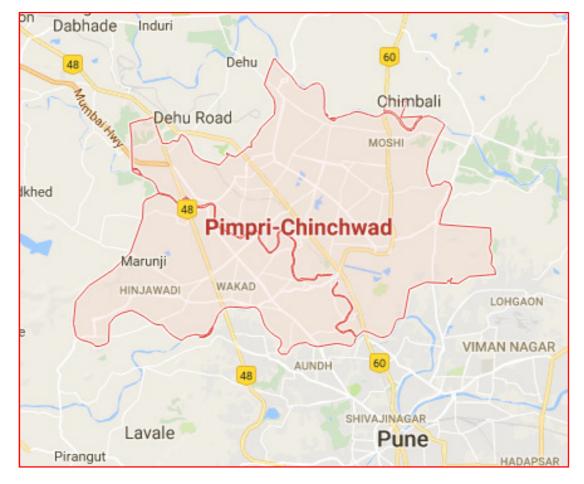
ACTION PLAN FOR INDUSTRIAL CLUSTER IN SEVERLY POLLUTED AREA

Monitoring, sampling, analysis of Stack, Ambient Air Quality, Surface Water, Ground Water, Waste Water

पिंपरी-चिंचवाड़ Pimpri-Chinchwad



Maharashtra Pollution Control Board

Kalptaru Point, Sion East, Mumbai - 400022 February, 2017

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Acknowledgement:

We gratefully acknowledge **Dr. P. Anbalagan**, Member Secretary, Maharashtra Pollution Control Board, for entrusting this very important and prestigious project to us.

Our special thanks are to Regional and Sub Regional Officer of the concerned areas, for guidance during the sampling. The contribution of Shri V M Motghare (Joint director APC) is appreciated.

By undertaking this project and completing in schedule time, we consider ourselves very lucky since we have helped the mankind by giving the data on pollution load and further action by the Board, to bring down the pollution level.

We also thank our associates for working on this project for making the write up, making graphs and feeding the data on computer.

This acknowledgement will be incomplete if we do not thank our laboratory analysts and others who made this project a success by timely analysing the samples.

We also thank our sampling team members for conducting the sampling in this vast area.

Abbreviations:

АРНА	American Public Health Association
BDL	Below Detection Limit
BOD	Biochemical Oxygen Demand
CEPI	Comprehensive Environmental Pollution Index
СЕТР	Common Effluent Treatment Plant
COD	Chemical Oxygen Demand
СРА	Critically Polluted Areas
SPA	Severely Polluted Areas
DO	Dissolved Oxygen
ETP	Effluent Treatment Plant
МІВК	Methyl Isobutyl Ketone
МРСВ	Maharashtra Pollution Control Board
NAAQS	National Ambient Air Quality Standards
NO _x	Oxides of Nitrogen
ND	Not Detected
РАН	Poly Aromatic Hydrocarbons
РСВ	Poly Chlorinated Biphenyls
РСТ	Poly Chlorinated Terphenyls
PM ₁₀	Particulate Matter (size less than 10 $\mu\text{m})$
PM _{2.5}	Particulate Matter (size less than 2.5 $\mu m)$
SO ₂	Sulphur Dioxide
STAP	Short Term Action Plan
WHO	World Health Organization

1. Introduction:

Industrial pollution is the contamination of the environment by businesses, particularly plants and factories that dump waste products into the air and water. Industrial waste is one of the largest contributors to the global pollution problem endangering people and the environment. The Central Pollution Control Board (CPCB) has developed a Comprehensive Environmental Pollution Index (CEPI). The main objective of the study is to identify polluted industrial clusters or areas in order to take concerted action and to centrally monitor them at the national level to improve the current status of their environmental components such as air and water quality data, ecological damage, and visual environmental conditions.

The concept of Comprehensive Environmental Pollution Index (CEPI) was evolved by Central Pollution Control Board (CPCB) during 2009-10 as a tool for comprehensive environmental assessment of prominent industrial clusters and formulation of remedial Action Plans for the identified critically polluted areas. Later-on proposals were received from the SPCBs, State Governments, and Industrial Associations and concerned Stakeholders for revisiting the criteria of assessment under CEPI concept. After careful examination and consideration of the suggestions of concerned stakeholders, it was decided to prepare the revised concept of CEPI by eliminating the subjective factors but retaining the factors which can be measured precisely.

The results of the application of the Comprehensive Environmental Pollution Index (CEPI) to selected industrial clusters or areas are presented in this report. The main objective of the study is to identify polluted industrial clusters or areas in order to take concerted action and to centrally monitor them at the national level to improve the current status of their environmental components such as air and water quality data, ecological damage, and visual environmental conditions. A total of 88 industrial areas or clusters have been selected by the Central Pollution Control Board (CPCB) in consultation with the Ministry of Environment & Forests Government of India for the study. The index captures the various dimensions of environment including air, water and land. Comprehensive Environmental quality at a given location following the algorithm of source, pathway and receptor have been developed.

Pimpri-Chinchwad is part of Pune Metropolitan City in the state of Maharashtra, India. Pimpri-Chinchwad today is one of the major industrial hubs in Asia. Industrialization started in 1954 with the arrival of Hindustan Antibiotics Limited. PCMC is now home to the Indian operations of major automobile companies like Premier Limited, Mahindra & Mahindra Ltd., Mahindra Engineering services, Bajaj Auto, BEL Optronic Devices Limited, TATA Motors (formerly TELCO), Kinetic Engineering, Force Motors (formerly Bajaj Tempo) Daimler Chrysler, Thermax and Autoline Industries. In addition to this, several heavy industries such as Forbes-Marshall, ThyssenKrupp and GEA Ecoflex, Alfa Laval & Sandvik Asia have their manufacturing units in the town and also the German company KSB Pumps, Swedish bearing company SKF.

2. Scope of Work

The Scope of Work consisted of the following:

Monitoring, Sampling, Analysis for Stack, Ambient Air Quality, Surface Water, Waste Water, and Ground Water Quality for identified five Critically Polluted areas (CPAs) in Maharashtra i.e. **Chandrapur, Dombivli, Aurangabad, Navi Mumbai,** and **Tarapur** and 3 Severely Polluted areas (SPAs) in Maharashtra i.e. **Chembur, Pimpri-Chinchwad and Nashik** as per standard methods.

- At each of the 5 CPAs and 3 SPAs, 24 hourly ambient air quality monitoring to be carried out.
- Representative samples for surface water quality, waste water quality and ground water quality to be collected from prominent surface and ground water bodies located in and around the clusters/areas.
- Submission of complete monitoring, sampling and analysis reports including the summary of the parameters exceeding the prescribed standards/norms for all the 5 CPAs and 3 SPAs.
- Submission of 3 copies of final report with photographs at prominent locations and the CD (soft copy) on completion of the project for every critically polluted and severely polluted area separately.

Monitoring, Sampling, Analysis for Stack, Ambient Air Quality, Surface Water, Waste Water and Ground Water Quality for Pimpri-Chinchwad:

- The sampling was carried out in 6 days i.e. on 22nd February to & 27th February 2017 for Pimpri-Chinchwad region.
- A total of 6 Stack Monitoring Samples, 6 Ambient Air Quality Monitoring Samples, 6 Waste Water Samples, 6 Ground Water Samples and 2 VOC Samples from Stack were collected and analyzed.

2.1 Stack Emission Parameters

The Stack Emissions were analyzed with the following parameters:

- 1. Acid Mist
- 2. Ammonia
- 3. Carbon Monoxide
- 4. Chlorine
- 5. Fluoride(gaseous)
- 6. Fluoride (particulate)
- 7. Hydrogen Chloride
- 8. Hydrogen Sulphide
- 9. Oxides of Nitrogen
- 10. Oxygen
- 11. Polyaromatic Hydrocarbons (Particulate)
- 12. Suspended Particulate Matter
- 13. Sulphur Dioxide
- 14. Benzene

- 15. Toluene
- 16. Xylene
- 17. Volatile Organic Compounds (VOCs)

2.2 Ambient Air Quality Parameters

The Ambient Air Quality was analyzed with the following parameters:

- 1. Sulphur Dioxide (SO₂)
- 2. Nitrogen Dioxide (NO₂)
- 3. Particulate Matter (PM10)
- 4. Particulate Matter (PM2.5)
- 5. Ozone (O_3)
- 6. Lead (Pb)
- 7. Carbon Monoxide (CO)
- 8. Ammonia (NH₃)
- 9. Benzene (C₆H₆)
- 10. Benzo (a) Pyrene (BaP) (Particulate Phase Only)
- 11. Arsenic (As)
- 12. Nickel (Ni)

2.3 Water/Waste Water Parameters

The Water/Waste Water was analyzed with the following parameters:

- a. Prominent Surface Water bodies such as outfalls of CETPs, ETPs, treated effluent drainage, river, canal, ponds, lakes and other such water supply resources flowing through the area or flowing adjoining the CPA.
- b. Ground Water Quality data of prominent ground water resources such as observation wells of Central Ground Water Board, drinking water wells, hand pumps, bore wells and other such water supply resources located in the industrial cluster/area under consideration or in the peripheral areas.

Basic water quality parameters for surface water and ground water both are as follows:

- i. Simple Parameters:
- 1. Sanitary Survey

- 2. General Appearance
- 3. Colour
- 4. Smell
- 5. Transparency
- 6. Ecological(Presence of animals like fish, insects) (Applicable to only surface water)

ii. Regular Monitoring Parameters:

- 7. pH
- 8. Oil & Grease
- 9. Suspended Solids
- 10. Dissolved Oxygen (% saturation) (Not applicable for ground waters)
- 11. Chemical Oxygen Demand
- 12. Biochemical Oxygen Demand
- 13. Electrical Conductivity
- 14. Nitrite-Nitrogen
- 15. Nitrate-Nitrogen
- 16. $(NO_2 + NO_3)$ -Nitrogen
- 17. Free Ammonia
- 18. Total Residual Chlorine
- 19. Cyanide
- 20. Fluoride
- 21. Sulphide
- 22. Dissolved Phosphate
- 23. Sodium Absorption Ratio (SAR)

- 24. Total Coliforms (MPN/100 ml)
- 25. Faecal Coliforms (MPN/100 ml)

iii. Special Parameters:

- 26. Total Phosphorous
- 27. Total Kjeldahl Nitrogen(TKN)
- 28. Total Ammonia (NH₄ +NH₃)-Nitrogen
- 29. Phenols
- 30. Surface Active Agents
- 31. Organo Chlorine Pesticides
- 32. Polynuclear aromatic hydrocarbons (PAH)
- 33. Polychlorinated Biphenyls (PCB) and Polychlorinated Terphenyls (PCT)
- 34. Zinc
- 35. Nickel
- 36. Copper
- 37. Hexavalent Chromium
- 38. Chromium (Total)
- 39. Arsenic (Total)
- 40. Lead
- 41. Cadmium
- 42. Mercury

43. Manganese

- 44. Iron
- 45. Vanadium
- 46. Selenium
- 47. Boron

iv. Bioassay (Zebra Fish) Test: For specified samples only.

2.3 Methodology followed in Sampling and Analysis

Industries, places and locations that have been chosen for the sampling are representative of the city/area. Sampling has been done at the potential polluted areas so as to arrive at the CEPI. This will further help the authorities to monitor the areas in order to improve the current status of their environmental components such as air and water quality data, ecological damage and visual environmental conditions. Methodology for sampling, preservation and analysis have been done according to the references incorporated. Methodology of various types of parameters is presented under following annexure:

- 1. Stack Emission Sampling and Analysis Methodology Annexure I
- 2. Ambient Air Sampling and Analysis Methodology Annexure II
- 3. Water/Wastewater Sampling and Analysis Methodology Annexure III

3. Result of Analysis:

Results of Analysis are tabulated below for Stack Emission Monitoring, Ambient Air Quality Monitoring, Waste Water Analysis and Water Analysis. These are followed by their respective graphical representation.

*Kindly note:

- NA specifies the sample is not analysed for the specific parameter.
- BDL specifies that the result obtained is below detection limit.

3.1 Stack Emission:

Stack Emission Monitoring Results are compared against The Environment (Protection) Rules, 1986 General Emission Standard - Part D.

Sr.	Name of Industry	Stack Identity	Table No.
1.	Atlas Castalloy Ltd.	Melting Furnace	I
2.	Tata Motors	CH_3 Core drying Oven East Side	I
3.	Century Enka Ltd.	Super Heater S3	I
4.	Century Enkai Ltd.	Boiler S1	п
5.	Tata Motors	Wet Scruber no.3	п
6.	Alfa Laval (I) Pvt. Ltd.	Plant Booth	п

* The VOC result of stack emission is provided in Table No. III

Table No. I

Namo	e of Industry		Atlas Castalloy Ltd.	Tata Motors	Century Enka Ltd.
Date	of Sampling (XX/02/20	25	25	24	
Sr.	Parameter	Unit		Results	·
1.	Particulate Matter (as PM)	mg/Nm ³	12	BDL	BDL
	Std. Limit	mg/Nm ³	150	150	150
2.	Sulphur Dioxide	mg/Nm ³	17.3	21.7	7.36
	(as SO ₂)	kg/day	2.59	2.36	3.94
	Std. Limit	mg/Nm ³	100	100	100
3.	Nitrogen Dioxide (NO_2)	mg/Nm ³	66	78	34
	Std. Limit	mg/Nm ³	50	50	50
4.	Acid Mist (as H_2SO_4)	mg/Nm ³	7.51	57.6	18.7
	Std. Limit	mg/Nm ³	35	35	35
5.	Ammonia (NH ₃)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	-	-	-
6.	Carbon Monoxide (CO)	mg/Nm ³	2.18	31.7	1.55
	Std. Limit	mg/Nm ³	-	-	-

Name	e of Industry	Atlas Castalloy Ltd.	Tata Motors	Century Enka Ltd.	
Date o	of Sampling (XX/02/20	17)	25	25	24
Sr.	Parameter	Unit		Results	
7.	Chlorine (Cl ₂)	mg/Nm ³	BDL	1	BDL
	Std. Limit	mg/Nm ³	-	-	-
8.	Fluoride (Gaseous)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	-	-	-
9.	Hydrogen Chloride (HCL)	mg/Nm ³	2.51	2.5	1.43
	Std. Limit	mg/Nm ³	35	35	35
10.	Hydrogen Sulphide (H_2S)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	50	50	50
11.	Oxygen	%	12	8	11
	Std. Limit	%	-	-	-

Table No. II

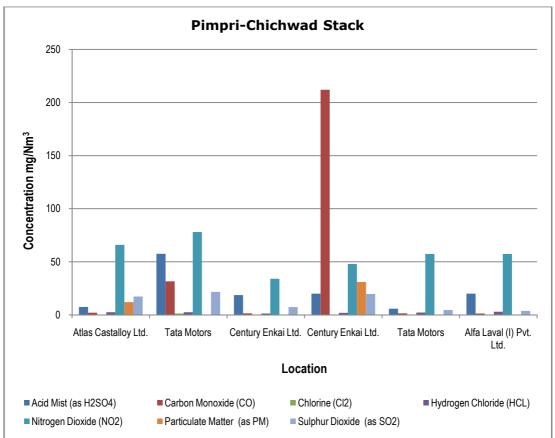
Name	e of Industry	Century Enkai Ltd.	Tata Motors	Alfa Laval (I) Pvt. Ltd.	
Date o	of Sampling (XX/02/20:	25	25	24	
Sr.	Parameter	Unit		Results	
1.	Particulate Matter (as PM)	mg/Nm ³	13	BDL	BDL
	Std. Limit	mg/Nm ³	150	150	150
2.	Sulphur Dioxide	mg/Nm ³	19.7	4.7	3.7
	(as SO ₂)	kg/day	14.7	7.51	0.03
	Std. Limit	mg/Nm ³	100	100	100

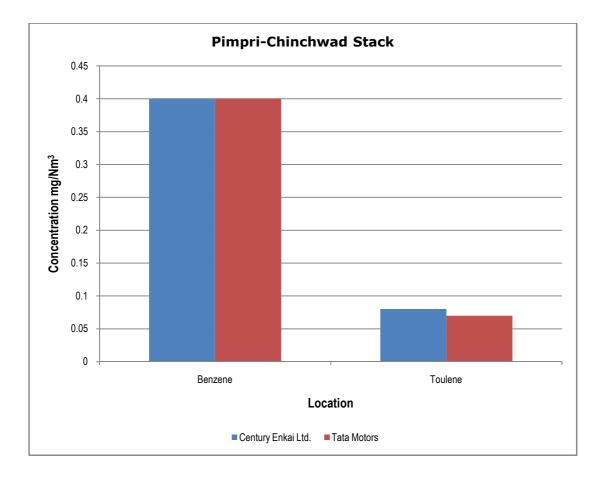
Nam	e of Industry		Century Enkai Ltd.	Tata Motors	Alfa Laval (I) Pvt. Ltd.
Date	of Sampling (XX/02/20	17)	25	25	24
Sr.	Parameter	Unit	Results		
3.	Nitrogen Dioxide (NO ₂)	mg/Nm ³	47.9	57.4	57.4
	Std. Limit	mg/Nm ³	50	50	50
4.	Acid Mist (as H_2SO_4)	mg/Nm ³	20	5.84	20
	Std. Limit	mg/Nm ³	35	35	35
5.	Ammonia (NH ₃)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	-	-	-
6.	Carbon Monoxide (CO)	mg/Nm ³	212	1.47	1.29
	Std. Limit	mg/Nm ³	-	-	-
7.	Chlorine (Cl ₂)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	-	-	-
8.	Fluoride (Gaseous)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	-	-	-
9.	Hydrogen Chloride (HCL)	mg/Nm ³	2	2.25	3
	Std. Limit	mg/Nm ³	35	35	35
10.	Hydrogen Sulphide (H_2S)	mg/Nm ³	BDL	BDL	BDL
	Std. Limit	mg/Nm ³	50	50	50
11.	Oxygen	%	8	8	8
	Std. Limit	%	-	-	-

Table No. III

Name	of Industry	Century Enkai Ltd.	Tata Motors	
Date of	Sampling (XX/02/2017)		24	27
Sr.	Parameter	Unit	Res	ults
1.	VOC			
I.	Methyl Isobutyl Ketone	mg/Nm ³	ND	ND
II.	Benzene	mg/Nm ³	0.4	0.4
III.	Toulene	mg/Nm ³	0.08	0.07
IV.	Xylene	mg/Nm ³	ND	ND
V.	Ethyl Benzene	mg/Nm ³	ND	ND
VI.	Ethyl Acetate	mg/Nm ³	ND	ND

Graphs: Stack Monitoring for Pimpri-Chinchwad:





3.2 Ambient Air Quality:

In order to arrive at conclusions, the Ambient Air Quality Monitoring Results are compared against National Ambient Air Quality Standards, 2009 (**Annexure IV**).

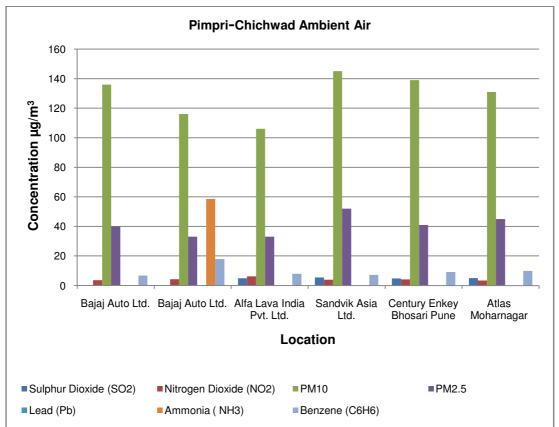
Sr.	Location	Location detail	Table No.
1.	Bajaj Auto Ltd.	Near Main Gate	I
2.	Bajaj Auto Ltd.	Near ETP	I
3.	Alfa Lava India Pvt. Ltd.	Near Main Gate	I
4.	Sandvik Asia Ltd.	Near Main Gate	п
5.	Century Enkey Bhosari Pune	Near Main Gate	II
6.	Atlas Moharnagar	Near Main Gate	II

Table No. I

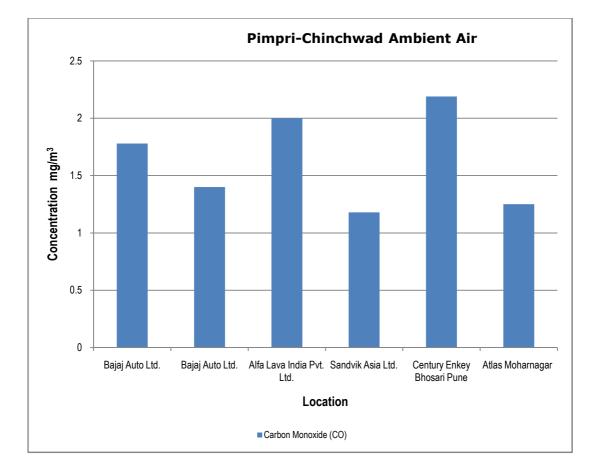
Loca	ation	Bajaj Auto Ltd.	Bajaj Auto Ltd.	Alfa Lava India Pvt. Ltd.		
Date	e of Sampling (XX/02/20	17)		22	22	23
Sr	Parameters	Unit	Std. Limit (NAAQS 2009)		Results	
1.	Sulphur Dioxide (SO ₂)	µg/m³	80	BDL	BDL	4.89
2.	Nitrogen Dioxide (NO ₂)	µg/m³	80	3.58	4.25	6.14
3.	Particulate Matter (size less than 10 μ m) or PM ₁₀	µg/m³	100	136	116	106
4.	Particulate Matter (size less than 2.5 μ m) or PM _{2.5}	µg/m³	60	40	33	33
5.	Ozone (O ₃)	µg/m³	180	BDL	BDL	BDL
6.	Lead (Pb)	µg/m³	1	0.04	0.02	BDL
7.	Carbon Monoxide (CO)	mg/m ³	4	1.78	1.4	2
8.	Ammonia (NH ₃)	µg/m³	400	BDL	58.3	BDL
9.	Benzene (C ₆ H ₆)	µg/m³	5	6.67	17.9	7.89
10.	Benzo (a) Pyrene (BaP) – particulate phase only	ng/m ³	1	BDL	BDL	BDL
11.	Arsenic (As)	ng/m ³	6	BDL	BDL	0.404
12.	Nickel (Ni)	ng/m ³	20	BDL	BDL	BDL

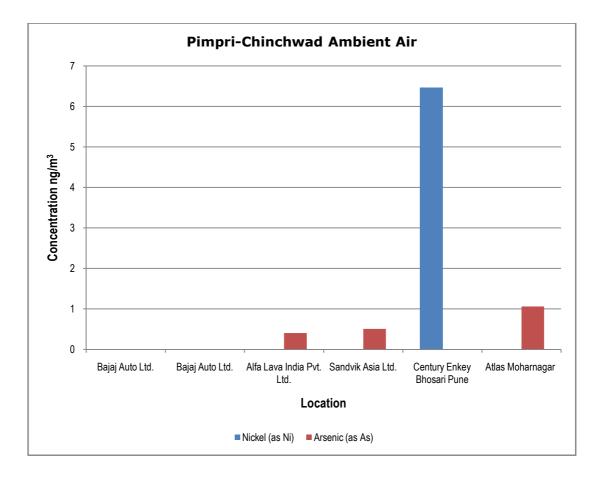
Table No. II

Loca	ation	Sandvik Asia Ltd.	Century Enkey Bhosari Pune	Atlas Moharnagar		
Date	e of Sampling (XX/02/20	017)		23	23	24
Sr.	Parameters	Unit	Std. Limit (NAAQS 2009)	Results		
1.	Sulphur Dioxide (SO ₂)	µg/m³	80	5.47	4.79	4.99
2.	Nitrogen Dioxide (NO ₂)	µg/m³	80	3.93	4.13	3.41
3.	Particulate Matter (size less than 10 μ m) or PM ₁₀	µg/m³	100	145	139	131
4.	Particulate Matter (size less than 2.5 μ m) or PM _{2.5}	µg/m³	60	52	41	45
5.	Ozone (O ₃)	µg/m³	180	BDL	BDL	BDL
6.	Lead (Pb)	µg/m³	1	BDL	BDL	BDL
7.	Carbon Monoxide (CO)	mg/m ³	4	1.18	2.19	1.25
8.	Ammonia (NH ₃)	µg/m³	400	BDL	BDL	BDL
9.	Benzene (C_6H_6)	µg/m³	5	7.15	9.13	9.86
10.	Benzo (a) Pyrene (BaP) – particulate phase only	ng/m ³	1	BDL	BDL	BDL
11.	Arsenic (As)	ng/m ³	6	0.505	BDL	1.06
12.	Nickel (Ni)	ng/m ³	20	BDL	6.46	BDL



Graphs: Ambient Air Quality Monitoring for Pimpri-Chinchwad:





3.3 Water/ Waste Water Quality:

Water Analysis Results are compared against CPCB document on criteria for Comprehensive Environmental Assessment of Industrial Clusters-Water Quality Parameters Requirement and Classification (Annexure VI), CPCB Water Quality Criteria (Annexure V) and Drinking Water Specification, IS 10500:2012 (Annexure IV), Wastewater Analysis Results are compared with General Standards for Discharge of Environmental Pollutants Part A: Effluents, The Environment (Protection) Rules, 1986, Schedule VI.

Sr.	Location	Source	Table No.
1.	Sandvik Asia Pvt. Ltd. Dapodi Pune	STP Outlet	I
2.	Alfa Laval (India) Ltd. Dapodi	STP Outlet	I
3.	Century Enkai Ltd. Bhosari	ETP Outlet	I
4.	Finolex Cables Ltd.Pimpri	ETP Outlet	II
5.	Atlas Castalloy Ltd. MIDC Chinchwad	ETP Outlet	п
6.	Tata Motors MIDC Pimpri	ETP Outlet	п

Та	ble	N N	о.	Ι

Loca	Location			Sandvik Asia Pvt. Ltd. Dapodi Pune	Alfa Laval (India) Ltd. Dapodi	Century Enkai Ltd. Bhosari
Date	e of Sampling (XX	/02/2017]		27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
1.	Colour	Hazen		1	1	1
2.	Smell	-		Agreeable	Agreeable	Agreeable
3.	рН	-	5.5 -9.0	6.51	6.74	6.3
4.	Oil & Grease	mg/L	10.0	BDL	1.2	1.4
5.	Suspended Solids	mg/L	100.0	18	16	10
6.	Dissolved Oxygen (% Saturation)	%		80	75	70
7.	Chemical Oxygen Demand	mg/L	250.0	80	129	169
8.	Biochemical Oxygen Demand (3 days,27° C)	mg/L	30.0	27	44	52
9.	Electrical Conductivity (at 25° C)	µmho/c m		2470	1238	1180
10.	Nitrite Nitrogen (as NO ₂)	mg/L		0.1	BDL	0.02
11.	Nitrate Nitrogen (as NO ₃)	mg/L	10.0	35.9	39.2	35.6
12.	(NO ₂ + NO ₃)- Nitrogen	mg/L	5.0	36	39.2	35.6
13.	Free Ammonia (as NH ₃ -N)	mg/L	5.0	BDL	BDL	BDL

Loca	Location				Alfa Laval (India) Ltd. Dapodi	Century Enkai Ltd. Bhosari
Date	e of Sampling (XX	/02/2017)		27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
14.	Total Residual Chlorine	mg/L	1.0	BDL	BDL	BDL
15.	Cyanide (as CN)	mg/L	0.2	BDL	BDL	BDL
16.	Fluoride (as F)	mg/L	2.0	BDL	BDL	BDL
17.	Sulphide (as S ²⁻)	mg/L	2.0	BDL	BDL	BDL
18.	Dissolved Phosphate (as P)	mg/L	5.0	BDL	1.71	BDL
19.	Sodium Absorption Ratio	mg/L		2.45	1.27	1.63
20.	Total Coliforms	MPN index/ 100 ml	100.0	540	170	540
21.	Faecal Coliforms	MPN index/ 100 ml	1000.0	14	6.1	21
22.	Total Phosphorous (as P)	mg/L	1.0	0.19	3.4	0.13
23.	Total Kjeldahl Nitrogen (as TKN)	mg/L	100.0	1.04	0.81	1.15
24.	Total Ammonia (NH ₄ +NH ₃)- Nitrogen	mg/L	5.0	0.22	BDL	0.28
25.	Phenols (as C_6H_5OH)	mg/L	3.0	BDL	BDL	BDL

Loca	ation		Sandvik Asia Pvt. Ltd. Dapodi Pune	Alfa Laval (India) Ltd. Dapodi	Century Enkai Ltd. Bhosari	
Date	e of Sampling (XX	27	27	27		
Sr.	Parameters	Unit	Std. Limit		Results	
26.	Surface Active Agents (as MBAS)	mg/L	3.0	BDL	BDL	BDL
27.	Organo Chlorine Pesticides					
I.	Alachlor	µg/L	2.0	BDL	BDL	0.16
II.	Atrazine	µg/L	0.2	BDL	BDL	BDL
III.	Aldrin	µg/L	0.1	BDL	BDL	BDL
IV.	Dieldrin	µg/L	2.0	BDL	BDL	BDL
٧.	Alpha HCH	µg/L	0.01	BDL	BDL	BDL
VI.	Beta HCH	µg/L	2.0	BDL	BDL	BDL
VII.	Delta HCH	µg/L	3.0	BDL	BDL	BDL
VIII.	Butachlor	µg/L	0.2	BDL	BDL	BDL
IX.	p,p DDT	µg/L	0.05	BDL	BDL	BDL
Х.	o,p DDT	µg/L	100.0	BDL	BDL	BDL
XI.	p,p DDE	µg/L	250.0	BDL	BDL	BDL
XII.	o,p DDE	µg/L	30.0	BDL	BDL	BDL
XIII.	p,p DDD	µg/L		BDL	BDL	BDL
XIV.	o,p DDD	µg/L		BDL	BDL	BDL
XV.	Alpha Endosulfan	µg/L	10.0	BDL	BDL	BDL
XVI.	Beta Endosulfan	µg/L		BDL	BDL	BDL
⟨VII.	Endosulfan Sulphate	µg/L	5.0	BDL	BDL	BDL

Loca	Location				Alfa Laval (India) Ltd. Dapodi	Century Enkai Ltd. Bhosari
Date	Date of Sampling (XX/02/2017)			27	27	27
Sr.	Sr. Parameters Unit Std. Limit				Results	
VIII.	Y HCH (Lindane)	µg/L	1.0	BDL	BDL	BDL
28.	Polynuclear aromatic hydrocarbons (as PAH)	mg/L	0.2	0.0002	0.0001	0.0001
29.	Polychlorinated Biphenyls (PCB)	mg/L	2.0	BDL	BDL	BDL
30.	Zinc (as Zn)	mg/L	5.0	0.321	BDL	BDL
31.	Nickel (as Ni)	mg/L	3.0	BDL	BDL	BDL
32.	Copper (as Cu)	mg/L		BDL	BDL	BDL
33.	Hexavalent Chromium (as Cr ⁶⁺)	mg/L	0.1	BDL	BDL	BDL
34.	Total Chromium (as Cr)	mg/L	2.0	BDL	BDL	BDL
35.	Total Arsenic (as As)	mg/L	0.2	BDL	BDL	BDL
36.	Lead (as Pb)	mg/L	0.1	BDL	BDL	BDL
37.	Cadmium (as Cd)	mg/L	2.0	BDL	BDL	BDL
38.	Mercury (as Hg)	mg/L	0.01	0.0022	0.0015	BDL
39.	Manganese (as Mn)	mg/L	2.0	BDL	0.0399	0.0514
40.	Iron (as Fe)	mg/L	3.0	BDL	BDL	BDL

Loca	Location				Alfa Laval (India) Ltd. Dapodi	Century Enkai Ltd. Bhosari
Date	e of Sampling (XX	/02/2017)	27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
41.	Vanadium (as V)	mg/L	0.2	BDL	0.0107	BDL
42.	Selenium (as Se)	mg/L	0.05	0.0082	0.006	BDL
43.	Boron (as B)	mg/L		0.774	0.275	BDL
44.	Bioassay Test on fish	% survival	90% survival after 96h in 100%effluent	80	100	100

Table No. II

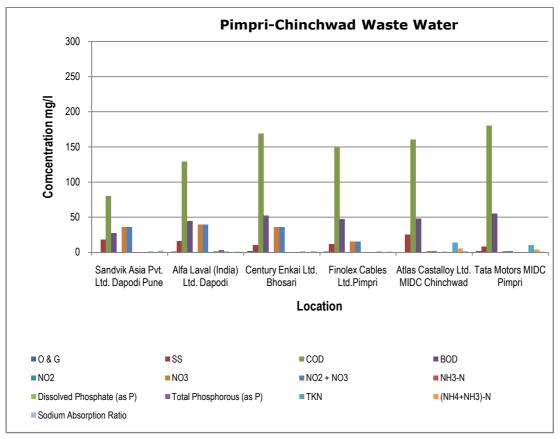
Loca	ation		Finolex Cables Ltd. Pimpri	Atlas Castalloy Ltd. MIDC Chinchwad	Tata Motors MIDC Pimpri		
Date	Date of Sampling (XX/02/2017)			27	27	27	
Sr.	Parameters	Unit	Std. Limit	Results			
1.	Colour	Hazen		1	200	1	
2.	Smell	-		Agreeabl e	Disagreeable	Agreea ble	
3.	рН	-	5.5 -9.0	8.01	7.07	7.07	
4.	Oil & Grease	mg/L	10.0	1.2	BDL	1.4	
5.	Suspended Solids	mg/L	100.0	12	25	8	
6.	Dissolved Oxygen (% Saturation)	%		60 65 55			
7.	Chemical Oxygen Demand	mg/L	250.0	149	160	180	

Loca	ation		Finolex Cables Ltd. Pimpri	Atlas Castalloy Ltd. MIDC Chinchwad	Tata Motors MIDC Pimpri	
Date	Date of Sampling (XX/02/2017)			27	27	27
Sr.	Sr. Parameters Unit Std. Limit				Results	
8.	Biochemical Oxygen Demand (3 days,27° C)	mg/L	30.0	47	48	55
9.	Electrical Conductivity (at 25° C)	µmho/c m		761	1258	983
10.	Nitrite Nitrogen (as NO ₂)	mg/L		BDL	0.106	0.15
11.	Nitrate Nitrogen (as NO ₃)	mg/L	10.0	15.1	1.95	1.8
12.	(NO ₂ + NO ₃)- Nitrogen	mg/L	5.0	15.1	2.05	1.95
13.	Free Ammonia (as NH ₃ -N)	mg/L	5.0	BDL	BDL	BDL
14.	Total Residual Chlorine	mg/L	1.0	BDL	BDL	BDL
15.	Cyanide (as CN)	mg/L	0.2	BDL	BDL	BDL
16.	Fluoride (as F)	mg/L	2.0	BDL	BDL	BDL
17.	Sulphide (as S ²⁻)	mg/L	2.0	BDL	17.6	BDL
18.	Dissolved Phosphate (as P)	mg/L	5.0	0.33	0.8	0.26
19.	Sodium Absorption Ratio	mg/L		0.75	1.93	1.32

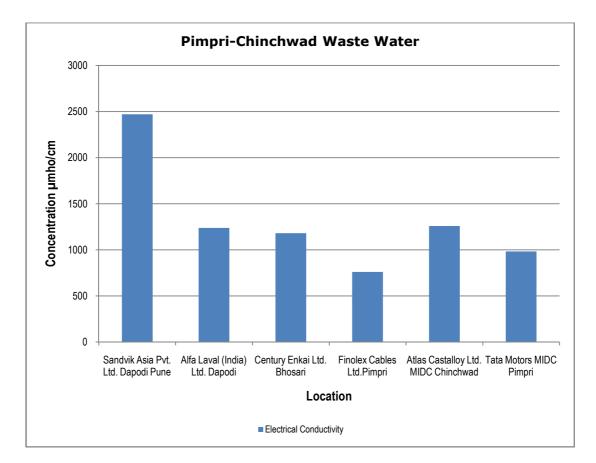
Loca	ation		Finolex Cables Ltd. Pimpri	Atlas Castalloy Ltd. MIDC Chinchwad	Tata Motors MIDC Pimpri	
Date	Date of Sampling (XX/02/2017)			27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
20.	Total Coliforms	MPN index/ 100 ml	100.0	79	7.9 x 105	170
21.	Faecal Coliforms	MPN index/ 100 ml	1000.0	BDL	1.7 x 105	21
22.	Total Phosphorous (as P)	mg/L	1.0	0.61	0.1	0.4
23.	Total Kjeldahl Nitrogen (as TKN)	mg/L	100.0	0.92	13.7	9.92
24.	Total Ammonia (NH ₄ +NH ₃)- Nitrogen	mg/L	5.0	BDL	5	3.5
25.	Phenols (as C ₆ H ₅ OH)	mg/L	3.0	BDL	BDL	BDL
26.	Surface Active Agents (as MBAS)	mg/L	3.0	BDL	BDL	BDL
27.	Organo Chlorine Pesticides					
I.	Alachlor	µg/L	2.0	0.025	BDL	BDL
II.	Atrazine	µg/L	0.2	BDL	BDL	BDL
III.	Aldrin	µg/L	0.1	BDL	BDL	BDL
IV.	Dieldrin	µg/L	2.0	BDL	BDL	BDL
V.	Alpha HCH	µg/L	0.01	BDL	BDL	BDL
VI.	Beta HCH	µg/L	2.0	BDL	BDL	BDL
VII.	Delta HCH	µg/L	3.0	BDL	BDL	BDL

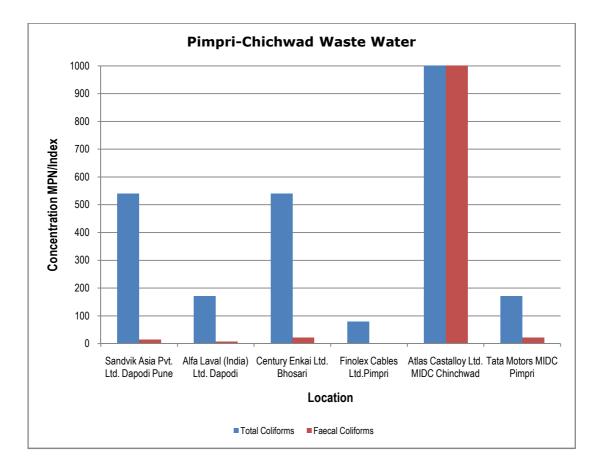
Loca	ation			Finolex Cables Ltd. Pimpri	Atlas Castalloy Ltd. MIDC Chinchwad	Tata Motors MIDC Pimpri
Date	e of Sampling (XX	/02/2017)	27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
VIII.	Butachlor	µg/L	0.2	BDL	BDL	BDL
IX.	p,p DDT	µg/L	0.05	BDL	BDL	BDL
Х.	o,p DDT	µg/L	100.0	BDL	BDL	BDL
XI.	p,p DDE	µg/L	250.0	BDL	BDL	BDL
XII.	o,p DDE	µg/L	30.0	BDL	BDL	BDL
XIII.	p,p DDD	µg/L		BDL	BDL	BDL
XIV.	o,p DDD	µg/L		BDL	BDL	BDL
xv.	Alpha Endosulfan	µg/L	10.0	BDL	BDL	BDL
XVI.	Beta Endosulfan	µg/L		BDL	BDL	BDL
KVII.	Endosulfan Sulphate	µg/L	5.0	BDL	BDL	BDL
VIII.	Y HCH (Lindane)	µg/L	1.0	BDL	BDL	BDL
28.	Polynuclear aromatic hydrocarbons (as PAH)	mg/L	0.2	0.0001	0.0001	0.0001
29.	Polychlorinated Biphenyls (PCB)	mg/L	2.0	BDL	BDL	BDL
30.	Zinc (as Zn)	mg/L	5.0	BDL	BDL	BDL
31.	Nickel (as Ni)	mg/L	3.0	BDL	BDL	BDL
32.	Copper (as Cu)	mg/L		BDL	BDL	BDL
33.	Hexavalent Chromium (as Cr6+)	mg/L	0.1	BDL	BDL	BDL

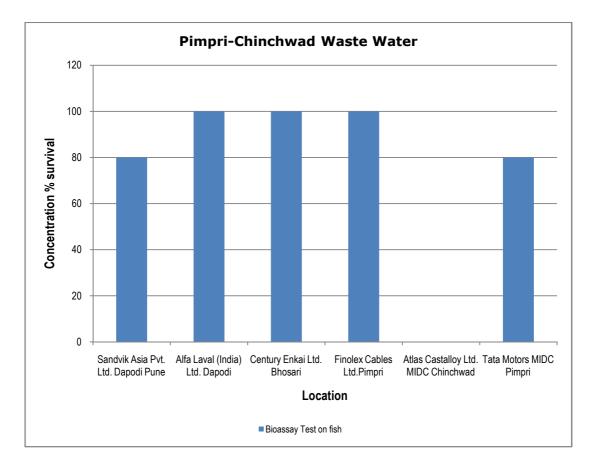
Loca	ation			Finolex Cables Ltd. Pimpri	Atlas Castalloy Ltd. MIDC Chinchwad	Tata Motors MIDC Pimpri	
Date	Date of Sampling (XX/02/2017)			27	27	27	
Sr.	Parameters	Unit	Std. Limit	Results			
34.	Total Chromium (as Cr)	mg/L	2.0	BDL	BDL	BDL	
35.	Total Arsenic (as As)	mg/L	0.2	BDL	BDL	BDL	
36.	Lead (as Pb)	mg/L	0.1	BDL	BDL	BDL	
37.	Cadmium (as Cd)	mg/L	2.0	BDL	BDL	BDL	
38.	Mercury (as Hg)	mg/L	0.01	0.0171	BDL	BDL	
39.	Manganese (as Mn)	mg/L	2.0	BDL	0.043	0.0327	
40.	Iron (as Fe)	mg/L	3.0	BDL	0.154	BDL	
41.	Vanadium (as V)	mg/L	0.2	BDL	BDL	BDL	
42.	Selenium (as Se)	mg/L	0.05	BDL	BDL	BDL	
43.	Boron (as B)	mg/L		0.0394	BDL	0.0117	
44.	Bioassay Test on fish	% survival	90% survival after 96h in 100%effluent	100	0	80	



Graphs: Water/Waste Water Quality Monitoring for Pimpri-Chinchwad:







3.4 Ground Water Quality:

Sr.	Location	Source	Table No.
1.	Borate Shubham Wagjai Mala Borate Wasti Mosi	Well Water	I
2.	Sontara Building Khandesh Nagar Moshi	Borewell Water	I
3.	Ram biradar, Mohan Nagar Chinchwad	Bore well	I
4.	Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Bore well	п
5.	Silver Associates sBhosri	Bore well	п
6.	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar	Bore well	II

Table No. I

Location				Borate Shubham Wagjai Mala Borate Wasti Mosi	Sontara Building Khandesh Nagar Moshi	Ram biradar, Mohan Nagar Chinchwad
Date	of Sampling (XX/	02/2017)		27	27	27
Sr. Parameters Unit Std. Limit				Results		
1.	Colour	Hazen		1	1	1
2.	Smell	-	Agreeab le	Agreeable	Agreeable	Agreeable
3.	рН	-	6.5-8.5	6.72	7.5	7.13
4.	Oil & Grease	mg/L		BDL	BDL	BDL
5.	Suspended Solids	mg/L	100	6	7	8
6.	Dissolved Oxygen (%Saturation)	%		80	90	75
7.	Chemical Oxygen Demand	mg/L	500	9	9.96	11

Location				Borate Shubham Wagjai Mala Borate Wasti Mosi	Sontara Building Khandesh Nagar Moshi	Ram biradar, Mohan Nagar Chinchwad
Date	of Sampling (XX/	02/2017)		27	27	27
Sr. Parameters Unit Std. Limit			Results			
8.	Biochemical Oxygen Demand (3 days,27°C)	mg/L	10 (WHO, 1993)	2.74	3.04	3.35
9.	Electrical Conductivity (at 25°C)	µmho/c m		1397	785	647
10.	Nitrite Nitrogen (as NO ₂)	mg/L	0.3 (WHO, 1993)	0.06	0.06	0.01
11.	Nitrate Nitrogen $(as NO_3)$	mg/L		14.4	25.6	17.7
12.	(NO ₂ + NO ₃)- Nitrogen	mg/L	45	15	25.7	17.8
13.	Free Ammonia (as NH ₃ -N)	mg/L	1.0	BDL	BDL	BDL
14.	Total Residual Chlorine	mg/L	0.5	BDL	BDL	BDL
15.	Cyanide (as CN)	mg/L	0.2	BDL	BDL	BDL
16.	Fluoride (as F)	mg/L		BDL	BDL	BDL
17.	Sulphide (as S ₂₋)	mg/L	1	BDL	BDL	BDL
18.	Dissolved Phosphate (as P)	mg/L	0.05	BDL	BDL	BDL
19.	Sodium Absorption Ratio	mg/L		0.5	1.53	1.49

Loca	tion		Borate Shubham Wagjai Mala Borate Wasti Mosi	Sontara Building Khandesh Nagar Moshi	Ram biradar, Mohan Nagar Chinchwad		
Date	of Sampling (XX/	02/2017)		27	27	27	
Sr.	Parameters	Unit	Std. Limit		Results		
20.	Total Coliforms	MPN index/ 100 ml		240	350	33	
21.	Faecal Coliforms	MPN index/ 100 ml	ND	BDL	BDL	BDL	
22.	Total Phosphorous (as P)	mg/L	ND	0.148	BDL	0.17	
23.	Total Kjeldahl Nitrogen	mg/L	0.5	1.04	0.92	0.81	
24.	Total Ammonia (NH ₄ +NH ₃)- Nitrogen	mg/L	0.001	BDL	BDL	BDL	
25.	Phenols (as C_6H_5OH)	mg/L	0.5	BDL	BDL	BDL	
26.	Surface Active Agents (as MBAS)	mg/L	0.001	BDL	BDL	BDL	
27.	Organo Chlorine Pesticides						
I.	Alachlor	µg/L	0.05	BDL	BDL	BDL	
II.	Atrazine	µg/L	20	BDL	BDL	BDL	
III.	Aldrin	µg/L	2	BDL	BDL	BDL	
IV.	Dieldrin	µg/L	0.03	BDL	BDL	BDL	
V.	Alpha HCH	µg/L	0.03	BDL	BDL	BDL	
VI.	Beta HCH	µg/L	0.01	BDL	BDL	BDL	
VII.	Delta HCH	µg/L	0.04	BDL	BDL	BDL	

Location				Borate Shubham Wagjai Mala Borate Wasti Mosi	Sontara Building Khandesh Nagar Moshi	Ram biradar, Mohan Nagar Chinchwad
Date	of Sampling (XX/	02/2017)		27	27	27
Sr.	Parameters	Unit	Std. Limit	Results		
VIII.	Butachlor	µg/L	125	BDL	BDL	BDL
IX.	p,p DDT	µg/L	0.04	BDL	BDL	BDL
Х.	o,p DDT	µg/L	1	BDL	BDL	BDL
XI.	p,p DDE	µg/L	1	BDL	BDL	BDL
XII.	o,p DDE	µg/L	1	BDL	BDL	BDL
XIII.	p,p DDD	µg/L	1	BDL	BDL	BDL
XIV.	o,p DDD	µg/L	1	BDL	BDL	BDL
XV.	Alpha Endosulfan	µg/L	1	BDL	BDL	BDL
XVI.	Beta Endosulfan	µg/L	0.4	BDL	BDL	BDL
XVII.	Endosulfan Sulphate	µg/L	0.4	BDL	BDL	BDL
VIII.	Y HCH (Lindane)	µg/L	0.4	BDL	BDL	BDL
28.	Polynuclear aromatic hydrocarbons (as PAH)	mg/L	2.0	BDL	BDL	BDL
29.	Polychlorinated Biphenyls (PCB)	mg/L	0.0001	BDL	BDL	BDL
30.	Zinc (as Zn)	mg/L	0.0005	BDL	BDL	BDL
31.	Nickel (as Ni)	mg/L	5.0	BDL	BDL	BDL
32.	Copper (as Cu)	mg/L	0.02	BDL	BDL	BDL
33.	Hexavalent Chromium (as Cr ⁶⁺)	mg/L	0.05	BDL	BDL	BDL

Loca	tion		Borate Shubham Wagjai Mala Borate Wasti Mosi	Sontara Building Khandesh Nagar Moshi	Ram biradar, Mohan Nagar Chinchwad	
Date	of Sampling (XX/	02/2017)		27	27	27
Sr.	Parameters	Unit	Std. Limit	Results		
34.	Total Chromium (as Cr)	mg/L	1	0.03	BDL	BDL
35.	Total Arsenic (as As)	mg/L	0.05	BDL	BDL	BDL
36.	Lead (as Pb)	mg/L	0.01	BDL	BDL	0.014
37.	Cadmium (as Cd)	mg/L	0.01	BDL	BDL	BDL
38.	Mercury (as Hg)	mg/L	0.003	BDL	BDL	BDL
39.	Manganese (as Mn)	mg/L	0.001	0.096	BDL	BDL
40.	Iron (as Fe)	mg/L	0.1	0.096	0.262	BDL
41.	Vanadium (as V)	mg/L	0.3	0.032	0.026	0.032
42.	Selenium (as Se)	mg/L		BDL	BDL	BDL
43.	Boron (as B)	mg/L	0.01	0.051	0.065	0.061
44.	Bioassay Test on fish	% survival		100	100	100

Table No. II

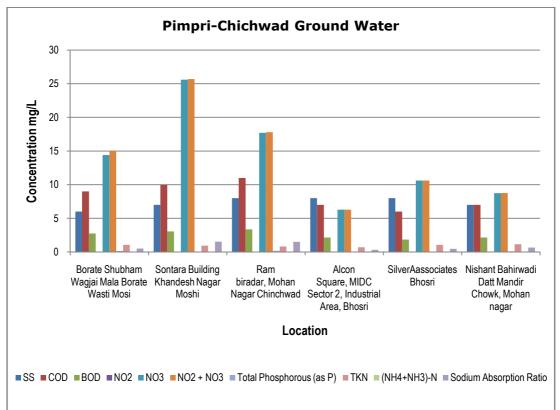
Location				Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Silver Associates Bhosri	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar	
Date	of Sampling (XX/	02/2017)		27	27	27	
Sr.	Parameters	Unit	Std. Limit	Results			
1.	Colour	Hazen		1	1	1	
2.	Smell	-	Agreeab le	Agreeable	Agreeable	Agreeable	
3.	рН	-	6.5-8.5	6.67	7	7.04	
4.	Oil & Grease	mg/L		BDL	BDL	BDL	
5.	Suspended Solids	mg/L	100	8	8	7	
6.	Dissolved Oxygen (%Saturation)	%		70	85	80	
7.	Chemical Oxygen Demand	mg/L	500	7	6	7	
8.	Biochemical Oxygen Demand (3 days,27°C)	mg/L		2.13	1.83	2.13	
9.	Electrical Conductivity (at 25°C)	µmho/c m	6 (WHO, 1993)	354	534	743	
10.	Nitrite Nitrogen (as NO ₂)	mg/L	0.3 (WHO, 1993)	BDL	0.03	0.01	
11.	Nitrate Nitrogen $(as NO_3)$	mg/L		6.28	10.6	8.74	
12.	(NO ₂ + NO ₃)- Nitrogen	mg/L	45	6.28	10.6	8.75	

Loca	tion			Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Silver Associates Bhosri	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar				
Date	of Sampling (XX/	02/2017)		27 27 27						
Sr.	Parameters	Unit	Std. Limit		Results					
13.	Free Ammonia (as NH ₃ -N)	mg/L	1.0	BDL	BDL	BDL				
14.	Total Residual Chlorine	mg/L	0.5	BDL	BDL	BDL				
15.	Cyanide (as CN)	mg/L	0.2	BDL	BDL	BDL				
16.	Fluoride (as F)	mg/L		BDL	BDL	BDL				
17.	Sulphide (as S ₂₋)	mg/L	1	BDL	BDL	BDL				
18.	Dissolved Phosphate (as P)	mg/L	0.05	BDL	BDL	BDL				
19.	Sodium Absorption Ratio	mg/L		0.31	0.45	0.64				
20.	Total Coliforms	MPN index/ 100 ml		920	BDL	79				
21.	Faecal Coliforms	MPN index/ 100 ml	ND	BDL	BDL	BDL				
22.	Total Phosphorous (as P)	mg/L	ND	BDL	BDL	0.1				
23.	Total Kjeldahl Nitrogen	mg/L	0.5	0.69	1.04	1.15				
24.	Total Ammonia (NH₄+NH₃)- Nitrogen	mg/L	0.001	BDL	BDL	BDL				

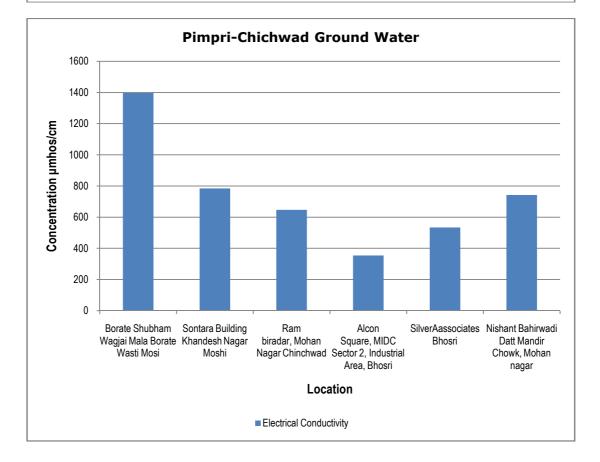
Loca	tion			Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Silver Associates Bhosri	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar				
Date	of Sampling (XX/	02/2017)		27 27 27						
Sr.	Parameters	Unit	Std. Limit		Results					
25.	Phenols (as C_6H_5OH)	mg/L	0.5	BDL	BDL	BDL				
26.	Surface Active Agents (as MBAS)	mg/L	0.001	BDL	BDL	BDL				
27.	Organo Chlorine Pesticides									
XIX.	Alachlor	µg/L	0.05	BDL	BDL	BDL				
XX.	Atrazine	µg/L	20	BDL	BDL	BDL				
XXI.	Aldrin	µg/L	2	BDL	BDL	BDL				
XXII.	Dieldrin	µg/L	0.03	BDL	BDL	BDL				
XIII.	Alpha HCH	µg/L	0.03	BDL	BDL	BDL				
XIV.	Beta HCH	µg/L	0.01	BDL	BDL	BDL				
XXV.	Delta HCH	µg/L	0.04	BDL	BDL	BDL				
XVI.	Butachlor	µg/L	125	BDL	BDL	BDL				
XVII.	p,p DDT	µg/L	0.04	BDL	BDL	BDL				
VIII.	o,p DDT	µg/L	1	BDL	BDL	BDL				
XIX.	p,p DDE	µg/L	1	BDL	BDL	BDL				
xxx.	o,p DDE	µg/L	1	BDL	BDL	BDL				
XXI.	p,p DDD	µg/L	1	BDL	BDL	BDL				
XXII.	o,p DDD	µg/L	1	BDL	BDL	BDL				
XIII.	Alpha Endosulfan	µg/L	1	BDL	BDL	BDL				

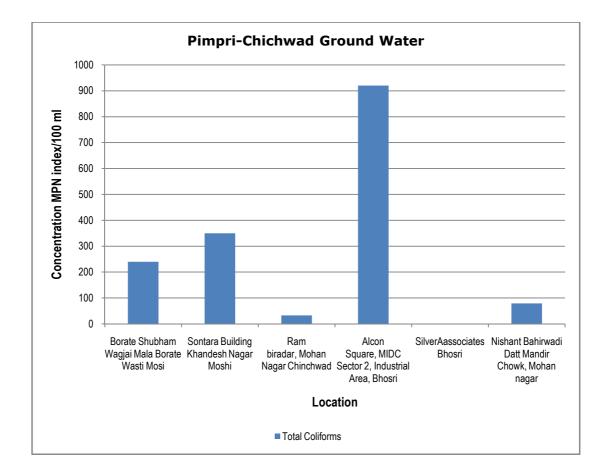
Loca	tion			Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Silver Associates Bhosri	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar			
Date	of Sampling (XX/	02/2017)		27 27 27					
Sr.	Parameters	Unit	Std. Limit	Results					
XIV.	Beta Endosulfan	µg/L	0.4	BDL	BDL	BDL			
xxv.	Endosulfan Sulphate	µg/L	0.4	BDL	BDL	BDL			
XVI.	Y HCH (Lindane)	µg/L	0.4	BDL	BDL	BDL			
28.	Polynuclear aromatic hydrocarbons (as PAH)	mg/L	2.0	BDL	BDL	BDL			
29.	Polychlorinated Biphenyls (PCB)	mg/L	0.0001	BDL	BDL	BDL			
30.	Zinc (as Zn)	mg/L	0.0005	BDL	BDL	BDL			
31.	Nickel (as Ni)	mg/L	5.0	BDL	BDL	BDL			
32.	Copper (as Cu)	mg/L	0.02	0.026	BDL	BDL			
33.	Hexavalent Chromium (as Cr ⁶⁺)	mg/L	0.05	BDL	BDL	BDL			
34.	Total Chromium (as Cr)	mg/L	1	0.024	BDL	BDL			
35.	Total Arsenic (as As)	mg/L	0.05	BDL	BDL	BDL			
36.	Lead (as Pb)	mg/L	0.01	0.009	BDL	BDL			
37.	Cadmium (as Cd)	mg/L	0.01	BDL	BDL	BDL			
38.	Mercury (as Hg)	mg/L	0.003	BDL	BDL	BDL			

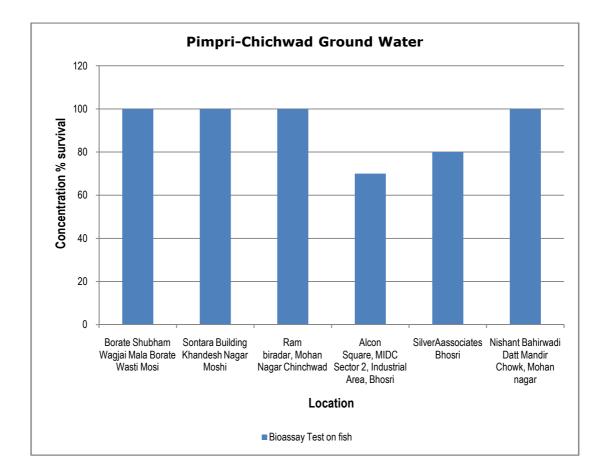
Loca	tion			Alcon Square, MIDC Sector 2, Industrial Area, Bhosri	Silver Associates Bhosri	Nishant Bahirwadi Datt Mandir Chowk, Mohan nagar
Date	of Sampling (XX/	02/2017)		27	27	27
Sr.	Parameters	Unit	Std. Limit		Results	
39.	Manganese (as Mn)	mg/L	0.001	0.071	BDL	BDL
40.	Iron (as Fe)	mg/L	0.1	0.072	BDL	BDL
41.	Vanadium (as V)	mg/L	0.3	BDL	BDL	0.016
42.	Selenium (as Se)	mg/L		BDL	BDL	BDL
43.	Boron (as B)	mg/L	0.01	0.01	0.015	0.029
44.	Bioassay Test on fish	% survival		70	80	100



Graphs: Ground Water Quality Monitoring for Pimpri-Chinchwad:







4. Summary and Conclusion

Based on the study done, the results are summarised and concluded as follows:

4.1 Stack Emission Monitoring:

Six industries from Pimpri-Chinchwad were selected for Stack emission monitoring.

- 1. Particulate matter (PM): Out the 6 stacks, the result of 4 stacks was found to be below the detectable limit. Remaining all the results obtained is within the standard emission for the specified industry.
- **2.** Sulphur dioxide (SO₂): Emission of SO₂.was well within the limit in all 6 stacks sampled. The highest level of SO₂ was observed at Tata Power CH₃ Core drying Oven East Side stack with 21.7 mg/Nm³ emission.
- **3. Nitrogen dioxide (NO₂):** NO₂ at 4 stacks out of the 6 stacks monitored was exceeding the permissible limit of emission. The highest level of NO₂ was observed at Tata Power CH₃ Core drying Oven East Side stack with 78 mg/Nm³ emission.
- **4.** Acid Mist (as H_2SO_4): The concentration of Acid Mist at Tata Power CH₃ Core drying Oven East Side stack with 57.6 mg/Nm³ had the highest and out of the limit concentration.
- **5. Ammonia (NH₃):** All 6 stacks had concentration of Ammonia below the detectable limit.
- **6. Carbon Monoxide (CO):** The highest concentration of carbon monoxide was observed at Century Enkai Ltd. with 212 mg/Nm³.
- **7.** Chlorine (Cl₂): Out of the 6 stacks monitored, 5 of them showed below detectable limit of Chlorine and at Tata Power CH3 Core drying Oven East Side stack showed 1 CH3 Coredrying Oven East Side showed 1 mg/Nm³ concentration of Cl₂.
- 8. Fluoride (Gaseous): All 6 stacks had concentration of Fluoride below the detectable limit.
- **9. Hydrogen Chloride (HCL):** All 6 stacks monitored were within the standard limit of Hydrogen Chloride concentration.
- **10.Hydrogen Sulphide (H₂S):** All 6 stacks had concentration of H_2S below the detectable limit.
- **11. Oxygen:** The highest concentration of 12% oxygen was observed at Atlas Castalloy Ltd.

4.2 Ambient Air Quality Monitoring:

Six ambient air samples were collected from Pimpri-Cinchwad region. The parameters monitored were studied as per the NAAQ standards. The variations of each parameter within the area under study are discussed below:

1. Sulphur dioxide (SO₂): All the locations are observed with very low concentrations of SO₂, with 2 stacks out of the 6 showed results below the detection limit. The highest level of SO₂ was observed at Sandvik Asia Ltd.with 5.47 μ g/m³ which is very much lower than the standard limit of NAAQS i.e. 80 μ g/m³.

- **2. Nitrogen dioxide (NO₂):** Values of nitrogen dioxide are also observed below the standard limit of 80 μ g/m³ at all the 6 locations. The highest level of NO₂ was observed at Alfa Lava India Pvt. Ltd. with a result of 6.14 μ g/m^{3.}
- **3.** Particulate Matter (PM₁₀): PM₁₀ concentration of all 6 locations was higher than the standard limit of 100 μ g/m³. The highest concentration of PM10 was observed at Sandvik Asia Ltd. with 208 μ g/m³
- **4. Particulate Matter (PM_{2.5}):** Values of PM_{2.5} are also observed below the standard limit of 60 μ g/m³ at all the 6 locations. The highest level of PM_{2.5} was observed at Sandvik Asia Ltd. with a result of 52 μ g/m^{3.}
- **5. Ozone** (**O**₃): Ozone was found to be below detectable limit in all location.
- **6.** Lead (Pb): Two location out of 6 location monitored was detected with concentration of lead and was well within the NAAQS standard.
- **7. Carbon Monoxide (CO):** Concentration of carbon monoxide has been found to well within the limits in all 6 locations monitored with the highest concentration at Alfa Lava India Pvt. Ltd. with 2 mg/m³.
- **8.** Ammonia (NH₃): Ammonia was below the detectable limit in 5 locations out of the 6 locations monitored. The level of NH₃ was well within the limits.
- **9.** Benzene (C_6H_6): All 6 locations monitored had Benzene concentration higher than 5 μ g/m³ which is the standard limit as per NAAQS. The highest level of was observed at Bajaj Auto Ltd. with 17.96 ng/m³.
- **10.Benzo(a)pyrene (BaP):** BaP was below detectable limit in all 6 locations monitored.
- **11.Arsenic (As):** As was detected on in 3 locations out of the 6 locations monitored and was well within the standard limit of 6 ng/m³.
- **12.Nickel (Ni):** Concentration of Nickel was observed at Century Enkey Bhosari Pune and was well within the permissible limit of 20 ng/m³.

4.3 Waste Water Quality Monitoring:

To understand the quality of treated effluent, samples were collected from 6 industries of Pimpri-Chinchwad. Considering the general parameters of all the industries mentioned, following are the conclusions:

- **1. Colour:** Colour units are found high with 200 Hazen unit in the water sample collected from Atlas Castalloy Ltd. MIDC Chinchwad.
- **2. Odour**: odour of only 1 sample is found disagreeable at 6 water samples collected.
- **3. pH**: it is observed in between 6.3 and 8.01 which is well within the range.
- **4. Suspended Solids**: Suspended solids of all 6 water sample is well within the limits and ranged in between 8 mg/L to 25 mg/l.
- **5. Chemical Oxygen Demand**: All samples collected, were well within the limit required as per standard. The highest COD was observed at Tata Motors with 180 mg/L concentration.

- **6. Biochemical Oxygen Demand**: 5 out of the 6 samples collected was exceeding the limit required as per standard of BOD. The highest BOD was observed at Tata Motors with 55 mg/L concentration.
- **7. Sulphide**: 5 samples out of 6 samples collected were found to have below detectable limit. Atlas Castalloy Ltd. showed 17.6 mg/L concentration of Sulphide which was higher than the permissible limit of 2 mg/L.
- **8.** Total Ammoia: 6 water samples collected was well within the standards of Ammonia ranging in between 0.22 mg/L to 5 mg/L.
- **9. Total Kjeldahl Nitrogen**: All samples collected, were well within the limit required as per standard.
- **10.Fish Bioassay**: 100% Survival was attained in 3 water samples collected for Bioassay test. In 1 water samples, no fishes survived at all and the other 2 samples 80% of the fishes survived.
- **11.Heavy metals**: All the heavy metals are found below the standard limits in all the samples.

4.3 Ground Water Quality Monitoring:

Four ground water samples were collected from Pimpri-Chichwad region.

- **1) Colour** (Hazen Units): Colour units are below the acceptable standard of all water samples collected.
- 2) Odour: odour of all the samples is found agreeable.
- **3) Chemical Oxygen Demand:** The COD of all 6 samples was found in the range between 7 mg/L to 11 mg/L.
- **4) Biological Oxygen Demand:** BOD of all 6 samples was found in the range between 1.83 mg/L to 3.35 mg/L.

Following are the parameters which are compared with ISO 10500:2012 Drinking water specifications.

- 1) Nitrite: Values of Nitrite at all location was well within the standard.
- 2) Nitrate: Results of Nitrate are also observed below standard limit (42 mg/L).
- **3) Residual Free Chlorine**: Values are below the detectable limit in all 6 samples collected.
- 4) Total Ammonia: Values are below the detectable limit in all samples collected.
- 5) Fluoride: Values are below the acceptable standards, below <0.05mg/L.
- **6) Sulphide:** All the readings of sulphide are below detectable limit in all 6 samples collected.
- **7) Sodium Absorption Ratio:** These values fit within range of water quality criteria of CPCB.

- **8) Total Kjeldahl nitrogen:** All 6 water sample collected exceeded the standard limit of TKN and ranged in between 0.69 mg/L to 1.14 mg/L concentration.
- **9) Fish Bioassay**: Alcon Square, MIDC Sector 2, Industrial Area, Bhosri borewell water and Silver associates Bhosri borewell water sample had 70% and 80% survival of fishes respectively. Remaining all location 100% survival was observed.
- **10) Boron:** 5 out of the 6 water samples collected had Boron concentration higher than the prescribed value of 0.01 mg/L.
- **11)** Surface Active Agents: All 4 samples showed below detectable limit.
- **12)** Metals: All the metals except Copper, Lead and Total Chromium at few locations are observed within the acceptable limits of drinking water standards.

5. CEPI Score

Comprehensive Environmental Pollution Index (CEPI) is intended to act as early warning tool which helps in categorization of industrial clusters/areas in terms of priority of needing attention. CPCB had evolved certain methodology to calculate CEPI, in which a score has been fixed for different environmental components based on the level of pollution. The scoring system involves an algorithm that takes into account the basic selection criteria. This approach is based on the basic hazard assessment logic that can be summarized as below.

Hazard = pollutant source, pathways, and receptor

CPCB has calculated CEPI for the identified critically polluted industrial clusters in 2009. It is calculated separately for air, water, and land. The basic framework and scoring system of the CEPI – based on three factors namely pollutant, pathway, and receptor – has been described below.

Based on Sub-index Score (score of individual environmental component like air, water etc.):

• Score more than 63:	A Critical Level of Pollution in the respective level of environmental component
• Score between 51-63:	Severe to critical level of pollution with reference to respective environmental component
Cut-off Score	
• Score 50:	Severely Polluted Industrial Clusters/areas

• Score 60: Critically Polluted Industrial Clusters/areas

Based on Aggregated CEPI Score (score includes sub-index score of all individual environmental components together):

- Aggregated CEPI score >70: Critically polluted areas
- Aggregated CEPI score between 60-70: Severely polluted areas

Since the inception of the programme, MPCB has also formulated Action Plans to mitigate the environmental pollution problems for each of the 8 Critically Polluted Areas (CPAs) in Maharashtra. Based on available information, parameters selected and monitored in continuation with this, CEPI has been calculated and Short Term Action Plan (STAP) as well as Long Term Action Plan (LTAP) was prepared in 2010.

Subsequently NAAQS 2009 came in force. List of parameters to be considered increased and expanded including more critical and hazardous pollutants like benzene, BaP, Metals, etc. existing in the environment. There was revision of standards (limiting values) as well. In this present report of 2017 prepared by MPCB, CEPI is calculated considering all these revised standards' limiting values, list of parameters and complete scope of monitoring.

Below given Table shows aggregated CEPI of present report in comparison with CPCB report (2009).

5.1 Comparison of CEPI scores:

Results show that present CEPI score (51.6) of Pimpri-Chinchwad considering all revised standards is less the CPCB CEPI Score of 2009 (66.06) report.

Detailed results of Air, Water and Land are given below:

	A1	A2	Α	B1	B2	B3	В	C1	C2	С3	С	D	CEPI
Present Report 2017	2	5	10	5	0	0	5	4	2.9	0	11. 6	10	36.6
CPCB Report 2009	5.7 5	5	28. 75	6	0	0	6	3	3.5 0	0	10. 50	10	55.2 5

Air

Water:

	A1	A2	Α	B1	B2	B3	В	C1	C2	С3	С	D	CEPI
Present Report 2017	2. 9	6	17. 4	5	0	4	9	4	2	3	11	10	47.4
CPCB Report 2009	3	5	15	7	0	3	10	5	3.5	0	17. 5	10	52.5

	A1	A2	Α	B1	B2	B3	В	C1	C2	С3	С	D	CEPI
Present Report 2017	4	5	20	3	4	0	7	4	2	0	8	10	45.0
CPCB Report 2009	3	5	15	6	0	3	9	3	4	0	12	10	46.0

Land:

Aggregated CEPI:

	Air Index	Water Index	Land Index	CEPI
Present Report 2017 (Considering all parameters)	36.6	47.4	45.0	50.1
CPCB Report 2009	55.25	52.50	46.00	66.06

6. Conclusion

As of 2011 India census, Pimpri-Chinchwad had a population of 1,729,320. The percentage of pollutants has increased due to emissions from public as well as private vehicles. Hectic industrial activity in Pimpri Chinchwad has pushed up air and noise pollution levels here and industrial waste being flushed into its water bodies has added to their filth, with Pavana river emerging as the most polluted of the three rivers flowing here.

The six stack samples collected had higher concentration of NO_2 and Acid mist at 4 locations and one location respectively. This have been informed to the respective industry and asked by them to control the emission. The compliance of the same will be noted later.

 $\rm PM_{10}$ and Benzene values were exceeding the limit of NAAQS in some of the ambient air samples collected. This is mainly due to the vehicular emission in the region.

In the 2 waste water samples collected from the region, only the concentration of nitrogen and BOD was found to be beyond the limit in some of the samples identified. We can correct this by taking better measures in the treatment plant so that the outlet water is in the prescribed limit for disposal.

In the ground water samples collected, all the samples were well within the limits of the drinking water.

The pollution load in the region is reduced and continuous efforts have been inputted by the Regional pollution control board and state pollution control board in brining the pollution lesser. Each civic department provides data about the status of environment related to their department which is compiled as the environment status report. There are several suggestions given to improve the environment concerning various subjects like air, water and noise pollution. Each department concerned will make budgetary provision to implement the suggestions

	A1	A2	Α	B1	B2	B3	В	C1	C2	С3	С	D	CEPI
Air Index	2	5	10	5	0	0	5	4	2.9	0	11.6	10	36.6
Water Index	2.9	6	17.4	5	0	4	9	4	2	3	11	10	47.4
Land Index	4	5	20	3	4	0	7	4	2	0	8	10	45.0
Aggregated CEPI											50.1		

7. References

- 1) Criteria for Comprehensive Environmental Assessment of Industrial Clusters, December 2009, CPCB, EIAS/4/2009-10
- 2) Comprehensive Environmental Assessment of Industrial Clusters, December 2009, CPCB, EIAS/5/2009-10
- 3) Action Plan for Industrial Cluster: Chandrapur, November 2010, MPCB
- 4) Action Plan for Industrial Cluster: Chembur, November 2010, MPCB
- 5) Action Plan for Industrial Cluster: Aurangabad, November 2010, MPCB
- 6) Action Plan for Industrial Cluster: NaviMumbai, November 2010, MPCB
- 7) Action Plan for Industrial Cluster: Navi Mumbai, November 2010, MPCB
- 8) Standard Methods for the Examination of Water and Waste Water, American Public Health Association, 22nd Edition, 2012.
- 9) IS 3025 (various parts)
- 10)www.mpcb.gov.in
- 11)www.cpcb.gov.in

8. Annexure

Annexure I: Stack	Emission	Sampling	and Analy	sis Methodology
		Samping	ana Anar	jois meenouology

Sr.	Parameters	Method References	Techniques	Detection Limit
1.	Acid Mist (as Sulphuric Acid)	US EPA Method no.m- 8	Barium thorine titration Method	0.6 mg/Nm ³
2.	Ammonia	IS 11255 (Part 6):1999, Reaffirmed 2003	Titration/Nessler Reagent / Spectrophotometric Method	1 mg/Nm ³
3.	Carbon Monoxide	USEPA Method 10B	GC-FID Method	0.2 mg/Nm ³
4.	Chlorine	US EPA Method 26 for sampling	Titrimetric	0.001 mg/Nm ³
5.	Fluoride (Gaseous)	US EPA Method 13 A	SPADNS Zirconium Lake Spectrophotometric Method	0.025 mg/Nm ³
6.	Fluoride (Particulate)	US EPA Method 13 A	SPADNS Zirconium Lake Spectrophotometric Method	0.005 mg/Nm ³
7.	Hydrogen Chloride	US EPA Method 26 for sampling	Titrimetric	0.25 mg/Nm ³
8.	Hydrogen Sulphide	IS 11255 (Part 4):1985	Titrimetric	1 mg/Nm ³
9.	Oxides of Nitrogen	IS 11255 (Part 7): 2005	PDSA Colorimetric Method	10 mg/Nm ³
10.	Oxygen	IS 13270 : 1992	ORSAT Apparatus	1 %
11.	Poly Aromatic Hydrocarbons (Particulate)	IS 5182 (Part 12) : 2004, Reaffirmed 2009 CPCB Guidelines, May 2011, Page No.39	GC-FID Method	0.25 mg/Nm ³
12.	Suspended Particulate Matter	IS 11255 (Part 1):1985, Reaffirmed 2003	Gravimetric Method	10 mg/Nm ³

Sr.	Parameters	Method References	Techniques	Detection Limit
		IS 11255 (Part 2): 1985, Reaffirmed 2003	Titrimetric IPA thorine Method	5.0mg/Nm ³
		1905, Realimined 2005		0.02kg/day
14.	BTX (Benzene, Toluene, Xylene)	NIOSH (NMAM) 1501	Adsorption and Desorption followed by GC-FID analysis	0.001 mg/Nm ³
15.	VOC (Volatile Organic Compounds)	NIOSH (NMAM) 1501 for sampling	Adsorption and Desorption followed by GC-FID or GC/MS analysis	-
i	Methyl Isobutyl Ketone	-	-	0.001 mg/Nm ³
ii	Benzene	-	-	0.001 mg/Nm ³
iii	Toluene	-	-	0.001 mg/Nm ³
iv	Xylene	-	-	0.001 mg/Nm ³
v	Ethyl Benzene	-	-	0.001 mg/Nm ³
vi	Ethyl Acetate	-	-	0.001 mg/Nm ³

Sr.	Parameters	Method References	Techniques	Detection Limit
1.	Sulphur Dioxide (SO ₂)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No.1	Improved West & Gaeke Method	4 µg/m³
2.	Nitrogen Dioxide (NO ₂)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No.7	Modified Jacob & Hochheiser Method	3 µg/m ³
3.	Particulate Matter (size less than 10 µm) or PM ₁₀	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No.11	Gravimetric Method	2 µg/m ³
4.	Particulate Matter (size less than 2.5 μ m) or PM _{2.5}	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 15	Gravimetric Method	0.4 µg/m ³
5.	Ozone (O ₃)	APHA, Method No. 820, Page no. 836	Chemical Method	19.6 µg/m ³
6.	Lead (Pb)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 47	AAS Method	0.02 µg/m³
7.	Carbon Monoxide (CO)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume II, May 2011, Page No. 16	Non Dispersive Infra Red (NDIR) spectroscopy	0.05 mg/m ³
8.	Ammonia (NH ₃)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 35	Indophenol Blue Method	4.0µg/m³
9.	Benzene (C ₆ H ₆)	IS 5182 (Part 11):2006	Adsorption and Desorption followed by GC- FID analysis	1.0 µg/m ³
10.	Benzo (a) Pyrene (BaP) – particulate phase only,	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 39	Solvent extraction followed by GC- FID analysis	0.2 ng/m ³

Annexure II: Ambient Air Sampling and Analysis Methodology

Sr.	Parameters	Method References	Techniques	Detection Limit
11.	Arsenic (As)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 47	AAS Method	0.3ng/m ³
12.	Nickel (Ni)	CPCB Guidelines for the Measurement of Ambient Air Pollutants, Volume I, May 2011, Page No. 47	AAS Method	3.0ng/m ³

Sr.	Parameters	Methods References	Techniques	Detection Limit
1.	Sampling Procedure for Chemical Parameters	IS 3025 (Part 1): 1987, Reaffirmed 1998, Amds.1& APHA, 22 nd Ed., 2012, 1060 B, 1-39	_	-
2.	Sampling Procedure for Microbiological Parameters	APHA, 22nd Ed., 2012,1060 B, 1-39, 9040, 9-17, and 9060B, 9-35	-	-
3.	Temperature	APHA, 22 nd Ed., 2012, 2550-B, 2-69	By Thermometer	-
4.	Colour	APHA, 22 nd Ed., 2012 , 2120-B, 2-26	Visible Comparison Method	1 Hazen Unit
5.	Odour	IS 3025 (Part 5): 1983, Reaffirmed 2006	Qualitative Method	-
6.	рН	APHA, 22 nd Ed., 2012, 4500-H ⁺ - B, 4-92	By pH Meter	1
7.	Oil & Grease	APHA, 22 nd Ed., 2012, 5520-B, 5-40	Liquid -liquid Partition- Gravimetric Method	1.0 mg/L
8.	Suspended Solids	IS 3025(Part 17): 1984, Reaffirmed 2006,Amds.1	Filtration /Gravimetric Method	5.0 mg/L
9.	Dissolved Oxygen	IS 3025(Part 38): 1989, Reaffirmed 2009	Iodometric Method-Azide modification	0.05 mg/L
10.	Chemical Oxygen Demand	APHA,22 nd Ed., 2012 , 5220-B, 5-17	Open Reflux Method	5.0 mg/L
11.	Biochemical Oxygen Demand	IS 3025(Part 44): 1993,Reaffirmed 2009,Amds.1	Iodometric Method	5.0 mg/L
12.	Electrical Conductivity	APHA, 22 nd Ed., 2012, 2510- B, 2-54	By Conductivity Meter	0.1 µmho/cm
13.	Nitrite-Nitrogen	APHA, 22 nd Ed., 2012, 4500-NO ₂ -B, 4-120	Colorimetric Method	0.006 mg/L

Annexure III: Water/Wastewater Sampling and Analysis Methodology

Sr.	Parameters	Methods References	Techniques	Detection Limit
14.	Nitrate-Nitrogen	APHA,22 nd Ed.,2012 ,4500-NO ₃ ,B-4-122	UV Spectrophotometer Screening Method	0.2 mg/L
15.	(NO ₂ + NO ₃)- Nitrogen	APHA, 22 nd Ed., 2012, 4500-NO ₂ -B, 4-120 APHA,22 nd Ed.,2012,4500- NO ₃ ,B-4-122	Colorimetric Method V Spectrophotometer Screening Method	0.2 mg/L
16.	Free Ammonia	APHA, 22 nd Ed., 2012 , 4500 NH ₃ , F, 4 -115	Colorimetric Method	0.006 mg/L
17.	Total Residual Chlorine	IS 3025 (Part 26) :1986 , Reaffirmed 2009, Ed. 2.1(2004- 02)	Iodometric Method	0.1 mg/L
18.	Cyanide (CN)	APHA, 22 nd Ed., 2012 ,4500-CN, C & E, 4-41 & 4-43	Colorimetric Method	0.001 mg/L
19.	Fluoride (F)	APHA, 22 nd Ed., 2012, 4500-F ⁻ , D, 4- 87	SPADNS Method	0.05 mg/L
20.	Sulphide (S ²⁻)	APHA, 22 nd Ed., 2012, 4500 -S ² , C- 4-175, F-4-178	IodometricMethod	0.08 mg/L
21.	Dissolved Phosphate (P)	APHA,22 nd Ed., 2012 , 4500 P,E, 4-155	Ascorbic Acid Method	0.03 mg/L
22.	Sodium Absorption Ratio	IS11624 :1986, Reaffirmed 2006	By Calculation	0.3
23.	Total Phosphorous (P)	APHA,22 nd Ed., 2012 , 4500 P,E, 4-155	Ascorbic Acid Method	0.03 mg/L
24.	Total Kjeldahl Nitrogen	APHA, 22 nd Ed., 2012, 4500 NH ₃ , B & C, 4 - 110, 4-112	Titrimetric Method	0.1 mg/L
25.	Total Ammonia (NH ₄ +NH ₃)- Nitrogen	APHA,22 ^d Ed., 2012, 4500 NH ₃ , F, 4 -115	Colorimetric Method	0.001 mg/L
26.	Phenols (C_6H_5OH)	APHA,22 nd Ed., 2012 , 5530- B & C, 5-44 & 5-47	Chloroform Extraction Method	0.001 mg/L
27.	Surface Active	APHA,22 nd Ed., 2012	Methylene Blue	0.1 mg/L

Sr.	Parameters Methods Tec		Techniques	Detection Limit
	Agents	, 5540-В & С,5-50	Extraction Method	
28.	Organo Chlorine Pesticides	APHA, 22 nd Ed., 2012,6410B,6-74		
29.	Polynuclear aromatic hydrocarbons (PAH)	APHA, 22 nd Ed., 2012,6410B,6-74	GC MS-MS Method	0.01 µg/L
30.	Polychlorinated Biphenyls (PCB)	APHA, 22 nd Ed., 2012,6410B,6-74	GC MS-MS Method	0.01 µg/L
31.	Zinc (Zn)	IS 3025(Part 2): 2004	ICP Method	0.1 mg/L
32.	Nickel (Ni)	IS 3025(Part 2): 2004	ICP Method	0.05 mg/L
33.	Copper (Cu)	IS 3025(Part 2): 2004	ICP Method	0.03 mg/L
34.	Hexavalent Chromium (Cr ⁶⁺)	APHA, 22 nd Ed., 2012,3500-Cr,B,3- 69	Colorimetric Method	0.02 mg/L
35.	Total Chromium (Cr)	IS 3025(Part 2): 2004	ICP Method	0.02 mg/L
36.	Total Arsenic (As)	IS 3025(Part 2): 2004	ICP Method	0.005 mg/L
37.	Lead (Pb)	IS 3025(Part 2): 2004	ICP Method	0.008 mg/L
38.	Cadmium (Cd)	IS 3025(Part 2): 2004	ICP Method	0.002 mg/L
39.	Mercury (Hg)	IS 3025(Part 2): 2004	ICP Method	0.0008 mg/L
40.	Manganese (Mn)	IS 3025(Part 2): 2004	ICP Method	0.02 mg/L
41.	Iron (Fe)	IS 3025(Part 2): 2004	ICP Method	0.06 mg/L
42.	Vanadium (V)	IS 3025(Part 2): 2004	ICP Method	0.05 mg/L
43.	Selenium (Se)	IS 3025(Part 2): 2004	ICP Method	0.005 mg/L

Sr.	Parameters	Methods References	Techniques	Detection Limit
44.	Boron (B)	IS 3025(Part 2): 2004	ICP Method	0.1 mg/L
45.	Total Coliforms	APHA, 22 nd Ed., 2012,9221-B, 9-66	Multiple tube fermentation technique (MPN/100ml)	1.1 MPN/100ml
46.	Faecal Coliforms	APHA, 22 nd Ed., 2012,9221-E, 9-74	Multiple tube fermentation technique (MPN/100ml)	1.1 MPN/100ml
47.	Bioassay (Zebra Fish) Test	IS 6582, 1971, Reaffirmed 1987	Static Technique	-

Annexure IV: National Ambient Air Quality Standards, 2009

The Gazette of India New DELHI, WEDNESDAY, NOBEMBER 18, 2009 No. B-29016/20/90/PCI-I EXTRAORDINARY PART III-Section 4 PUBLISHED BY AUTHORITY

National Ambient Air Quality Standards: Central Pollution Control Board

In exercise of the powers conferred by Sub-section (2) (h) of section 16 of the Air (Prevntion and Control of Pollution) Act, 1981 (Act No.14 of 1981), and in suppression of the Notification No(s). S.O.384(E), dated 11th April, 1994 and S.O.935(E), dated 14th October, 1998, the Central Pollution Control Board hereby notify the National Ambient Air Quality Standards with immediate effect, namely:

Sr.	Pollutant		Time	Concentration in Ambient Air			
No.			Weighted Average	Industrial, Residential, Rural and Other Areas	Ecologically Sensitive Areas (Notified by Central Government)	Methods of Measurement	
(1)	(2)		(3)	(4)	(5)	(6)	
1	Sulphur Dioxide (SO ₂)	μg/m ³	Annual *	50	20	– Improved West and Gaeke	
1	Sulphu Dioxide (502)	µg/m	24 hours **	80	80	 Ultraviolet fluorescence 	
2	Nitrogen Dioxide (NO2)		Annual *	40	30	 Modified Jacob & Hochheiser 	
2	Nitrogen Dioxide (NO ₂)	$\mu g/m^3$	24 hours **	80	80	(Na-Arsenite) – Chemilminescence	
3	Particulate Matter (size		Annual *	60	60	– Gravimetric – TOEM	
3	less than 10 $\mu m)$ or PM_{10}	$\mu g/m^3$	24 hours **	100	100	 IOEM Beta attenuation 	
4	Particulate Matter (size		Annual *	40	40	– Gravimetric – TOEM	
4	less than 2.5 $\mu m)$ or $PM_{2.5}$	$\mu g/m^3$	24 hours **	60	60	 TOEM Beta attenuation 	
5	$O_{\text{Terms}}(0)$		8 hours **	100	100	– UV photometric	
2	Ozone (O ₃)	$\mu g/m^3$	1 hour **	180	180	 Chemiluminescence Chemical Method 	
6	Lead (Pb)	μg/m ³	Annual *	0.50	0.50	 AAS/ICP method after sampling on EPM 2000 or 	
0	Leau (FU)	µg/m	24 hours **	1.0	1.0	equivalent filter paper – EDXRF using Teflon filter	
7	Carbon Monoxide (CO)	mg/m ³	8 hours **	02	02	– Non Dispersive Infra Red	
,	carbon Monoxide (CO)	mg/m	1 hour **	04	04	(NDIR) spectroscopy	
8	Ammonia (NH3)	μg/m ³	Annual *	100	100	 Chemiluminescence 	
		1.8	24 hours **	400	400	 Indophenol blue method 	
9	Benzene (C ₆ H ₆)	$\mu g/m^3$	Annual *	05	05	 Gas Chromatography based continuous analyzer Adsorption and Desorption followed by GC analysis 	
10	Benzo (a) Pyrene (BaP) – particulate phase only,	ng/m ³	Annual *	01	01	 Solvent extraction followed by HPLC/GC analysis 	
11	Arsenic (As)	ng/m ³	Annual *	06	06	 AAS/ICP method after sampling on EPM 2000 or equivalent filter paper. 	
12	Nickel (Ni)	ng/m ³	Annual *	20	20	 AAS/ICP method after sampling on EPM 2000 or equivalent filter paper. 	

Annual arithmetic mean of minimum 104 measurements in a year at a particular site taken twice a week 24 hourly at uniform intervals

24 hourly or 08 hourly monitored values, as applicable, shall be complied with 98% of the time in a year. 2 % of the time, they may exceed 44 the limits but not on two consecutive days of monitoring.

Note: Whenever and wherever monitoring results on two consecutive days of monitoring exceed the limits specified above for the respective category, it shall be considered adequate reason to institute regular or continuous monitoring and further investigation.

SANT PRASAD GAUTAM, Chairman, Central Pollution Control Board [ADVT-III/4/184/09/Extv.]

Note: The notifications on National Ambient Air Quality Standards were published by the Central Pollution Control Board in the Gazette of India. Extraordinary vide notification No(s). S.O. 384(E), dated 11th April, 1994 and S.O. 935(E), dated 14th October, 1998.

µg/m³: micro-gram/m³ i.e. 10⁻⁶gm/m³

ng/m³ : nano-gram/m³ i.e. 10⁻⁹gm/m³

Annexure V: General Standards for Discharge of Environmental Pollutants, Part A: Effluents (The Environment (Protection) Rules, 1986, Schedule VI)

			Stand	dards	
Sr.	Parameter	Inland surface Water	Public Sewers	Land for Irrigation	Marine Coastal Areas
1.	Colour and Odour	See Note 1		See Note I	See Note 1
2.	Suspended solids, mg/L, Max.	100	600	200	 a. For process waste water - 100 b. For cooling water effluent- 10 percent above total suspended mailer of influent cooling water.
3.	Particle size of suspended solids	Shall pass 850 micron IS Sieve			 a. Floatable solids, Max 3 mm b. Settleable solids Max 850 microns
4.	Dissolved solids (Inorganic), mg/L, Max.	2100	2100	2100	
5.	pH value	5.5 -9.0	5.5 -9.0	5.5 -9.0	5.5-9.0

			Stand	dards	
Sr.	Parameter	Inland surface Water	Public Sewers	Land for Irrigation	Marine Coastal Areas
6.	Temperature °C, Max	Shall not exceed 40 in any section of the stream within 15 mts. Downstream from the effluent outlet	45 at the point of discharge		45 at the point of discharge
7.	Oil and Grease, mg/L, Max	10	20	10	20
8.,	Total Residual chlorine, mg/L, Max	1.0			1.0
9.	Ammonical Nitrogen (as N), mg/L, Max	50	50		50
10.	Total Kjeldahl Nitrogen (as N), mg/L, Max.	100			100
11.	Free Ammonia (as NH ₃), mg/L, Max	5.0			5.0
12.	Biochemical oxygen demand (5 days, at 20° c) mg/L, Max	30	350	100	100
13.	Chemical oxygen demand, mg/L, Max	250			250
14.	Arsenic (as As), mg/l, Max	0.2	0.2	0.2	0.2
15.	Mercury (as Hg). Mg/L, Max	0.01	0.01		0.01
16.	Lead (as Pb), mg/L, Max	0.1	1.0	-	1.0
17.	Cadmium (as Cd), mg/L,	2.0	1.0		2.0

		Standards			
Sr.	Parameter	Inland surface Water	Public Sewers	Land for Irrigation	Marine Coastal Areas
18.	Hexavalent Chromium (as Cr ⁺⁶) mg/L, Max	.1	2.0		1.0
19.	Total Chromium (as Cr), mg/L, Max	2.0	2.0		2.0
20.	Copper (as Cu), mg/L, Max.	3.0	3.0		3.0
21.	Zinc (as Zn), mg/L, Max.	5.0	15	0	15
22	Selenium (as Se), mg/l, Max.	0.05	0.05		0.05
23	Nickel (as Ni), mg/l, Max.	3.0	3.0		5.0
24	Boron (as B), mg/l, Max.	2.0	2.0	2.0	
25.	Percent Sodium, Max.		60	60	
26.	Residual Sodium carbonate, mg/l, Max.			5.0	
27.	Cyanide (as Cn), mg/L, Max.	0.2	2.0	0.2	0.2
28.	Chloride (as Cl), mg/L, Max.	1000	1000	600	
29.	Fluoride (as F), mg/IL, Max.	2.0	15		15
30.	Dissolved Phosphate (as P), mg/L, Max.	5.0			
31.	Sulphate (as SO ₄), mg/L, Max.	1000	1000	1000	
32.	Sulphide (as S), mg/L, Max.	2.0			5.0

Pimpri-Chinchwad

		Standards				
Sr.	Parameter	Inland surface Water	Public Sewers	Land for Irrigation	Marine Coastal Areas	
33.	Pesticides	Absent	Absent	Absent	Absent	
34.	Phenolic compounds (as C ₆ H ₅ OH), mg/L, Max.	1.0	5.0		5.0	
35.	Radioactive materials:					
	a. Alpha emitters MC/ml., Max.	10-7	10-7	10 ⁻⁸	10 ⁻⁷	
	b. Beta emitters μc/ml., Max	10 ⁻⁶	10 ⁻⁶	10 ⁻⁷	10 ⁻⁶	

Sr.	Characteristic	Unit	Requirement (Acceptable Limit)	Permissible Limit in the Absence of Alternate Source
Table 1	Organoleptic and Physical Parameters			
1.	Colour	Hazen units	Max 5	Max 15
2.	Odour	-	Agreeable	Agreeable
3.	pH value	-	6.5-8.5	No relaxation
4.	Taste	-	Agreeable	Agreeable
5.	Turbidity	NTU	Max 1	Max 5
6.	Total dissolved solids	mg/L	Max 500	Max 2000
Table 2	General parameters concerning substances undesirable in excessive amounts			
7.	Aluminium (as Al)	mg/L	Max 0.03	Max 0.2
8.	Ammonia (as total ammonia- N)	mg/L	Max 0.5	No relaxation
9.	Anionic detergents (as MBAS)	mg/L	Max 0.2	Max 1.0
10.	Barium (as Ba)	mg/L	Max 0.7	No relaxation
11.	Boron (as B)	mg/L	Max 0.5	Max 1.0
12.	Calcium (as Ca)	mg/L	Max 75	Max 200
13.	Chloramines (as C1 ₂)	mg/L	Max 4.0	No relaxation
14.	Chlorides (as Cl)	mg/L	Max 250	Max 1000
15.	Copper (as Cu)	mg/L	Max 0.05	Max 1.5
16.	Fluoride (as F)	mg/L	Max 1.0	Max 1.5
17.	Free residual chlorine	mg/L	Min 0.2	Min 1

Sr.	Characteristic	Unit	Requirement (Acceptable Limit)	Permissible Limit in the Absence of Alternate Source
18.	Iron (as Fe)	mg/L	Max 0.3	No relaxation
19.	Magnesium (as Mg)	mg/L	Max 30	Max100
20.	Manganese (as Mn)	mg/L	Max 0.1	Max 0.3
21.	Mineral Oil	mg/L	Max 0.5	No relaxation
22.	Nitrate (as NO ₃)	mg/L	Max 45	No relaxation
23.	Phenolic compounds (as C_6H_5OH)	mg/L	Max 0.001	Max 0.002
24.	Selenium (as Se)	mg/L	Max 0.01	No relaxation
25.	Silver (as Ag)	mg/L	Max 0.1	No relaxation
26.	Sulphate (as SO ₄)	mg/L	Max 200	Max 400
27.	Sulphide (as H ₂ S)	mg/L	Max 0.05	No relaxation
28.	Total Alkalinity as calcium carbonate	mg/L	Max 200	Max600
29.	Total hardness (as CaCO ₃)	mg/L	Max 200	Max 600
30.	Zinc (as Zn)	mg/L	Max 5	Max15
Table 3	Parameters Concerning Toxic Substances			
31.	Cadmium (asCd)	mg/L	Max 0.003	No relaxation
32.	Cyanide (asCN)	mg/L	Max 0.05	No relaxation
33.	Lead (as Pb)	mg/L	Max 0.01	No relaxation
34.	Mercury (asHg)	mg/L	Max 0.001	No relaxation
35.	Molybdenum (as Mo)	mg/L	Max 0.07	No relaxation
36.	Nickel (as Ni)	mg/L	Max 0.02	No relaxation
37.	Pesticides	mg/L	See Table 5	No relaxation
38.	Polychlorinatedbiphenyls	mg/L	Max 0.0005	No relaxation

Sr.	Characteristic	Unit	Requirement (Acceptable Limit)	Permissible Limit in the Absence of Alternate Source
39.	. Poly nuclear aromatic Hydrocarbons (as PAH)		Max 0.0001	No relaxation
40.	Total Arsenic(as As)	mg/L	Max 0.01	Max0.05
41.	Total Chromium (as Cr)	mg/L	Max 0.05	No relaxation
42.	Trihalomethanes			
a)	Bromoform	mg/L	Max 0.1	No relaxation
b)	DibromochloroMethane	mg/L	Max 0.1	No relaxation
c)	Bromodichloromethane	mg/L	Max 0.06	No relaxation
d)	Chloroform	mg/L	Max 0.2	No relaxation
Table 4	Parameters Concerning Radioactive Substances			
43.	Radioactive Materials			
a)	Alpha emitters	Bq/L	Max 0.1	No relaxation
b)	Beta emitters	Bq/L	Max 1.0	No relaxation
Table 5	Pesticide Residues Limits and Test Method			
i)	Alachor	µg/L	20	No relaxation
ii)	Atrazine	µg/L	2	No relaxation
iii)	Aldrin/ Dieldrin	µg/L	0.03	No relaxation
iv)	Alpha HCH	µg/L	0.01	No relaxation
v)	Beta HCH	µg/L	0.04	No relaxation
vi)	Butachlor	µg/L	125	No relaxation
vii)	Chlorpyriphos	µg/L	30	No relaxation
viii)	Delta HCH	µg/L	0.04	No relaxation
ix)	2,4- Dichlorophenoxyacetic acid	µg/L	30	No relaxation

Sr.	Characteristic	Unit	Requirement (Acceptable Limit)	Permissible Limit in the Absence of Alternate Source
x)	DDT (o,p&p,p — Isomers of DDT, DDE and DDD)	µg/L	1	No relaxation
xi)	Endosulfan (α , β & sulphate)	µg/L	0.4	No relaxation
xii)	Ethion	µg/L	3	No relaxation
xiii)	Gamma - HCH (Lindane)	µg/L	2	No relaxation
xiv)	Isoproturon	µg/L	9	No relaxation
xv)	Malathion	µg/L	190	No relaxation
xvi)	Methyl parathion	µg/L	0.3	No relaxation
xvii)	Monocrotophos	µg/L	1	No relaxation
xviii)	Phorate	µg/L	2	No relaxation
Table 6	Bacteriological Quality of Drinking Water			
44.	E.coli or thermotolerant coliform bacteria	/100	Not detectable	-
45.	Total coliform bacteria	/100 mL	Not detectable	-
	Virological Requirements			
46.	MS2 phage	/1 L	Absent	-
	Biological Requirements			
47.	Cryptosporidium	/10 L	Absent	-
48.	Giardia	/10 L	Absent	-
49.	Microscopic organisms such as algae, zooplanktons, flagellates, parasites and toxin producing organisms		Free from microscopic organisms	-

Annexure VII: CPCB Water Quality Criteria:

Designated best use	Quality Class	Primary Water Quality Criteria
Drinking water source without conventional treatment but with chlorination	А	 Total coliform organisms (MPN*/100 ml) shall be 50 or less
		\succ pH between 6.5 and 8.5
		Dissolved Oxygen 6 mg/Lor more, and
		Biochemical Oxygen Demand 2 mg/Lor less
Outdoor bathing (organized)	В	 Total coliform organisms (MPN/100 ml) shall be 500 or less
		> pH between 6.5 and 8.5
		Dissolved Oxygen 5 mg/Lor more, and
		 Biochemical Oxygen Demand 3 mg/Lor less
Drinking water source with conventional treatment	С	 Total coliform organisms (MPN/100ml) shall be 5000 or less
		> pH between 6 and 9
		Dissolved Oxygen 4 mg/Lor more, and
		 Biochemical Oxygen Demand 3 mg/Lor less
Propagation of wildlife and	D	> pH between 6.5 and 8.5
fisheries		Dissolved Oxygen 4 mg/Lor more, and
		Free ammonia (as N) 1.2 mg/Lor less
Irrigation, industrial cooling,	E	> pH between 6.0 and 8.5
and controlled disposal		 Electrical conductivity less than 2250 micro mhos/cm,
		 Sodium Absorption Ratio less than 26,
		> and Boron less than 2 mg/l.
	Below E	> Not Meeting A, B, C, D & E Criteria

Annexure VIII: Water Quality Parameters Requirements and Classification

Water quality parameters are classified into three categories, given in Table (i), (ii) and (iii) (Source: CPCB, 2002, "Water Quality Criteria and Goals", Monitoring of Indian National aquatic Resources Series: MINARS/17/2001-2002).

Table: Basic Water Quality Requirement and Classification (Surface Water + Ground Water)

Sr.	Parameters	Requirement for Waters of Class			
		A-Excellent	B-Desirable	C-Acceptable	
(i)	Sanitary Survey	Very Clean neighborhood and catchment	Reasonably clean neighborhood	Generally clean neighborhood	
(ii)	General Appearance	No floating matter	No floating matter	No floating matter	
(iii)	Colour	Absolutely Colourless	Almost colourless, very light shade if any	No colour of anthropogenic origin	
(iv)	Smell	Odourless	Almost odourless	No unpleasant odour	
(v)	Transparency	>1.0 depth	>0.5 to 0.1m depth	>0.2 to 0.5 m depth	
(vi)	Ecological* (Presence of Animals)	Fish & Insects	Fish & Insects	Fish & Insects	

i) Simple Parameters:

* Applicable to only surface water

ii) Regular Monitoring Parameters:

Sr.	Parameters	Requirement for Waters of Class			
		A Excellent	B-Desirable	C-Acceptable	
(i)	рН	7.0 to 8.5	6.5 to 9.0	6.5 to 9.0	
(ii)	DO (% Saturation)	90-110	80-120	60-140	
(iii)	BOD, mg/l	Below 2	Below 5	Below 8	
(iv)	EC, µmhos/cm	<1000	<2250	<4000	
(v)	(NO ₂ +NO ₃)- Nitrogen, mg/l	<5	<10	<15	
(vi)	Suspended solid, mg/l	<25	<50	<100	

Sr.	Parameters	Requirement for Waters of Class			
		A Excellent	B-Desirable	C-Acceptable	
(vii)	Fecal Coliform, MPN/ 100 ml	<20 per 100 ml	<200 per 100 ml	<2000 per 100 ml	
(viii)	Bio-assay (Zebra Fish)	No death in 5 days	No death in 3 days	No death in 2 days	

Note:

- 1. Dissolved Oxygen (DO) not applicable for ground waters.
- 2. Dissolved Oxygen in eutrophicated waters should include measurement for diurnal variation.
- 3. Suspended solid limit is applicable only during non-monsoon period.
- 4. Faecal Coliform values should meet for 90% times.
- 5. Static Bio-Assay method may be adopted.

iii) Specific Parameters: (Only in case of need/apprehensions)

Sr.	Parameters	Requirement for Waters of Class			
		A- Excellent	B-Desirable	C-Acceptable	
(i)	Total Phosphorous	<0.1 mg/l	< 0.2 mg/l	< 0.3 mg/l	
(ii)	T.K.N	< 1.0 mg/l	<2.0 mg/l	<3.0 mg/l	
(iii)	Total Ammonia (NH4 + NH3)- Nitrogen	< 0.5 mg/l	< 1.0 mg/l	< 1.5 mg/l	
(iv)	Phenols	< 2µg/l	< 5µg/l	<10 µg/l	
(v)	Surface Active Agents	<20 µg/l	<100µg/l	< 200µg/l	
(vi)	Organo Chlorine Pesticides	< 0.05µg/l	< 0.1µg/l	< 0.2µg/l	
(vii)	РАН	< 0.05µg/l	<0.1 µg/l	<0.2 µg/l	
(viii)	PCB and PCT	< 0.01µg/l	< 0.01µg/l	< 0.02µg/l	
(ix)	Zinc	< 100µg/l	< 200µg/I	<300 µg/l	
(x)	Nickel	< 50µg/l	< 100µg/l	< 200µg/I	
(xi)	Copper	< 20µg/l	< 50µg/I	<100µg/l	

Sr.	Parameters	Requirement for Waters of Class			
		A- Excellent	B-Desirable	C-Acceptable	
(xii)	Chromium (Total)	< 20µg/I	< 50µg/I	< 100µg/l	
(xiii)	Arsenic (Total)	< 20µg/l	<50 µg/l	<100 µg/l	
(xiv)	Lead	< 20µg/l	< 50µg/I	< 100µg/l	
(xv)	Cadmium	< 1.0µg/l	<2.5 µg/l	< 5.0µg/I	
(xvi)	Mercury	< 0.2µg/l	< 0.5µg/l	< 1.0µg/l	

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