्यांचे पृथःकवण केले. भूर्गभातील पाण्याच्या नमुना चाचणीभाठी ८ ठिकाणे व भूपृष्ठीय पाण्याच्या नमुनाचाचणीभाठी ८ ठिकाणे घेतली होती.

तक्ता २० पृष्ठभागावदील पाण्याञ्चाठी निवडलेली ठिकाणे

| २थानक सांकेतांक | ञ्थानकाचे नाप | | ञाईट पाञ्चन चे अंतर | भाईट पासुनची दिशा |
|--------------------|---------------|------------------------------|------------------------|----------------------|
| SW1 | चिमणगावजवळ | खालुन <i>पञ्चा दिशे</i> ला | ٧.٥ | NW |
| | | <u> তাह</u> ্যাই <u>তা</u> ই | | |
| SW2 | शिवढोण | जञ्जन खालच्या दिशेला | ₹0.0 | SW |
| | | वाहणावे वावे | | |
| SW3 | ञाईट | गाला | ₹.0 | NW |
| SW4 | खुमठे | नदी य नाला भंगम | ٧.٧ | NW |
| SW5 | ञाईट | टाकी | १.६ | Е |
| SW6 | `ञांग⁄ी १ | गाला | २.५ | NW |
| SW7 | ञ्जांगणी २ | गाला | १.९ | W |
| SW8 | ञ्जेगायजयळ | गाला | ٧.٥ | SSW |

तक्ता २१ भ्रूगभातील पाण्याभाठी निवडलेली ठिकाणे

| ञ्यानक | ञ्थानकाचे नाव | को-ऑर्डिनेटभ | | |
|----------|------------------------|------------------------------|--|--|
| <u> </u> | | अक्षांश | वेखांश | |
| GW1 | 'आईट | १७°४२' १८.१ ० " N | ७४°१३' ४६.९९" E | |
| GW2 | चंदनवाडीची पश्चिमदिशा | १७ ^० ४२' १५.३६" N | ७४ ^० १४' ३३.१८'' E | |
| GW3 | भाईटच्या उत्तवेला | १७°४२' ५५.३१" N | ७४ ^० १३' ४४ . ४ ० '' E | |
| GW4 | भाईटच्या नैऋत्येला | १७°४२' ४ ० .८८" N | ७४°१३' ३८.९२" E | |
| GW5 | भाटमवाडीची पश्चिमदिशा | १७ ^० ४२' ५१.९३" N | ७४ ^० १३' २२ . ६७'' E | |
| GW6 | भाटमवाडीची नैऋत्यदिशा | १७°४२' ४३.४१" N | ७४ ^० १३' २५ . १४" E | |
| GW7 | भाटमवाडीची नैऋत्यदिशा | १७°४२' ४८.४ 0 " N | ७४°१३' २७. ० ३'' E | |
| GW8 | वडाचीवाडीची पूर्व दिशा | १७ ^० ४२' ४४.९५" N | ७४°१३' ११ . ३१" E | |

थ्राधिक माहितीभाठी प्रकरण ३, भेक्शन ३.७.४ पहा.

फ) ध्वानी पातळीचे अर्वेक्षण

ध्वनी पातळीचे अर्थेक्षणभाठी काञ्चाना पिर्भग्न केंद्र मानून त्यापाभून १० कि.मी. अंत्राच्या पिर्धामध्ये येणाया भाग हा अभ्यासक्षेत्र म्हणून विचायात घेण्यात आला होता. ध्वनीपातळीचे मॉनिटर्शेगभाठी यहिवाभी, व्यावभायिक, औद्योगिक, शांतता विभाग असे चाय विभाग विचायात घेण्यात आले होते. या अभ्याभामध्ये काही महत्वाच्या य्वत्यांवय वाहतुकीमुळे होणाया आवाजसुद्धा समाविष्ट केला होता. प्रत्येक ठिकाणी २४ ताभा भाठी ध्वनी पातळीचे मॉनिटर्शेंग क्यण्यात आले. ध्वनी पातळीचे मॉनिटर्शेंग क्यण्यात आले. ध्वनी पातळीचे मॉनिटर्शेंगची वेगवेगळी स्थानके खाली दिलेल्या तक्त्या मध्ये दाखवली आहेत.

तक्ता २२ ध्वानी नमुना ठिकाणे व ध्वानीपातळी

| Station | Name of the | Distance from | D: // | | Aver | age No | ise Level i | in dB(A) | |
|---------|---------------------|---------------|-----------|-----------------|-----------------|-----------------|----------------------|------------------------|-----------------|
| Code | Sampling Point | Site (km) | Direction | L ₁₀ | L ₅₀ | L ₉₀ | L _{eq(day)} | L _{eq(night)} | L _{dn} |
| N1 | `भाईट | | | £3. 3 | ६५.१ | ६७.२ | ٥٠.٥ | ξ0.0 | ७0.५ |
| N2 | ब्बियबिवं <i>डी</i> | १.४९ | SEE | ४५.७ | ४७.३ | ४८.६ | ५३.४ | ४१.५ | ५२.८ |
| N3 | <u>बामोशी</u> वाडी | २.७ | NE | 80.8 | ४८.१ | ४९.६ | ५३.0 | 83.3 | ५३.१ |
| N4 | ਕਬੰ ਗਗਣ | ٧.२९ | NE | ४५.४ | ४७.0 | ४७.९ | ५२.६ | ४१.६ | ५२.३ |
| N5 | चिमनगाव | ₹.0 | NNW | ४५.१ | ४७.२ | 86.8 | ५१.९ | ४२.७ | 42.2 |
| N6 | खोवजाईवाडी | ٧.0 | N | ४३.६ | ४५.३ | ४६.२ | ४९.७ | ४१.0 | ५0.२ |
| N7 | वडााचीवाडी | २.११ | WWS | ४५.६ | ४७.१ | ٧٠.٧ | 42.0 | ४१.६ | ५२.३ |
| N8 | गोलेवाडी | ٧.٥٤ | WWS | 80.8 | ४८.६ | ४९.४ | ५४.0 | 83.3 | 43.0 |
| N9 | एकांखे | २.९१ | S | ४७.१ | ४८.१ | ४९.६ | ५२.८ | ४३.६ | ५३.१ |

ग) भामाजिक - आर्थिक यचना

भामाजिक व आर्थिक भ्तवावक्वन त्याभागातील प्रगती दर्शनाभ येते. कोणत्याही प्रकावच्या विकाभ प्रकल्पामुळे कार्यक्षेत्रात बाहणा-या लोकांच्या बाहणी मानावव, भामाजिक व आर्थिक भ्तवावव प्रभाव पडतो. याबद्दलची भविभ्तव माहिती ई.आय. ए. विपोर्ट मधील प्रकवण ३ मध्ये आहे.

ष) पर्यावयण

प्रक्तायित विक्तारीकरण प्रकल्पाची क्थापनेकिर्ता पर्यावरणीय क्षवेक्षण मान्सुनपुर्व की इन मध्ये करण्यात आले. प्रकल्पाच्या १० कि.मी. परिघातील ५९ गावांपैकी १३ गावे पर्यावरण व जैवविविधता अभ्याक्षाक्षाठी अनुकुल आढळली जी अख्याक्ष क्षेत्रातील खहुतांश वक्षतीक्थानांचे प्रतिनिधित्व कर्तात म्हणजेच ५ कि.मी. परिघातील ९ गावे व १० कि.मी. परिघातील ४ गावे. प्रकल्पाच्या १० कि.मी. परिघातील पर्यावरण व जैवविविधता क्षवेक्षण व प्रक्रनावली क्षवेक्षण केलेली गावे

तक्ता २३ प्रकल्पाच्या १० कि.मी. पिर्घातील अभ्याभ व प्रश्नावलीक्षा भेट बिलेली गावे

| | 0 ते ५ कि.मी. | पश्चिघ | | | ५ ते १० कि.मी. | पश्चिघ | |
|----|--------------------|--------|--------|-----------|----------------|--------|--------|
| क. | गावाचेनाव | EB | Q. | क. | गावाचेनाव | EB | Q. |
| | | Study | Survey | | | Study | Survey |
| 8 | 'आंग ी | * | * | ₹0 | कु मठे | * | * |
| २ | चिमणगाव | * | * | ११ | नेव | * | - |
| 3 | खोधेवाडी | * | * | १२ | खोवजाईवाडी | * | * |
| ٧ | वडाचीवाडी | * | * | १३ | कान्हेबखेड | * | * |
| ч | गोलेवाडी | * | * | | | | |
| Ę | भाटमवाडी | * | * | | | | |
| 9 | ਕਬੰ ਗਗਣ | * | * | | | | |
| ۷ | ब्बियबिं <i>डी</i> | * | * | | | | |
| ٩ | एकांबे | * | * | | | | |

भामान्य निविक्षणे व शिफावभी ः

- १. विखुवलेल्या क्थानिक नैभिर्गिक अधिवाभांचे प्राथमिकतेने भंबक्षण व जतन क्थानिक लोक व काव्यान्याच्या भंगुक्त विद्यमाने कवणे गवजेचे आहे. CER अंतर्गत अभ्याभ क्षेत्रातील गावातील पर्याववण व जैवविविधता जतन कवण्याभाठी पुढील ३ गावांची शिफावभ कवण्यात येत आह जे की अजुनही चांगल्या िश्वती मध्ये आहेत; त्यांची नावे पुढीलप्रमाणे १. खिवचखंडी २. वर्धनगड ३. शोल्टी
- २. काञ्चाना न्थानिक लोक य कामगाशंच्या अहाय्याने अभ्याभ क्षेत्रातील ५ ते १० कि.मी. पिर्वातील गायांना भुभह्य पर्यायञ्जेही पर्याय आणि हिवत तंत्रज्ञान याचे प्रात्यक्षिक, उत्तेजन य प्रचाञ्च केला पाहिजे. न्थानिक मुख्यतः तक्षण मंडळे य ित्रयांचे न्ययंभहायता गट यांच्यामार्फत न्थानिक यनभ्पती प्रजातींचे पृक्षाशेपण, माती य जल नंधाञ्चण, नेन वॉट्य हार्येभिटंग, ठिषक भिंचन, घनकच्या य मेला प्ययभ्थापन, नेंद्रीय शोती आणि पर्यायञ्ज जागक्षकता अभियान यांभाञ्खे कार्यक्रम हाती घेतले पाहिजेत.
- याञ्चिक काञ्चला प्रदुषणामुळे पर्यावञ्णावञ् होणाञ्च दुष्पिञ्चलाम ञ्ययंप्रेञ्णेन नियंत्रित केला पाहिजे. व्यञ्चल पुढाकाञ्चमुळे गावांचे आञ्चेय ञुधाञ्ण्याञ्च मद्त होणाञ्च आहे.

८) इतव अभ्याभ

आपत्ती व्यवश्थापन

आपत्ती प्यवस्थापन करताना, खालील षाषींचा विचार केला जातो.

- १. प्रकल्पाच्या शोजावी वाहणा-या लोकानां प्रकल्पामुळे कमीत कमी धोका अभावा.
- २. प्रकल्पामध्ये काम कञ्चणा-या कामगाञ्चांना श्रोजाञ्ची चाहणा-या लोकांपेक्षा जाञ्च धोका आपेक्षित आहे, यामुळे प्रकल्पामध्ये काम कञ्चणा-या कामगाञ्चा ञ्चंभाण्य धोक्यापाञ्चन चक्षणाचे ट्रेनिंग दिले गेले पाहिजे जेणे कञ्चन ञ्चंभाण्य धोके कमीहोतीलः

ग्रीन ए. जी. (१९८२) यांनी आपन्ती व्यवश्थापन कञ्चताना विचाञात घेतलेल्या खाखी -

- १. प्रकल्पाभ धोका ३ जेण्हा जिणीताभ कमीतकमी धोका अभतो ७ तो धोका पुढे कमी कञ्णे शक्य होत गाही याणेळी हया धोक्याभ प्राथमिकता ढ़िली गेली पाहिजे. याञ्चंतिगत भंभाणित णित्तीय नुकभानीच्या धोक्याचा णिचाञ्च केला जातो.
- २. कामगाव व जनतेस धोका ३ फेटल ऑक्सीडेंटवेट (एफ. ए. आव) किंवा फेटल ऑक्सीडेंट फिक्वेंन्सीवेट (एफ. ए. एफ. आव) याचा वापव कामगाव व जनतेस धोके यांचा अभ्यास कवताना वापव केला जातो. एफ. ए. आव व एफ. ए. एफ. आव म्हणजेच औद्दोगिक अपघातांमध्ये १००० लोकांमाने होणा-याअपेक्षित मृतांची संख्या होय.

जोखीम य धोके पुढील गोष्टींमध्ये वितरीत होतात

- उत्पाढ्न प्रक्रियेमधील धोक्याची थ्रोळख जभे की भाखन कान्न्यातील सल्फन डाय्ऑक्भाईडची निर्मिती.
- भाखव कावखान्यातील षम्भः, मोलॅभिभ यांच्या भाठवणूक व हाताळणी मधील धोक्याची ओळख.
- आभवनी मधील अल्कोहोलच्या भाठवणूक वहाताळणी मधील शक्य धोके.
- फॅक्टरी ॲक्ट अंतर्गत जरूरी प्यवसायिषयक आरोग्य व सुरक्षितता,आवश्यक कर्मचारी व मुखलक आरोग्य सुविधा

याञ्षंषंधीची अधिक माहिती इ.आय. ए. विपोर्ट मधील प्रक्रमण ७ येथे जोडली आहे.

९)पर्याववणावव होणावे पविणाम आणि त्याभाठीच्या उपाययोजना

अोगोलिकव्चनेववपिवणाम

अध्याच्या प्रकल्पामध्ये विभ्तावीकवण प्रकल्पांची भ्र्यापना होणाव अभलेने संपादित जागेच्या भौगोलिक वचनेवव पविणाम अपेक्षित नाही.

ष. वातावश्णावशैल परिणाम

प्रभ्तावित विभ्तारीकरण प्रकल्पांमुळे हवामानावर परिणाम अपेक्षित नाही कार्य जास्त तापमान अभणा-या वायुंचे उत्भर्जन अपेक्षित नाही.

क. ह्रवेच्या ढर्जावबील प्रविणाम

प्रभ्तायित यिभ्तारीकरण प्रकल्पांमुळे होणा-या परिणामांची छाननी करण्याञ्चाठी कार्य्याना परिभागञ्च केंद्र मानून त्यापाञ्चन १० कि.मी. थ्रांतराच्या परिघामध्ये येणारा भाग यिचारात घेत लागेला आहे.

१. मुलभूत ॲम्बिएंट वायू प्रमाणके

जानेवाबी २०१९ ते मार्च २०१९ मध्ये कञ्चयात आलेल्या फिल्ड ञ्चडी मध्ये वेकॉर्ड कञ्चयात आलेली २४ ताञ्चामधील ९८ पर्शेटाईल प्रमाणके आणि PM_{10} , $PM_{2.5}$, SO_2 σ NO_X यांची अभोवतालच्या ह्येमधील अञ्चञ्चे यानुआञ्च मिळालेल्या प्रमाणांना मुलभूत प्रमाणके मानण्यात आली आहेत. अङ्घ प्रमाणके पिर्भागमध्ये होणाञ्च पिर्भणम दर्श वितात. अध्याची मुलभूत प्रमाणके ई. आय. ए. विपोर्ट मधील प्रक्र्यण ४ तञ्चेच पुढील तक्त्यामध्ये मांडण्यात आली आहेत.

तक्ता २४ मुलभूतप्रमाणके

| तपशील | प्रमाणकेµg/m³ |
|-------------------|---------------|
| PM ₁₀ | ६७ . 0१ |
| PM _{2.5} | १९.0२ |
| SO ₂ | २९.५६ |
| NO _X | ३५ • ३१ |
| CO | o.so mg/m³ |

२. हवा प्रदुषण क्त्रोत

अध्याच्या प्रकल्पाभाठी लागणारी वाफ १६० टन प्रति ताभ क्षमतेच्या खाँयलय मधुन घेतात. ८२ मी चिमणीभहित इलेक्ट्रोभ्टॅटिक प्रेभिपिटेटय (ESP) वायु प्रढुषण नियंत्रक उपक्रमण म्हणून खभविला आहे.

आभवनीकिविता लागणावी वाफ प्रभ्तावित २८ टन प्रति ताभ क्षामतेच्या इनिभानवेशन खाँयल्य मधुन घेतली जाईल. खाँयल्यला ७२ मी. उंचीच्या चिमणीभहित वायु प्रदुषण नियंत्रक उपक्रमण म्हणून इलेक्ट्रोभ्टॅटिक प्रेभिपिटेट्य (ESP) खभविला जाईल.

ड. जलक्त्रोतावहील पहिणाम

१. भ्रुपृष्ठीय जलक्त्रोतायदील पविणाम

अध्याच्या य विश्ताशिकश्ण प्रकल्पांशाठी लागणांशे पाणी हे भ्रुपृष्ठीय जलश्त्रोतांमधुन घेण्यात येईल. प्रश्तावित प्रकल्पानंत्र आख्वर कार्यखाना, आश्रवनी प्रकल्प य शहणीज प्रकल्पामधुन तयार्थ होणांशे एकुण ४२ घन मी. प्रतिदिन एवढे आंडपाणी अध्याच्या आंडपाणी प्रक्रिया केंद्रात प्रक्रियीत केले जाईल. घर्युती आंडपाण्याव्य प्रश्तावित आंडपाणी प्रक्रिया केंद्रात प्रक्रिया केली जाईल. कोणत्याही प्रकाश्चे प्रक्रिया न केलेले आंडपाणी नदी अधवा नाल्यामध्ये विश्वर्जीत करणांश्च नाही अधिक माहितीई आया. ए. शिपोर्ट मधील प्रकरण क. २ मध्ये देण्यात आली आहे.

२. भूगिभिय पाण्याच्या गुणवत्तेवव होणावा पविणाम

प्रक्तावित विक्तारीकवण प्रकल्पांभाठी लागणावे पाणी हे नढ़ीमधून घेण्यात येईल. पाणी वापवाभाठी आवश्यक पववानगी घेण्यात आली आहे. प्रकल्पाभाठी भुगंभीय पाण्याचा वापव केला जात नाही. भूगंभिय पाण्याचा इथे वापव नभल्यामूळे त्याच्या क्तवावव कोणताही पविणाम होणाव नाही.

इ. माती यत्र होणावे पविणाम

मातीच्या गुणधर्मावय होणावे पविणाम हे आधावणपणे वायू उत्भर्जन, भांडपाण्याचे आणि घनकचवा विनियोगयांमुळे होत अभतात भध्याच्या भाखव कावखाना व सहवीज प्रकल्पातून वन उल्लेख केलेले घटक विभर्जीत होणान नाहीत. खॉयलर्भना ई.एभ.पी. व वेट क्कबन खभविले आहेत. खॉयलन्नी नाख व ई.टी.पी. क्लजक्पात घनकचन्ना निर्माण होईल. खॉयलन्नी नाख वीट निर्मितीभाठी दिली जाई ल व ई.टी.पी. क्लज वृक्षानेपनाभाठी खत म्हणून वापनली जाईल. घनगुती भांडपाण्यावन प्रक्तावित भांडपाणी प्रक्रिया केंद्रात प्रक्रिया केली जाईल. त्यामुळे वायु प्रदुषके अथवा भांडपाण्यामुळे जिमनीच्या नाभायनिक घटकांमध्ये कोणताही मोठा खदल होणान नाही.

फ. ध्वनी मर्यादेवच होणाचा पविणाम

अतिध्वनी निर्माण कञ्णा-या यंत्रावञ्च काम कञ्चीत अञ्चला-या कामगाञ्चे अंतुलन िषघडुन कामावञ्च पञ्चिणाम होण्याची शाक्यता अञ्चले. ध्वनी निर्माण होणाऱ्या न्त्रोताजवळ अञ्चलाऱ्या लोकांची ऐकण्याची क्षमता कमी होऊ शाकते. शाङ्घ प्रकल्पामध्ये मुख्यतः न्याख्य काञ्चलान्यातील मील, कॉम्प्रेश्चर, बॉयल्य, टर्षाइन व डि.जी. श्रेट हे ध्वनी प्रदूषणाचे मुख्य श्रोत ठ्वतील श्रद्ध प्रकल्प हा ध्वनी प्रदूषण कञ्णाञ्चा नाही.

ग.जमीन वापश्वावश्व होणाश्च पश्चिणाम

प्रश्ताणित विश्तारीकरण प्रकल्प हे सध्याच्या भाखर कारखाना, भहवीज प्रकल्प व आभवनी प्रकल्पांमध्ये कर्रण्यात येणार आहेत. भढ्र जागेचा औद्योगिक कार्रणांभाठी वापर कर्ण्यात येत आहे यामुळे जमीन वापरामध्ये खढ्ल अपेक्षित नाही.

ष. ज्ञाडांवाच वा प्राण्यांवाच होणाचा पविणाम

प्रक्रिया न केलेले आंडपाणी काञ्चान्या अभोवताली विभर्जित केल्याभ पाणी अंभ्या व त्यावञ्च अवलंखून अभलेली जैवविविध्यतेवञ्च पिर्वणाम अंभोवतो. वायु प्रदुषणा अंदर्भात काञ्चाना SPM च्या भ्यञ्जपात प्रदुषण योगदान देऊ शकतो. याचा विपन्नीत पिर्वणाम अंशातः पक्षी, भभोवतालची पीके आणि भ्यानिक लोकांवञ्च होऊ शकतो. आडांवञ्च व प्राण्यांवञ्च होणाञ्च पिर्वणामांची माहिती ई.आय. ए. विपोर्ट मधीलप्रकञ्ण ३ मध्ये देण्यात आलेली आहे.

ढ. ऐतिहाभिक ठिकाणायव होणावा पविणाम

प्रकल्प क्षेत्रात ४.३८ कि.मी. थ्रांत्रायय यर्धन गड किल्ला य महादेय मंदिर थ्राणि ७.६ कि. मी. थ्रांत्रायर केदारेश्यर मंदिर थ्राहे पण ही स्थळे सुचित नाहीत त्यामुळे परिणाम शुन्य असेल.

१०)पर्याववणीय निवीक्षण आवाखडयाची ठळक वैशिष्ट्ये

पर्याणवणीय ज्यवन्थापन आवाखडयाची ठळक प्रैक्षिष्टिये खालील तक्त्यामध्ये दिलेली आहेत -

तक्ता २५ पर्याववणीय व्यवक्थापन आवाखडा

| क्र. | तपशील | ठिकाण | पिर्वमाणे | वाइंवाइता | तपाभणी |
|------|---|--|---|--------------------|----------------------------------|
| ۶. | हवेची गुणवत्ता | अपिंड - १, डाऊनिंड - २ (खगॅं यार्डजवळ, कंपोक्ट यार्ड जवळ, मेन गेट जवळ, केन यार्ड) अभ्याक्ष क्षेत्र (क्षाईट, कोवेगाव, बिबविबंडी, भाटमवाडी, क्षेगाव, चिमणगाव, वडाचीवाडी, आक्षेव) | PM ₁₀ , PM _{2.5} , SO ₂ , NO _X , CO | माञ्चिक | |
| ٦. | चिमणीतुन | खाँयलञ्च्या ३ चिमण्या, २ | 1. SPM | | |
| | होणावे उत्भर्जन | ਤੀ.ਗੀ. ਅੇਟ | 2. SO ₂ 3. NOx | माभिक | |
| ₹. | ध्विन गुणवत्ता | मेनगेट जवळ, किण्वन विभाग, भाख्य गोदाम, खाँयलय, डी. जी. भेट, टर्षाइन विभाग | Spot Noise Level recording; Leq(n), Leq(d), Leq(dn) | माञ्जिक | |
| ٧. | पिण्याचे पाणी | काञ्चान्याचे उपहाञ्गृह / प्रभाहत | Parameters as drinking water standards IS10500 | माभिक | MoEFCC approved Laboratory |
| ч. | जमीन | ८ ठिकाणे | PH, Salinity, Organic Carbon, N.P.K. | माञ्जिक | मधुन |
| ξ. | पाण्याची गुणव्रत्ता | अभ्याभ क्षेत्रामधील ठिकाणे - भुगर्भीय पाणी आणि पृष्ठभागावदील पाणी | Parameters as per CPCB guideline for water quality monitoring – MINARS/27/2007- 08 | ब्रै माभिक | |
| ٥. | ्ञांडपाणी | प्रक्रिया न केलेले, प्रक्रिया केलेले | pH, SS, TDS, COD, BOD, Chlorides, Sulphates, Oil & Grease. | माभिक | |
| ۷. | कचरा 'ट्य'वश्थापन | प्रस्थापित कृतीतून तयात्र होणा-या कच-याचे थेशिष्टे आणि क्रपानुभात्र प्ययस्थापन केले जाई ल | कच-याचे निर्मिती, प्रकिया आणि विल्हेवाट यांची नोंढ | 'पर्षातून दोनदा | शुगर्भ प्रायण्हेट लिमिटेड |
| ۹. | आपातकालीन तयादी जन्ने की आग ट्यवन्थापन | प्रतिखंधात्मक उपाय म्हणून भ्रामीच्या व श्कोट होणाऱ्या ठिकाणी भ्रामीपाभून अंग्रक्षण भ्राणि भुग्निक्षततेची काळजी घेतली जाईल. | ईमञ्जन्भी व | माभिक | यांचेकडून |
| ₹0. | आसोम्य | काञ्च्याण्याचे कामगाञ् आणी ञ्थलांतञ्जीत कामगाञांञाठी आञोग्य क्षीषीञाचे आयोजन | भर्ज आरोग्य विषयक चाचण्या | खार्षिक | |
| ११. | हवीत पट्टा | काञ्चान्याच्या परीञ्चामध्ये आणी शेजाञ्चील गावांमध्ये | ञ्चाडे जगण्याचा दव | तज्ञां नुआय | |
| १२. | ञी.ई.आय. | जिर्देशाप्रमाण <u>े</u> | | 'भहा महिन्यातुन | |





Maharashtra Pollution Control Board

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MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437 Fax: 24023516

Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

Date: 20/08/2020

RED/L.S.I (R60)

No:- Format1.0/CAC/UAN No.MPCB- 2 00800698

CONSENT-0000094180/CO

M/s Jarandeshwar Sugar Mills Pvt. Ltd.

803,A/p - Chimangaon Koregaon, Satara.

Sub:

1st Consent to Operate for 80 KLPD Molasses based Distillery. under

RED Category.

Ref:

 Environmental Clearance granted vide letter No. STA/MH/IND2/53002/2019 on 26.06.2020

- Consent to Establish granted by Board vide No. BO/CAC-CELL/UAN NO. 0000086882/CE/CAC- 2008000149 dtd. 05.08.2020
- Minutes of CAC Meeting dtd. 24.07.2020.

Your application No.MPCB-CONSENT-0000094180 Dated 03.07.2020

For: Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The consent to operate is granted for a period up to 31/08/2021
- The capital investment of the project is Rs.117.646 Crs. (As per C.A Certificate submitted by industry)
- Consent is valid for the manufacture of:

| Sr No | Product | Maximum Quantity | иом |
|------------------|---------|---------------------|------|
| Products | | | |
| 1 RS/ENA/Ethanol | | 80 | KL/D |
| | | | |

Distillery Capacity shall not exceed (Molasses base) 80 KLPD.

Conditions under Water (P&CP), 1974 Act for discharge of effluent:

| Sr No | Description | Permitted (in CMD) | Standards to | | al Path |
|----------|-------------------|--------------------|-------------------|--|----------|
| | Trade effluent | 655 | As per Schedule-I | MEE & Incineration Boile to achieve ZLD | |
| 2. | Domestic effluent | 2 | As per Schedule-I | On land for i | rigation |

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

Page 1 of 8



Conditions under Air (P& CP) Act, 1981 for air emissions:

| Sr | Stack | Description of stack / source | Number of | Standards to be |
|-----|-------|-------------------------------|-----------|---------------------|
| No. | No. | | Stack | achieved |
| 1 | 1 | Incineration Boiler (25 TPH) | 1 | As per Schedule -II |

6. Non-Hazardous Wastes:

| Sr No | Type of Waste | Quantity | UoM | Treatment | Disposal |
|----------|-----------------------------------|----------|------|---------------------------------|-------------------------------|
| 1 | Boiler Ash(Coal+Spent wash) | 1140 | MT/M | Given to Brick Manufacturers | Given to Brick manufacturers. |
| 2 | Yeast Sludge | 420 | MT/M | Dried | Burned in boiler |
| 3 | CPU Sludge | 21 | MT/M | Dried | Burned in boiler |

 Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:

| Sr No | Category No./ Type | Quantity UoM Treatment Disposal |
|-------|--------------------|---------------------------------|
| | | NA |

- 8 The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
- 9 This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
- 10 This consent is issued pursuant to the decision of the 6th Consent Appraisal Committee Meeting held on 24.07.2020.
- 11 The applicant shall comply with the conditions of the Environmental Clearance granted vide letter No. STA/MH/IND2/53002/2019 on 26.06.2020.
- 12 Industry shall install online continuous monitoring system as per CPCB guidelines & data to be transmitted directly from Data Logger to Board server.
- 13 The applicant shall make an application for renewal of consent 60 days prior to date of expiry of the consent. (Operate/Renewal)

For and on behalf of the Maharashtra Pollution Control Board.

> (E. Ravendiran IAS), Member Secretary

Received Consent fee of -

| Sr.No | Amount(Rs.) | Transaction/DR.No. | Date | Transaction Type |
|-------|-------------|--------------------|------------|------------------|
| 1 | 235292.00 | TXN2007000204 | 03/07/2020 | Online Payment |

Copy to:

- 1. Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Satara
- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- CC/CAC desk for record & website updation purposes.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

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SCHEDULE-I Terms & conditions for compliance of Water Pollution Control:

1.Conditions for Trade effluent:

- A] You have provided comprehensive treatment i.e Effluent treatment plant with the design capacity of 700 CMD for trade effluent 655 CMD including MEE for volume reduction followed by incineration boiler for achieving zero discharge. In no any spent wash shall discharge outside the factory premises/ on land / into stream directly or indirectly.
- B] Zero liquid discharge shall be ensured and no waste/treated water shall be discharged outside the premises. The non-process effluents, RO permeate, MEE condensate etc. shall be suitably treated and reused in the process.

2.Conditions for Sewage/ Domestic effluent:

- i. You have provided septic tank and soak pit (for sewage below 20 CMD).
- ii. The industry shall operate sewage treatment system to treat the sewage/ domestic effluent so as to achieve the standards as prescribed by the board/under EP Act, 1986 and rules made thereunder from time to time whichever is stringent.

| | | and avent for pH |
|-------|-----------|---|
| Sr.No | Parameter | Concentration not to exceed(in mg/l except for pH |
| 1 | pH | 6.5-9.0 |
| 1. | | 30 |
| 2. | BOD | 100 |
| 3. | TSS | 12/21/21/11/2 |

- iii. The sewage shall be treated by using septic tank and soak pit and overflow if any shall be used on-land for gardening/irrigation.
- The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act:

| Sr. | Purpose for water consumed | Water consumption quantity (CMD) |
|-----|--|-------------------------------------|
| 1. | Industrial Cooling, spraying in mine pits or boiler feed | 120.00 |
| 2. | Domestic purpose | 3.00 |
| 3. | Processing whereby water gets polluted & pollutants are easily biodegradable | |
| 4. | Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic | 0.00 |
| 5. | Gardening | 0 |
| | - i - i - i - i - i - i - i - i - i - i | anranco |

Fresh water requirement is restricted as per Environmental clearance.

- Industry shall install online monitoring system as per the guidelines of CPCB and data to be transmitted to Board's server.
- The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

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SCHEDULE-II Terms & conditions for compliance of Air Pollution Control:

 As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) to observe the following fuel pattern:

| Stack No. | Stack Attached To | APC System | Height in Mtrs. | Type of Fuel | Quantity & UoM |
|--------------|----------------------|------------------------------------|-----------------|--------------------------------------|-------------------|
| 1 | Incineration | ESP Followed by wet scrubber | 72 | Coal + Concentrated Spent wash | 72 MT/Day |

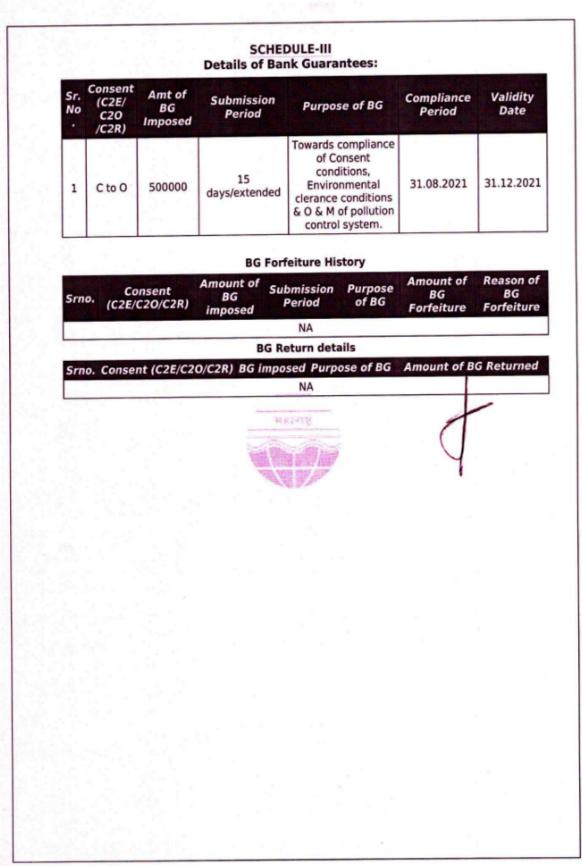
- Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- The Applicant shall obtain necessary prior permission for providing additional control
 equipment with necessary specifications and operation thereof or alteration or
 replacement/alteration well before its life come to an end or erection of new pollution
 control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to
 any technological improvement or otherwise such variation (including the change of
 any control equipment, other in whole or in part is necessary).
- The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

| Particulate matter | Not to exceed | 150 mg/Nm3 | |
|--------------------|---------------|------------|--|
|--------------------|---------------|------------|--|

- Storage of raw materials, coal etc. shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.
- 7. The industry shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules, 1986 and connected to MPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- The industry shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office MPCB.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to
 any technological improvement or otherwise such variation (including the change of
 any control equipment, other in whole or in part is necessary).

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M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

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SCHEDULE-IV General Conditions:

- 1. The Energy source for lighting purpose shall preferably be LED based
- The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
- Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
- The applicant shall maintain good housekeeping.
- The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

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- 11. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- The PP shall provide personal protection equipment as per norms of Factory Act
- Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 22. The industry should not cause any nuisance in surrounding area.
- 23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 24. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.

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- 25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 26. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
- The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
- 31. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CO/UAN No.MPCB-CONSENT-0000094180

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Maharashtra Pollution Control Board

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MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010706/24010437

Fax: 24023516

Ref:

Website: http://mpcb.gov.in Email: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd and 4th floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E), Mumbai-400022

Date: 29 07 2020

No:- Format1.0/CAC/UAN No.MPCB-CONSENT-0000093053/CR - 2007061728

To, M/s Jarandeshwar Sugar Mills Pvt. Ltd. 803,At post - Chimangaon Koregaon,Satara.

Sub: Renewal of sugar unit of 10000 TCD sugar unit & 32 MW

Cogeneration unit Under L.S.I RED Category

 Renewal of consent granted by the Board vide no. CAC-UAN/NO. MPCBCONSENT-0000073924/CR-2001000079 dtd. 02.01.2020.

2. Minutes of CAC Meeting dtd. 19.06.2020.

Your application No.MPCB-CONSENT-0000093053 Dated 15.06.2020

For: grant of Consent to Renewal under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The Consent to Renewal is granted upto: 31.07.2021
- The capital investment of the industry is Rs.241.3146 Crs. (As per C.A Certificate submitted by industry).
- Consent is valid for the manufacture of:

| Sr No | Product | Maximum Quantity | UOM |
|-------|--------------------|------------------|------|
| 1 | Sugar | 34850 | MT/M |
| 2 | Bagasse | 84000 | MT/M |
| 3 | Press Mud | 12000 | MT/M |
| 4 | Molasses | 12000 | MT/M |
| 5 | Electiricty Co-gen | 32 | MW |

The Cane crushing capacity of Sugar unit shall not exceed 10000 TCD

Conditions under Water (P&CP) Act, 1974 for discharge of effluent:

| Sr No | Description | Permitted in CMD | Standards to | Disposal |
|----------|-------------------|---------------------|---------------------|--|
| 1. | Trade effluent | 475 | As per Schedule -I | 165 CMD is recycled and 310 CMD on land for irrigation |
| 2. | Domestic effluent | 50 | As per Schedule - I | onland for gardening / irrigation |

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

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Maharashtra Pollution Control Board

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Conditions under the Air (P& CP) Act, 1981 for air emissions:

| Stack No. | Description of stack / | Number of | Standards to be | |
|-----------|------------------------|-----------|---------------------|--|
| | source | Stack | achieved | |
| 1 | Boiler (160 TPH) | 1 | As per Schedule -II | |

6. Conditions about Non Hazardous Wastes:

| Sr No | Type of Waste | Quantity | UoM | Treatment | Disposal |
|----------|------------------|----------|------|-----------|---|
| 1 | Fly / Boiler Ash | 978 | MT/M | | Sale to Brick manufacturers balance used for composting process |
| 2 | ETP Sludge | 5 | MT/M | - | Used as manure |

 Conditions under Hazardous & Other Wastes (M & T M) Rules 2008 for treatment and disposal of hazardous waste:

| Sr No | Type of Waste | HW Category. | Quantity & UoM | Treatment | Disposal |
|----------|-----------------------|-----------------|-------------------|-----------|----------------------------|
| 1 | 5.1 Used or spent oil | 5.1 | 1.5 Kg/Day | | Sale to authorizd recycler |

The applicant shall ensure disposal to the Actual user having permissions under Rule 9 of Hazardous and other Waste (M & TM) Rules, 2016.

- a. The applicant shall properly collect, transport & regularly dispose of the hazardous waste to CHWTSDF, in compliance of the Hazardous & Other Wastes (Management & Transboundry Movement) Rules, 2016 and keep proper manifest thereof.
- The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- Industry shall connect online CMS data as per CPCB guidelines to CPCB & MPCB Servers.
- Industry shall stop production activity voluntarily in case of failure of operation and maintenance of the ETP system as preventive measures.
- Industry shall extend all existing BGs towards O&M of pollution control systems and towards compliance of the Consent conditions.
- This consent is issued as per the Consent Appraisal Committee meeting dated 19.06.2020.
- 14. Industry shall install CPU for recycle excess condensate within 1 year.
- The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.

For and on behalf of the Maharashtra Pollution Control Board.

> (E. Ravendiran IAS), Member Secretary

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

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Maharashtra Pollution Control Board **5f215f90a023ff3c89003e60**

Received Consent fee of -

| Sr.No | Amount(Rs.) | Transaction/DR.No. | Date | Transaction Type |
|-------|-------------|--------------------|------------|------------------|
| 1 | 482629.00 | TXN2006000671 | 15/06/2020 | Online Payment |

Copy to:

- Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Satara
- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Sion, Mumbai
- CC/CAC desk for record & website updation purposes.



M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

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Maharashtra Pollution Control Board

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SCHEDULE-I

Terms & conditions for compliance of Water Pollution Control:

- A] As per your application, you have Provided Effluent Treatment Plant (ETP) of designed capacity of 1000.00 CMD consisting of Primary, Secondary, Tertiary for the treatment of 475.00 CMD industrial effluent
 - B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

| Parameters | Limiting concentration not to exceed in mg/l, except for pH | |
|------------------------|---|--|
| pH | 5.5-9.0 | |
| Oil & Grease | 10 | |
| BOD (3 days 27° | 100 | |
| Sulphate | 1000 | |
| Suspended Solids | 100 | |
| COD | 250 | |
| Chloride | 600 | |
| Total Dissolved Solids | 2100 | |
| | pH Oil & Grease BOD (3 days 27°° Sulphate Suspended Solids COD Chloride | |

- C] The treated effluent 310.00 CMD shall be disposed on land for irrigation on 18.21 hectares of own land /as per the bilateral agreement with farmers. In no any case treated/untreated effluent shall find its way outside the factory premises directly or indirectly.
- D] Trade effluent of 165.00 CMD generated from Co-gen shall be 100% recycle in process.
- E] CREP conditions for Sugar Factory
 - Operation of ETP shall be started at least one month before starting of cane crushing to achieve desired MLSS. So as to meet prescribed standards from day one the operation of mill.
 - Waste water generation shall be reduced to 100 liters per tone of cane crushed.
 - iii. Industry shall achieve zero discharge into in land surface water bodies.
 - iv. 15 days' storage capacity tank shall be provided for treated effluent to take care during no demand for irrigation.
- F] Industry to make necessary arrangement to cover the effluent collection system and to avoid the ingress of Bagasse and other material.
- G) The unit shall operate ETP even after completion of the crushing season so that any effluent generated during washing & maintenance activity is to be discharged after proper treatment.
- H] The unit shall optimize water use in industrial process & maintain records.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

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Maharashtra Pollution Control Board

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- A] As per your application, you have provided septic tank and soak pit for the treatment of 50.00 CMD sewage.
 - B] The applicant shall operate sewage treatment system to treat sewage so as to achieve the following standards/ prescribed under EP Act 1986 and rules made under time to time, whichever is stringent.

| 1 Suspended Solids | Not to exceed | 100 mg/l |
|---------------------|---------------|----------|
| 2 BOD 3 days (27°C) | Not to exceed | 100 mg/l |

- C] The treated sewage shall be 100% reused/recycled for gardening purpose within premise. In no any case, sewage shall find its way outside Company's premises.
- 3) The industry shall have bilateral agreement with the farmers on whose land the treated effluent is used for irrigation purposes and a copy of the agreements with validity shall be submitted to the Regional/Sub- Regional Office of the Board.
- 4) The industry shall create Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 5) CONDITIONS FOR MOLASSES STORAGE:
- (i) The molasses shall be properly collected and stored in steel tanks which shall be leak proof. At no stage of handling of molasses, there shall be leakage or spillage.
- (ii) The capacity of tanks for storage of molasses shall be such that it will take care of bumper production of sugar, non-lifting of molasses etc.
- (iii) All the area on which molasses are stored and handled should be provided with drain for diverting the spills to the treatment plant/ molasses tank. Suitable arrangements for accidental discharges of molasses from the tanks shall be provided to contain the same within factory premises.
- (iv) Destruction of molasses and its disposal shall not be done without specific permission in writing from the authorized officer of the Board. Intimation of intention to destroy or dispose of the molasses shall be given to the Board at least 15 (fifteen) days in advance by registered post under intimation to the Sub-Regional officer and Regional officer of the Board under whose jurisdiction the factory is situated.
- (v) The storage tanks shall be kept in good conditions all the year round with adequate maintenance. The tanks size and capacity per cm, height, total capacity in tonnes shall be displayed prominently near /on the tank.
- (vi) The above conditions shall be in addition to and not in derogation of the provisions contained in the "Bombay Molasses Rules, 1955?? and "Maharashtra Molasses Storage and Supply Regulation, 1965??.
- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines if applicable.



The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification there of & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.



Maharashtra Pollution Control Board 5f215f90a023ff3c89003e60

- 8) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 9) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters, and other provisions as contained in the said act:

| Sr. No. | Purpose for water consumed | Water consumption quantity (CMD) | | |
|------------|--|-------------------------------------|--|--|
| 1. | Industrial Cooling, spraying in mine pits or boiler feed | 500.00 | | |
| 2. | Domestic purpose | 80.00 | | |
| 3. | Processing whereby water gets polluted & pollutants are easily biodegradable | 500.00 | | |
| 4. | Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic | 0.00 | | |
| 5. | Grandening | 00 | | |

10) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.





Maharashtra Pollution Control Board

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SCHEDULE-II Terms & conditions for compliance of Air Pollution Control:

 As per your application, you have provided the Air pollution control (APC) system and erected following stack(s) and observe the following fuel pattern-

| 0 | System | in Mtrs. | Fuel | UoM | | 50 ₂ | |
|---|--------|----------|---------|-------------|--|--------------------|--|
| | ECD | 82 | Bagasse | 1632 MT/Day | 0.20 | 6528.00 | |
| | 0 | | | | O LA LACTOR MATERIAL DE LA CONTRACTOR DE | 0 1532 MT/Day 0.30 | |

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
 - 1 The Applicant shall provide ESP/ Bag filter/ Wet scrubber to the Bagasse fired boiler and Dust Collector to Sugar bagging section as an Air Pollution control equipments OR as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.
 - 2 The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Total Particulate matter Not to exceed 150 mg/Nm3

- 3 The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 4 The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 5 Industry should not use auxiliary fuel more than 15 % (as per amendment in EIA Notification 2009, power plant upto 15 MW based on Bio-mass and using auxiliary fuel as coal upto 15% are exempt.) as co-gen capacity is below 15 MW.
- 3) The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 4) The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

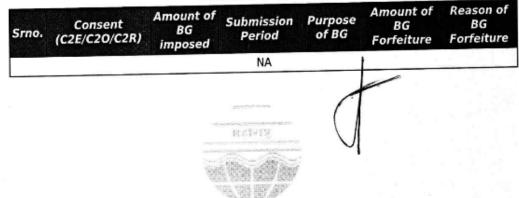


Maharashtra Pollution Control Board **5f215f90a023ff3c89003e60**

SCHEDULE-III Details of Bank Guarantees:

| Sr. No. | Consent(C2E/C 20/C2R) | Amt of BG Imposed | Submission Period | Purpose of BG | Compliance Period | Validity Date |
|------------|--------------------------|-------------------------|----------------------|---|----------------------|------------------|
| 1 | C to R | 3000000 | 15 days/extended | Towards compliance of Consent conditions & O & M of pollution control system. | 31.07.2021 | 30.11.2021 |

BG Forfeiture History



M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

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Maharashtra Pollution Control Board

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SCHEDULE-IV

General Conditions:

- 1 The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipment, the production process connected to it shall be stopped.
- 4 The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- The industry should comply with the Hazardous & Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous & Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
- 7 An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 8 The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 9 The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 10 The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 11 The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 12 Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.





Maharashtra Pollution Control Board **5f215f90a023ff3c89003e60**

- The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the H&OW(M&TM) Rules 2016, which can be recycled/processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/ reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 14 Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 17. Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
- 18 The industry should not cause any nuisance in surrounding area.
- The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20 The applicant shall maintain good housekeeping.
- 21 The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 22 The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipment provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted without prior consent of the Board.

M/s Jarandeshwar Sugar Mills Pvt. Ltd./CR/UAN No.MPCB-CONSENT-0000093053

Page 10 of 11



Maharashtra Pollution Control Board

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- 23 The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 24 The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd. 16.11.2009 as amended.



भारत सरकार-कॉर्पोरेट कार्य मंत्रालय कम्पनी रजिस्ट्रार कार्यालय, महाराष्ट्र, पूर्ण

प्राइवेट लिमिटेड कम्पनी के रुप में परिवर्तित होने के परिणामस्वरुप, कम्पनी के नाम में परिवर्तन का नया निगमन प्रमाण-पत्र

कॉर्पोरेट पहचान संख्या : U15421PN2010PTC137691

गैसर्स JARANDESHWAR SUGAR MILLS LIMITED

के मामले मे, में एतंदद्वारा सत्याधित करता हूँ कि मैसर्स JARANDESHWAR SUGAR MILLS LIMITED

जो मूल रूप में दिनांक तीन नवम्बर दो हजार दस को कम्पनी अधिनियम, 1956 (1956 का 1) के अतंर्गत मैसर्स JARANDESHWAR SUGAR MILLS LIMITED

के रुप में नियमित की गई थी, और उसके द्वास कुम्पनी अधिनियम, 1956 की धारा 31(1) के अधीन प्राइवेट कुम्पनी के रूप में परिवर्तित करने के लिए प्रार्थना-पन्न देने तथा भारत संरकार द्वारा उसका अनुमोदन कम्पनी रजिस्द्रार कार्यालय आर की सी - पूर्ण के एसं B81838260 दिनांक 20/38/2013 सारा प्राप्त होने की लिखित सूचना प्राप्त होने पर उक्त क्यूपनी का नाम आज से परिवर्तित रूप

हो गया है।

यह प्रमाण-पत्र, आज दिनांक बीसं अगस्त वो हजार तेरह को पूर्ण में जारी किया जाता है।

GOVERNMENT OF INDIA - MINISTRY OF CORPORATE AFFAIRS Registrar of Companies, Maharashtra, Pune

Fresh Certificate of Incorporation Consequent upon Change of Name on Conversion to Private Limited Company

Corporate Identily Number: U15421PN2010PTC137691 In the matter of M/s JARANDESHWAR SUGAR MILLS LIMITED

I hereby certify that JARANDESHWAR SUGAR MILLS LIMITED which was originally incorporated on Third day of November Two Thousand Ten: under the Companies Act, 1956 (No. 1 of 1956) as JARANDESHWAR SUGAR MILLS LIMITED and upon an application made for conversion into a Private Company under Section 31(1) of the Companies Act, 1956; and approval of Central Government signified in writing having been accorded thereto by the Roc-Pune vide SRN B81838260 dated 20/08/2013 the name of the said company is this day changed to

Given at Pune this Twentieth day of August Two Thousand Thirteen.



Registrar of Companies, Maharashtra, Pune कम्पनी रजिस्ट्रार, महाराष्ट्र, पूर्ण

Note: The corresponding form has been approved by SHINDE AMOL BHAGWAN, Assistant Registrar of Companies and this certificate has been digitally signed by the Registrar through a system generated digital signature under rule 5(2) of the Companies (Electronic The digitally signed certificate can be verified at the Ministry website (www.mca.gov.in).

कम्पनी रजिस्ट्रार के कार्यालय अभिलेख में उपलब्ध पत्राचार का पता

Liailing Address as per record available in Registrar of Companies office:

JARANDESHWAR SUGAR MILLS Private Limited A WING, SNO. 685/2B SHARADA ARCADE, SHOW ROOM NO2,, GROUND FLOOR, PUNE PUNE - 411037,

l laharashtra, INDIA



भारत सरकार

Government of India

वाणिज्य और उद्योग मंत्राद्धायः

Ministry of Commerce & Industry औद्योगिक सहायता सचिवालय

Secretariat for Industrial Assistance जन सम्पर्क एवम् शिकायत अनुभाग

Public Relation & Complaints Section

संख्या.....

प्राप्ति सूचना

नई दिल्ली, दिनांक

No.1834/51A/IMD/26 KNOWLEDGEMENT

New Delhi, Date

तद्द्वारा निम्नलिखित का विनिर्माण करने संबंधी आपका ज्ञापन प्राप्त होने की सूचना दी जाती है:--The receipt of your memorandum for the manufacture of following is hereby acknowledged:-

24/09/2013

Item Code

SUGAR-CANE/SUGARBEET/PALM JUICE PRODUCTS N.E.C. Proposed Capacity : 6800.00 M3/ANNUM

******* No More Items *****

This acknowledgement is subject to the provisions of Press Note No 6 dated 29th July 1993, Press Note No 17 dated 28th November 1997 and Press Release dt 17-01-2012 (F.No.7(7)/2011-IP) regarding the significance implications and legal status of filing of Industrial Entrepreneur Memorandum ** No Potable Alcohol shall be produced

> स्थापना-स्थल Located at

नहसील/ताल्लुक

स्थान/क्स्बा Place/Town

Tehsi:/Taluk

GURU COMMODITY SERVICES PVT.

A-108, FIRST FLOOR, BL .NO. 3, DSTWAL PARADISE, MIRA BHAYANDAR ROAD,

THANE-401107. MAHARASHTRA.

DINESH KISHW Under Secretary
Min. of Commerce & InDepartment of I. P. &
Udyog Bhawan Neori

355strict राज्य

जिला

CHIMANGAON

KOREGAON

SATARA

भारत सरकार

Government of India

Contact Address in stal णिज्य और उद्योग मंत्रालय Page No : Shri V.W Bhamare Ministry of Commerce & Industry Dy. Director of . Industries (Licensing) औद्योगिक सहायता सचिवालय Directorate of Industries New Administrative Secretariat for Industrial Assistance Opposite Mantralaya जन सम्पर्क एवम् शिकायत अनुभाग Telephone: 20229086
Fax: 2026826 Public Relation & Complaints Section

संख्या....

प्राप्ति सूचना

नई दिल्ली, दिनांक

No. 1834/SIA/IMD/29ACKNOWLEDGEMENT

New Delhi, Date

एतद्द्वारा निम्नलिखित का विनिर्माण करने संबंधी आपका ज्ञापन प्राप्त होने की सूचना दी जाती है:-The receipt of your memorandum for the manufacture of following is hereby acknowledged:-

24/09/2013

Item Code

Proposed Item: of Manufacture

INDUSTRIAL ALCOHOL, ETHANOL, RECTIFIED SPIRIT, EXTRA ALCOHOL (UNDENATURED ETHYL ALCOHOL OF NEUTRAL

ALCOHOLIC STRENGTH BY VOL. OF BOX OR HIGHER)

2200

falling under NIG - broad description DISTILLING, RECTIFYING AND BLENDING OF SPIRITS; ETHYL ALCOHOL PRODUCTION FROM FERMENTED MATERIALS Proposed Capacity : 13500000.00 BULKLITRES

Proposed Item?

BIOCOMPOST

of Manufacture

Falling under NIC - broad description
MANUFACTURE OF OTHER 2079 MANUFACTURE

INDIGENOUS SUGAR-CANE/SUGARBEET/PALM JUICE PRODUCTS N.E.C.

Proposed Capacity

30000.00 MTPA

Proposed, Liter;

FUSEL DIL

of Manufacture

falling under NIC - broad description MANUFACTURE OF OTHER

2079

INDIGENOUS

SUGAR-CANE/SUGARBEET/PALM JUICE PRODUCTS N.E.C.

Proposed Capacity : 27.00 KLPA

Proposed Item:

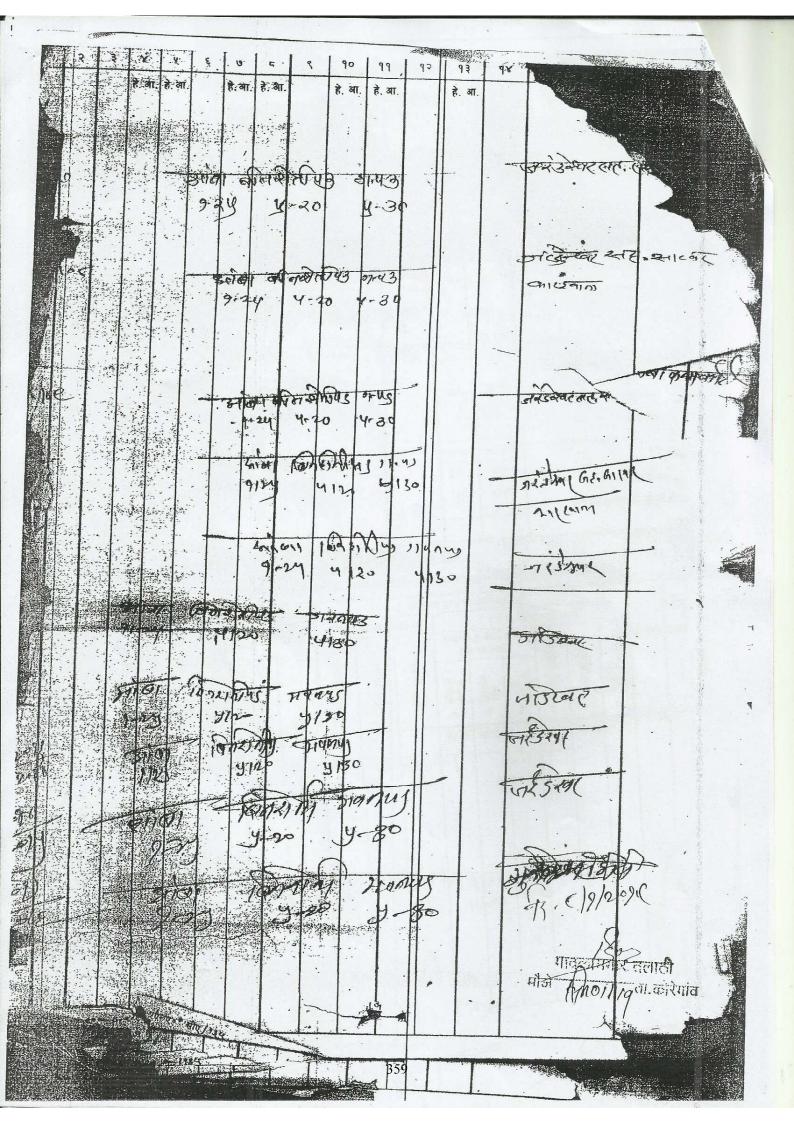
of Manufacture

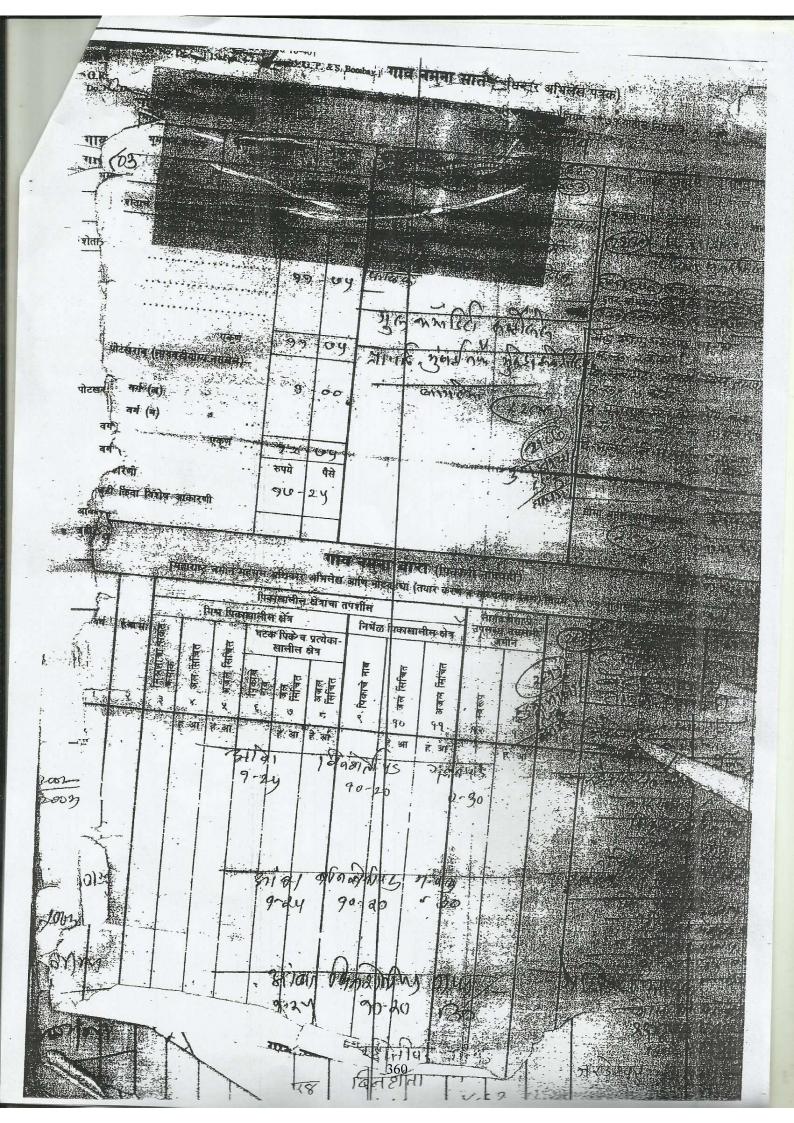
falling under NIC - broad description

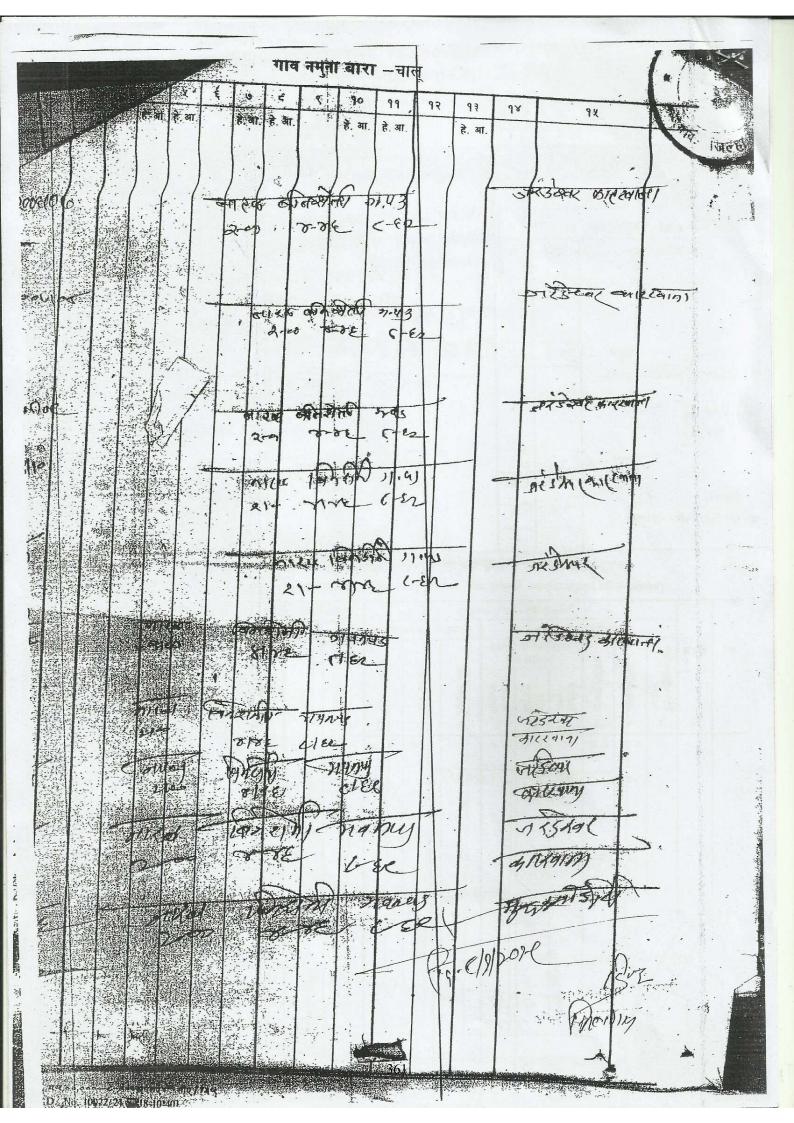
INDIGENOUS 2079 MANUFACTURE OTHER

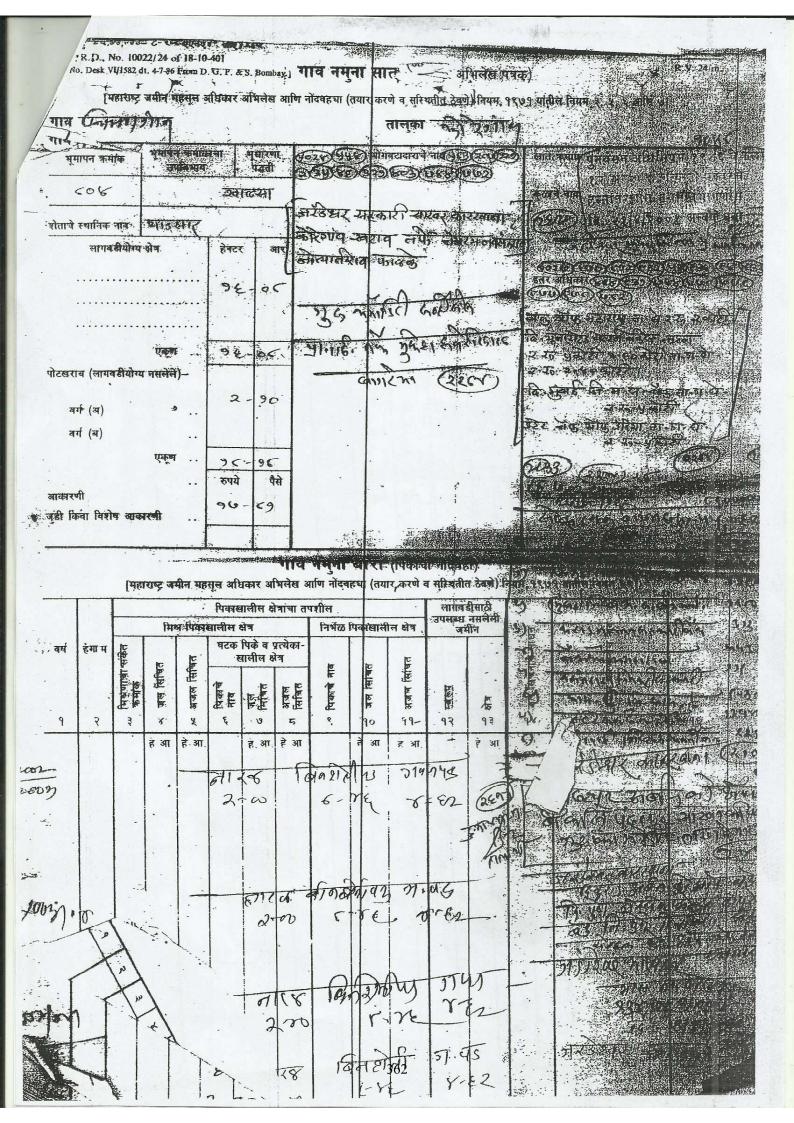
> स्थापना-स्थल Located at स्थान/कस्बा Place/Town तहंसील/ताल्लुक Tehsil/Taluk

जिला District









वाको :- १] कार्यकारी संवालक, जरंडेमवर सडकारी सांखार कारखाांचा लिमीटेट, विमणागांव याचिकडील पत्र क जससाकारसाः प्रः/मीजणाी/४४०/

२) माः जिल्हा धिकारी सातारा याचिकङील पत्र कु मह्यतीन/विनयनेती/

३.) तह तिलदार को रेगांच याचेकडील पंत्र क्र जमीन/का वि/१४४/प्रपा/१९/१६

जरहेरवर सा. सा. का, कि चिमणगाव आ विका का 6 00 9 991 11 66 miles लिपीवा सही

क्रमांक भवनगीती / काल १७७१ उपिकारीय अधिकारी, कार्याचय

आ देश : भ-

मीज विमणाणांव व भाटमवाखी ताः को रेगांव येथीन गत नंवर अनुक्रमे १०४८, १०४९, १०५७, १०५८, १०५० व १२०, १२१, १२२ या -चेमिनीचे २६ हे ३८ आर अलूपिक क्षेत्रापेकी १६ हे ३८ आर क्षेत्र सूचिक प्रयोजनाकी पुन्हा वर्ग करणोबाबत वरील अर्जान्वये विनंती वेली आहे

प्रस्तृत प्रवारणानि तह सिनदार याचेमार्फत चौक्यानि करणीत आलन अहून याकामी तह सिनदार कोरेगांव यांनी अर्थदार यांनी विनंती वेलेप्रमाणी कृषिक प्रयोजनासा ही होत्र वापरणोत परवानगी वेणोस हरकत नस्तेवाचत करविने आहे

त्याअर्थी मी, व्याविभागीय अधिकारी सातारा उपाधिभाग तातार महाराष्ट्र जिमन महरूत अधिनियम १९६६ वे बताम १४ व त्याचालील महाराष्ट्र जिसन महरूम [जिसिनीचे वापरात दिन व अश्विक आकारणीत नियम १९६९ चे क्रियम २० तुलार छा। जीन परिकाण्टात नसुत केनेष्रमाणी अकृषिक क्षीत्रापेकी त्या जासनीचे गठ नंबर तमोर नमुद वेलेपुमाणी लोबतच्या नका गात दर्गादिलेपुमाणी की ज कृतिक-प्योजनाता ही वाष्ट्रणीत सामित असीत्रातीवर मान्यता देत आहे.

परिचि । पट

| अ लं गांवाचे नां | | जिम्मीचा मनग्रम् नवीम नंधर | ा विनंगीती क वेगेले क्षेत्र टे प्राप्ट | विनगत क्षेत्रापैकी पोती प्रयोजनाकटे वर्ग करपेते क्षेत्र | अपूरिक प्रयोगनासार आवरचन केन |
|------------------|------|-------------------------------------|--|---|------------------------------------|
| १ विमणागांव | 8085 | . प्रदेश | 3 - 40 | 3 - 36 - | |
| 149 42 16964 | 5086 | प्रथु | 8 - 40 | 0 - 93 - | 0 - 330 |
| | १०५७ | 503 | 20 - 20 | | 80 - 80 8 - 80 |
| | | there is the an in | 50 75 C. L. L. L. C. | | |

FORR 1 - 104 - 104 0 - 304 2050 7 = 89 - 3 - 27 - 0 - 82 निहास्या हो 0 - 40 0 - 438 0 - 106 3 - 43 3 - 50 50 0 - 50 CA - 5 845 4 - 20 8 - 88 10 - 150 mont : - 3€ + 35 - 8€ - 5€ 30 - 00 नदी व माली वृधिक प्रयोजनासाठी का वेलेल्या जमिनीया मोतीसाठीस यापर नेसर साथि। व । जा पूर्वी प्रवीचन । साठी वर्ग वेलेल्या जमिनीची विनंतीती पूर्वीच्या वसाने कृषिण आकारणां उपकर एक दर्वपं अस्ती पातिके ्यविभागति भीषाराधी सातारा अविभिन्न सामारा Variant संवारक नरेशवर सहकारी ताहार वारहामा कि विस्कृतांत ता- कोरेगांव कि सातारा biologia



Ref. No.: 336 Date: 14.08.2021

Declaration about Environmental Status, Management and Compliance Done w.r.t. Existing as well as Proposed Projects of Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)

A/p: Chimangaon, Tal: Koregaon, Dist: Satara (MS)

This is to state that 'Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)' located at Gat No. 803 & 804, A/P: Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra is going for expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup). In this connection, a declaration is being made as follows -

- 1. Presently the Industry is having manufacturing setup for Sugar Factory of 10,000 TCD, Co-generation Plant of 32 MW and 80 KLPD Molasses Distillery.
- 2. The existing Sugar Factory (10,000 TCD) & Cogen Plant (32 MW) have been granted 'Environmental Clearance (EC)' by Department of Environment (DoE); Govt. of Maharashtra vide order No. SEIAA-EC-0000000250 dated 16.04.2018.
- 3. Existing 80 KLPD Molasses Distillery have been granted 'Environmental Clearance (EC)' by Department of Environment (DoE); Govt. of Maharashtra vide order No. SIA/MH/ND2/53002/2019 dated 26.06.2020
- 4. Further, the Industry is having valid 'Consent to Operate' issued by Maharashtra Pollution Control Board (MPCB) for its existing project activities.
- 5. The industry has cautiously & meticulously followed directions, from time to time, issued by MoEFCC; CPCB; MPCB; DoE etc. and have complied with conditions in the EC order of Sugar Factory, Co-gen Plant and Distillery Unit.
- 6. The industry has, so far, never violated any conditions from the procured EC order dated 16.04.2018 neither have done violation of the stipulations in EIA notification of 14.09.2006 as amended from time to time.
- 7. In the premises of existing Sugar Factory, Cogen Plant & distillery unit; expansion project shall be implemented.
- 8. The appropriate and adequate infrastructure under Environmental Management Plan has been installed in the JSMPL industry which is duly operated & maintained through experienced and qualified manpower & staff as well as an EMC (Environmental Management Cell). The Industry also has a SHE Policy; provisions under which are duly followed.
- 9. All requisite compliances under the EPA 1986, CREP, Consents and EC conditions are timely observed by the industry.

Page 1 of 2



- 10. There are no any SCN, PD, ID & Closure Directions against the industry issued by MPCB, CP€B, MoEFCC and DoE as on the date of submission of application for grant of EC / EIA report submitted to the MoEFCC; New Delhi.
- 11. There is no any Court Case against the JSMPL industry while operating existing 10,000 TCD Sugar Factory, 32 MW Cogeneration Plant & 80 KLPD Distillery Unit.
- 12. Under proposed expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Cogeneration Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD, the industry has not taken any steps towards establishment of the project or activities thereunder which could result in to "Violation" as per MoEFCC Notification No. S.O. (E) 804 dated 14.03.2017 and amendment to same vide Notification No. S.O. 1030 (E) dated 08.03.2018 as well as in light of provisions of Environment Protection Act 1986 and rules thereunder.

The above declaration is being made in addition to as well as in support of facts, figures, information and data presented in the EIA Report being submitted by Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), A/P: Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra for grant of 'Environmental Clearance' towards expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD.

Date:

Place: Satara

Mr. Vijay R. Jagdale (General Manager)

For Jarandeshwar Sugar Mills Pvt. Ltd. A/p: Chimangaon, Tal.: Koregaon, Dist.: Satara (MS)

C.C.:

- 1. Member Secretary; EAC (Ind.-2), MoEFCC, New Delhi.
- 2. Regional Officer, MoEFCC, Nagpur.
- 3. CPCB, Parivesh Bhawan, East Arjun Nagar, New Delhi.
- 4. Member Secretary; MPCB, Mumbai.
- 5. Director; Department of Environment; Govt. of Maharashtra, Mumbai.
- 6. Equinox Environments India Pvt. Ltd., Kolhapur.

Page 2 of 2



REF NO.: 335

DATE: 14.08.2021

DECLARATION

This is to state that the 'Executive Summary &Draft EIA Report' submitted herewith has been prepared in respect of expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD by Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), A/p: Chimangaon, Tal.: Koregaon, Dist. Satara.

Information, data and details presented in this report are true to the best of our knowledge. Primary and secondary data have been generated through actual exercise conducted from time to time as well as procured from the concerned Govt. offices/departments has been incorporated here subsequent to necessary processing, formulation and compilation.

Mr. Vijay Jagdale

(General Manager)

Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)

Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra

Project Proponent

Dr. Sangram P. Ghugare

(Chairman & Managing Director)

M/s. Equinox Environments (I) Pvt. Ltd., (EEIPL)

F-11, Namdev Nest 1160–B, 'E' Ward Sykes Extension opp. of Kamala College, Kolhapur 416 001

Environmental Consultant

BIBLIOGRAPHY

Ali Salim, (1996), The Book of Indian Birds, Oxford University Press, Oxford

Anonymous, (1972), The Wildlife (Protection) Act, 1972, India. Chapter VII, Schedule lists

Anonymous, (2011), Census of India, Maharashtra, District Census handbook of Solapur District.

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Quality Council of India



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CERTIFICATE OF ACCREDITATION

Equinox Environments (India) Pvt. Ltd.

F-11, Namdev Nest, 1160-B, 'E' Ward, Sykes Extension, Opp. Kamala College, Kolhapur – 416001, Maharashtra

Accredited as **Category - A** organization under the QCI-NABET Scheme for Accreditation of EIA Consultant Organizations: Version 3 for preparing EIA-EMP reports in the following Sectors:

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| 10 | Distilleries | 22 | 5 (g) | Α. |
| 11 | Sugar Industry | - 25 | 5 (j) | В |
| 12 | Common hazardous waste treatment, storage and disposal facilities (TSDFs) | 32 | 7 (d) | A |
| 13 | Bio-medical waste treatment facilities | 32 A | 7 (da) | В |
| 14 | Common municipal solid waste management facility (CMSWMF) | 37 | 7 (i) | В |
| 15 | Townships and Area development projects | 39 | 8 (b) | В |

Note: Names of approved EIA Coordinators and Functional Area Experts are mentioned in RA AC minutes dated May 31, 2019 posted on QCI-NABET website.

The Accreditation shall remain in force subject to continued compliance to the terms and conditions mentioned in QCI-NABET's letter of accreditation bearing no. QCI/NABET/ENV/ACO/19/1021 dated August 02, 2019. The accreditation needs to be renewed before the expiry date by Equinox Environments (India) Pvt. Ltd., Kolhapur, following due process of assessment.

Sr. Director, NABET Dated: August 02, 2019

Certificate No.
NABET/ EIA/1821/ RA 0135

Valid till 21.10.2021

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Ref. No.: 336 Date: 14.08.2021

Declaration about Environmental Status, Management and Compliance Done w.r.t. Existing as well as Proposed Projects of Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)

A/p: Chimangaon, Tal: Koregaon, Dist: Satara (MS)

This is to state that 'Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)' located at Gat No. 803 & 804, A/P: Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra is going for expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD (B/C Heavy Molasses/ Cane Juice/ Syrup). In this connection, a declaration is being made as follows -

- 1. Presently the Industry is having manufacturing setup for Sugar Factory of 10,000 TCD, Co-generation Plant of 32 MW and 80 KLPD Molasses Distillery.
- 2. The existing Sugar Factory (10,000 TCD) & Cogen Plant (32 MW) have been granted 'Environmental Clearance (EC)' by Department of Environment (DoE); Govt. of Maharashtra vide order No. SEIAA-EC-0000000250 dated 16.04.2018.
- 3. Existing 80 KLPD Molasses Distillery have been granted 'Environmental Clearance (EC)' by Department of Environment (DoE); Govt. of Maharashtra vide order No. SIA/MH/ND2/53002/2019 dated 26.06.2020
- 4. Further, the Industry is having valid 'Consent to Operate' issued by Maharashtra Pollution Control Board (MPCB) for its existing project activities.
- 5. The industry has cautiously & meticulously followed directions, from time to time, issued by MoEFCC; CPCB; MPCB; DoE etc. and have complied with conditions in the EC order of Sugar Factory, Co-gen Plant and Distillery Unit.
- 6. The industry has, so far, never violated any conditions from the procured EC order dated 16.04.2018 neither have done violation of the stipulations in EIA notification of 14.09.2006 as amended from time to time.
- 7. In the premises of existing Sugar Factory, Cogen Plant & distillery unit; expansion project shall be implemented.
- 8. The appropriate and adequate infrastructure under Environmental Management Plan has been installed in the JSMPL industry which is duly operated & maintained through experienced and qualified manpower & staff as well as an EMC (Environmental Management Cell). The Industry also has a SHE Policy; provisions under which are duly followed.
- 9. All requisite compliances under the EPA 1986, CREP, Consents and EC conditions are timely observed by the industry.

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- 10. There are no any SCN, PD, ID & Closure Directions against the industry issued by MPCB, CP€B, MoEFCC and DoE as on the date of submission of application for grant of EC / EIA report submitted to the MoEFCC; New Delhi.
- 11. There is no any Court Case against the JSMPL industry while operating existing 10,000 TCD Sugar Factory, 32 MW Cogeneration Plant & 80 KLPD Distillery Unit.
- 12. Under proposed expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Cogeneration Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD, the industry has not taken any steps towards establishment of the project or activities thereunder which could result in to "Violation" as per MoEFCC Notification No. S.O. (E) 804 dated 14.03.2017 and amendment to same vide Notification No. S.O. 1030 (E) dated 08.03.2018 as well as in light of provisions of Environment Protection Act 1986 and rules thereunder.

The above declaration is being made in addition to as well as in support of facts, figures, information and data presented in the EIA Report being submitted by Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), A/P: Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra for grant of 'Environmental Clearance' towards expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD.

Date:

Place: Satara

Mr. Vijay R. Jagdale (General Manager)

For Jarandeshwar Sugar Mills Pvt. Ltd. A/p: Chimangaon, Tal.: Koregaon, Dist.: Satara (MS)

C.C.:

- 1. Member Secretary; EAC (Ind.-2), MoEFCC, New Delhi.
- 2. Regional Officer, MoEFCC, Nagpur.
- 3. CPCB, Parivesh Bhawan, East Arjun Nagar, New Delhi.
- 4. Member Secretary; MPCB, Mumbai.
- 5. Director; Department of Environment; Govt. of Maharashtra, Mumbai.
- 6. Equinox Environments India Pvt. Ltd., Kolhapur.

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REF NO.: 335

DATE: 14.08.2021

DECLARATION

This is to state that the 'Executive Summary &Draft EIA Report' submitted herewith has been prepared in respect of expansion of Sugar Factory from 10,000 TCD to 15,000 TCD, Co-generation Plant from 32 MW to 52 MW & Distillery from 80 KLPD to 300 KLPD by Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL), A/p: Chimangaon, Tal.: Koregaon, Dist. Satara.

Information, data and details presented in this report are true to the best of our knowledge. Primary and secondary data have been generated through actual exercise conducted from time to time as well as procured from the concerned Govt. offices/departments has been incorporated here subsequent to necessary processing, formulation and compilation.

Mr. Vijay Jagdale

(General Manager)

Jarandeshwar Sugar Mills Pvt. Ltd. (JSMPL)

Chimangaon, Tal.: Koregaon, Dist.: Satara, Maharashtra

Project Proponent

Dr. Sangram P. Ghugare

(Chairman & Managing Director)

M/s. Equinox Environments (I) Pvt. Ltd., (EEIPL)

F-11, Namdev Nest 1160–B, 'E' Ward Sykes Extension opp. of Kamala College, Kolhapur 416 001

Environmental Consultant