## MAHARASHTRA POLLUTION CONTROL BOARD

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KALPATARU POINT, 3rd Floor, Sion-Matunga Scheme Rd. No.8, Opp. Sion Circle, Sion (East), Mumbai-400 022.

RED/LSI

Consent No. BO/JD(APC)/EIC NO NK-9643-11/TB-1/E/CC- 34

Date:23/ IJ /2011.

Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution ) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management Handling & Transboundary Movement) Rules, 2008. To be referred as Water Act, Air Act and HW (MH & TM) Rules respectively].

CONSENT is hereby granted to

M/s. Hoganas India Ltd., (Expansion Unit), Plot No.D-96,D-97 MIDC area Ahmednagar Dist-Ahmednagar.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(MH&TM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and

conditions: The Consent to Establish is granted for a period up to - Commissioning of the unit or 1. 5 years whichever is earlier.

The Consent is valid for the manufacture of -2.

ent is valid for the management	Maximum Quantity
Product	111111111111111111111111111111111111111
	1000 MT/Month
	20 MT/Month
High Alloy Powder	
Iron based Granules	100 MT/month
	Product  Iron & alloy Powder  High Alloy Powder  Iron based Granules

#### CONDITIONS UNDER WATER ACT: 3.

- (i) The daily quantity of trade effluent from the factory shall be Nil.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 1.03 m<sup>3</sup>.
- Trade Effluent Treatment: N.A. (iii)
- Trade Effluent Disposal: N.A. (iv)
- Sewage Effluent Treatment: The applicant shall provide comprehensive treatment (v)influent reference to warranted with operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

mg/l. 100 Not to exceed Suspended Solids 100 mg/l. Not to exceed BOD 3 days 27° C. (2)

- Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land (vi) for gardening / plantation only.
  - Non-Hazardous Solid Wastes: (vii) Disposal Treatment Quantity Type of waste Sr. No. Sale to authorized recycler. 34 MT/M Slag & refractory
  - The industry shall monitor effluent quality regularly. Other conditions: (viii)

The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and Rules there under: The daily 4.

water consumption for the following categories is as under:

\amactic	0,0
ndustrial processing generating bio-	SAGAR Venezia e senerale
Industrial processing generating Non- Bio-Degradable waste water	The state of the s
Industrial Boiler/Cooling etc.	25.0 CMD
Any other and gardening.	CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

### CONDITIONS UNDER AIR ACT: 5.

The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

A) Control Equipment:

1) Fume extraction system followed by dust collector system of sufficient capacity shall be provided to induction furnace & annealing furnace so as to achieve the following

2) Dust collector of sufficient capacity shall be provided to a) crushing and sieving process b) screening section c) Elevator,cake crucher,Screw conveyor d) Blending/mixing in nauta mixer/blender e) packing section f) Ammonia cracker and any other source of emission shall be operate and maintain properly and continuosly.

There shall not any secondary (fugitive) emission.

B) Standards for Emissions of Air Pollutants:

100 mg/Nm<sup>3</sup> Not to exceed SPM/TPM (i) 7.2 kg/day Not to exceed

The applicant shall observe the following fuel pattern:-(ii)

	Type of Fuel	Quantity
Sr.No.		400 KWh
1.	Electricity	60 MT/Month
2.	LPG	2100 Lit/Month
4.	HSD	2100 Little fo

The applicant shall erect the chimney(s) of the following specifications:-(iii)

The appli	cant shall erect the chimney(s	Height in Mtrs.
Sr.No.	Chimney attached to	20.0
- 1.	Annealing Furnace 1 & 2	30.0
2.	Ammonia Cracker	50000

- The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for (iv) inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted /displayed to facilitate identification.
- The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in (v) respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

#### Other Conditions: (vi)

- The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

# 6. CONDITIONS UNDER HAZARDOUS WASTE (MH &TM) RULES, 2008:

	(i)The applicant shall handle	Hazardous wacte	Quantity	Disposal
Sr	Item No. of Process Generating H.W. as per	Type of Waste	Quality	17-15-14 - 15-15-15-15-15-15-15-15-15-15-15-15-15-1
100 TO 100	Schedule-I			

Industry shall not generate any type of hazardous waste. (ii) The authorization is here by granted to operate a facility for collection, storage, transport & disposal of hazardous waste.

Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be 7. forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

8.

- The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, no. of trees surviving as on 31st March of the year and no. of trees (i) planted by September end.
- The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant and operate the same in case of power (ii) failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control (iii) A register showing consumption of chemicals used for treatment shall be maintained. The applicant shall also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.
- Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for (iv) measuring the flow. No effluent shall be admitted in the pipes/sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the (v) terminal or designated points and shall pay to the Board for the services rendered in this behalf. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises. (vi)
- The applicant shall maintain good house keeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants. (vii)

- The applicant shall obtain Consent to Operate from Maharashtra Pollution Control 9. Board before starting actual commercial production.
- This is issued pursuant to the decision of Consent Committee Meeting of the Board held 10. on 4th November, 2011. & with the approval of the Chairman of the Board.
- This Board reserves the right to amend or add any conditions in this consent and the same 11. shall be binding on the Applicant.
- The total capital investment of industry is Rs.57.34/- Crore.(Capital Investment of Existing 12. industry is Rs. 43.84/- crore and Capital Investment of proposed expansion unit is Rs.13.50/- crore)

For and On Behalf of the Maharashtra Pollution Control Board,

> Milind Mhaiskar.1A Member Secretary

To,

M/s. Hoganas India Ltd.,(Expansion unit), Plot No.D-96,D-97 MIDC area Ahmednagar, Dist-Ahmednagar.

Copy to:

1) Regional Officer, MPCB, Nashik 2) Sub-Regional Officer, MPCB, Ahmednagar,

3) Chief Accounts Officer, MPCB, Mumbai

Received Consent fee of -

Amount

D.D.No. 298744

Date 18.3.2011 Drawn on

HDFC

Rs.50,000/-\* \* Consent Fees received as per revised consent fee GR of Env Deptt, GoM, dated 25.8.2011.

41 Cess Branch, MPCB.