

# MAHARASHTRA POLLUTION CONTROL BOARD

Phone : 4010437/4020781  
/4037124/4035273  
Fax : 24044532/4024068 /4023516  
Email : enquiry@mpcb.gov.in  
Visit At : <http://mpcb.gov.in>



Kalpataru Point, 3rd & 4th floor, Sion- Matunga  
Scheme Road No. 8, Opp. Cine Planet Cinema, Near  
Sion Circle, Sion (E),  
Mumbai - 400 022

Consent order No: -Format 1.BO/AS(T)EIC No. RD-3274-16/E/CC- 10043-A  
Date- 23/09/2016

To,  
M/s IPCA Laboratories Ltd.,  
C-89 to 95, MIDC Mahad,  
Dist. Raigad - 402 309.

Subject: Grant of Consent to Establish for proposed expansion under Red/LSI category.

- Ref: 1. Earlier Consent to Operate granted vide Consent No. BO/AS(T)/Amend/R/EIC  
No. RD-2361-12/CC-19 dtd. 07/06/2013 valid upto 31/12/2017.  
2. Minutes of CC meeting held on 24/08/2016.

Your application No. CE1603000646  
Dated: 27/04/2016

For: Grant of Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization /renewal under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The Consent to Establish is granted for a period upto commissioning of the unit or upto 5 years i.e. 30/09/2021 whichever is earlier.
- The capital investment of the industry is Rs. 62.50 Crs. (Existing- Rs. 49.61 Crs. + Expansion- Rs. 12.89 Crs., as per C.A. Certificate submitted by industry).
- The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity & UOM
1	Para Hydroxy Phenyl Acetamide	270 MT/A
2	Hydroxyvaldeamine	155.04 MT/A
3	2 Mercapto 5 Methoxy Benzimidazole	74.96 MT/A
4	3 Methyl Thiophene 2 Aldehyde	0.04 MT/A
5	Losartan Base	240 MT/A
6	Losartan Potassium	50 MT/A
7	6 Fluro Tetra Hydro Quionoline	15 MT/A
8	Etodolac	36 MT/A
9	Cilastozole 4 5 Chlorobutyl 1 Cyclohexyl 1 Hetrazole	15 MT/A
10	Di Sodium Pamoate	50 MT/A
11	1 2 Dimethyl 1 4 5 6 Tetrahydro Pyrimidine	50 MT/A
12	HCS	25 MT/A
13	4 Chloro 4 Hydroxybenzophenone	30 MT/A
14	Sulphamethoxy pyrizine	10 MT/A
15	5 Nitro Salicylic Acid	200 MT/A
16	Novaldeeamine	240 MT/A
17	N N Diethyl Ethylene Diamine	20 MT/A
By-products		
18	Spent Azide Solution	1,296 MT/M
19	Spent Caustic Lye	800 MT/A
20	Spent Sodium Sulphide Solution	1,344 MT/A

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. No.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	195	As per Schedule -I	65 CMD effluent will be recycled into process, 45 CMD will be evaporated in MEE and remaining 85 CMD will be recycled into cooling tower
2.	Domestic effluent	25	As per Schedule -I	Applied on land for gardening within premise

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. No.	Description of stack / source	Number of Stack	Standards to be achieved
1	Boiler (6 TPH)	1	As per Schedule -II
2	Process Vents	2	As per Schedule -II
3	D.G. Set (1,200 KVA)	1	As per Schedule -II

6. Conditions about non-hazardous Wastes:

1) The applicant shall handle non-hazardous waste as follows:

Sr. No.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	ETP Biological Sludge	300 MT/A	--	Used as manure
2	Kitchen waste	5 MT/A	--	Used as manure

7. Conditions under Hazardous Waste (M,H & TM) Rules, 2016 for treatment and disposal of hazardous waste:

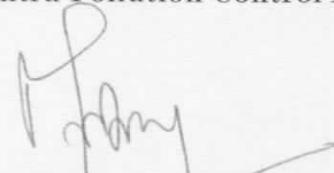
1) The Industry shall handle hazardous wastes as specified below:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Used/ Spent Oil	5.1	2,400	Ltrs/A	--	Sale to Auth. Recycler/ re-processor
2	Discarded Asbestos	15.2	4,500	Kg/A	--	CHWTSDF/ Auth. Party
3	Distillation residues from contaminated organic solvent	28.1	600	MT/A	--	CHWTSDF
4	Spent Catalyst	28.2	200	MT/A	--	Auth. Recycler/ CHWTSDF
5	Spent Carbon	28.3	98.6	MT/A	--	CHWTSDF
6	Date expired, discarded and off-specification drugs	28.4 & 28.5	55	MT/A	--	CHWTSDF
7	Spent Mother Liquor	28.6	3,600	MT/A	--	Auth. Recycler
8	Spent Organic Solvent		300	MT/A	--	Auth. Recycler
9	Toxic Metal	35.2	2	MT/A	--	CHWTSDF

	containing residue from water purification					
10	ETP sludge	35.3	300	MT/A	--	CHWTSDF
11	Filters & Filter material which have organic liquid	36.2	20	MT/A	--	CHWTSDF

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
10. The applicant shall not manufacture additional products or carry out extra production without obtaining prior permission of the Board.
11. The applicant shall obtain Consent to Operate prior to commencement of commercial production of expansion activity.
12. The applicant shall provide full fledged Effluent treatment plant consisting of primary, secondary & tertiary treatment plant for the treatment of industrial effluent generated from expansion activity and recycle / reuse 100% treated effluent into process and cooling tower so as to achieve Zero Liquid Discharge (ZLD).
13. The applicant shall not take any effective step prior to obtaining Environmental Clearance. As per Para 2 of EIA Notification dtd. 14/09/2006, the effective steps include starting of any construction work or preparation of land by the project management. However, as clarified by the MoEF vide Office Memorandum No. J-1103/41/2006-IA.II(I) dtd. 19/08/2010, fencing of the site to protect it from getting encroached & construction of temporary shed(s) for the guard(s) & acquisition of land shall not be treated as an effective step.

For and on behalf of the  
Maharashtra Pollution Control Board

  
(Dr. P. Anbalagan, IAS)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD/ RTGS/ NEFT No.	Date	Drawn On
1	Rs. 1,00,000/-	4440U16081402513	21/03/2016	State Bank of India

Copy to:

1. Regional Officer (Raigad)/ Sub-Regional Officer (Mahad), M.P.C. Board.  
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk - for record & website uploading purpose.

### Schedule-I

#### Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have proposed to upgrade existing Effluent Treatment Plant (ETP) of designed capacity to 120 CMD consisting of primary, secondary & tertiary level treatment followed by RO, MEE for the treatment of 195 CMD of industrial effluent.
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent:

Sr. No.	Parameters	Standards prescribed by Board (If any)
	<b>I. Compulsory Parameters</b>	Limiting Concentration in mg/l, except for pH
01	pH	5.5 to 9.0
02	Oil & Grease	10 mg/l.
03	BOD (3 days 27°C)	100 mg/l.
04	Total Dissolved Solids	2100 mg/l.
	<b>II Additional Parameters</b>	
05	Suspended Solids	100 mg/l.
06	COD	250 mg/l.
07	Sulphates	1000 mg/l.
08	Chlorides	600 mg/l.
09	Phenolic Compounds	1.0 mg/l.
10	TAN	50 mg/l.
11	Bio-assay test	90% survival of fish in 96 hours.

- C] The applicant shall recycle 65 CMD of treated effluent into process, evaporate 45 CMD of high TDS effluent in MEE and recycle remaining 85 CMD treated effluent into cooling tower. In no case, effluent shall find its way outside Company's premise.
- 2) A] As per your consent application, you have proposed to provide full fledged Sewage Treatment Plant (STP) for the treatment of 25.0 CMD sewage. Treated sewage shall be utilized on land for gardening purpose within premise.
- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
- (1) Suspended Solids. Not to exceed 100 mg/l.
- (2) BOD 3 days 27°C. Not to exceed 100 mg/l.
- C] The treated sewage shall be recycled/ reused for irrigation/gardening purpose. In no case, sewage shall find its way outside Company's premise.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system and/ or extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	190
2.	Domestic purpose	30
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	135
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	100
5.	Others - i) Gardening	--

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.

## Schedule-II

### Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1	Boiler (6 TPH)	MDC, Filter bags & wet scrubber	30	Coal	825 Kg/Hr.	-	198
2	NH <sub>3</sub> & H <sub>2</sub> S Process Vent	Wet Scrubber	19	-	-	-	-
3	HCl Process Vent	Alkali Scrubber	7.62	-	-	-	-
4	D.G. Sets (1,200KVA)	-	12	HSD	100 Ltrs/Hr	-	42

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
SO <sub>2</sub>	Not to exceed	198 Kg/D
SO <sub>2</sub> (Process)	Not to exceed	50 ppm
NH <sub>3</sub>	Not to exceed	5 ppm
HCl/ Acid Mist	Not to exceed	35 mg/Nm <sup>3</sup> .

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

## Schedule-III

### Details of Bank Guarantees

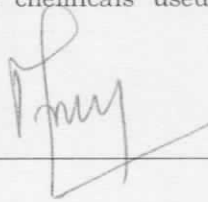
Sr. No	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to E	Rs. 5.0 Lakh	Within 15 days	Towards compliance of consent condition no.(13) to not to take any effective steps prior to obtaining Environmental Clearance	Upto 30/09/2021	Upto 31/01/2022

The applicant shall furnish an irrevokable Bank Guarantee of Rs. 5.0 Lakh in the Regional Office, Raigad with the validity upto 31/01/2022 within 15 days from the issue of this Consent towards compliance of condition no. (13) to not to take any effective steps prior to obtaining Environmental Clearance.

#### Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2016, which can be recycled/ processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2016 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Expansion Activity.
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.



- 17) Conditions for D.G. Set
- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel.
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 28) **The industry shall recycle/reprocess/reuse/recover hazardous waste as per the provision contained in the HW (M,H & TM) Rules 2016, which can be recycled/ processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which cannot be used for land filling and cannot be recycled/ reprocessed etc. should go for that purpose in order to reduce load on incineration and landfill site/ environment.**

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