### MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent order No: B.O/MPCB/AST/EIC.No-RD-3016-15/A/Gen-4541 Date-01.04, 2016

M/s Vasundhara Rasayan Ltd. Plot No. C-104, MIDC Mahad,

Dist-Raigad-402301

Subject

: Amendment in consent to operate (change in product mix) -

RED Category.

Ref

:1) Consent granted vide No-BO/AST/EIC No. RD-2624-14/Amalgamation/Gen-5824 dtd-19/06/2014, valid upto-33/06/2019.

2) Your application for consent Dated: 09/12/2014.

For Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for period up to 30/06/2019.

2. The actual capital investment of the industry is 15.11 Cr. (As per C.A Certificate and letter submitted by industry)

B. Consent is valid for the manufacture of

Sr.	Product / By-product Name		Maximum	UOM
No.			Quantity	
	Products			
1	Iso-Butyl Aceto Phenon	. 145	150	MT/M
2	Dried Aluminium Hydroxide (IP/BP/USP)	Gel	50	MT/M
3	Magnesium Hydrauxide (IP/BP/USP)		10	MT/M
4	Magnesium Trisilicate (IP/BP/USP)		5	MT/M
5	Aluminium Phosphate (IP/BP/USP)		3	MT/M
6	Magnesium Carbonate (IP/BP/USP)		2	MT/M
7	Magaldrate		40	MT/M
8	Sucralfate		40	MT/M
		Total	300	MT/M
	By-products			
1	HCl (100% basis)		40	MT/M
2	Intermediate Aluminium Chloride (PA (100% basis)	(C)	139	MT/M

## 4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr	. Description	Permitted quantity	Standards to be	Disposal
no		of discharge (CMD)	achieved	
1.	Trade effluent	205	As per Schedule-I	To CETP
2.	Domestic	5.00	As per Schedule-I	
16.	effluent			gardening

#### 5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr.	Description of stack /	Number of Stack	Standards to be achieved
no.	source		
1	Boiler (4 TPH)	1	As per Schedule –II
2	Air Heater	1	As per Schedule (-1)
.3	Spray Dryer	1	As per Schedule N
4	Scrubber for HCl recovery	1	As per Schedule II
5	DG Set-I (500 KVA)	4	As per Schedule –II
6	DG Set-II(125 KVA)		As per Schedule –II

6. Conditions about Non Hazardous Wastes:

Sr. Type Of Waste Quantity & Treatment	Disposal
No.	$(x_1, x_2, \dots, x_n) \in \mathcal{X}_{k+1}^{k+1} \times \mathbb{R}^{k+1} \times \mathbb{R}^{k+1}$
NIL	

 Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr.	Type Of Waste	Category	Quantity &	Treatment	Disposal
No			UoM		
	n : 1				
1	Residues and waste	28.1	250 Kg/Day		CHWTSDF
5	Chemical sludge	34.3	200 Kg/Day		CHWTSDF
	from waste				
	water treatment				

- The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 10. The industry shall also comply with the Industry specific standards notified under Environment Protection Act.
- 11. This consent is issued with overriding effect on earlier consent to operate granted by the Board vide no. BO/AST/EIC No. RD-2624-14/Amalgamation/ Gen 5824 dtd-19/06/2014, valid up to-3/06/2019.
- 12. Industry has proposed product mix change within consented limits; hence the consent is issued as per MoEF Circular dtd. 14.12.2006.
- 13. This consent is issued as per the justification regarding No increase in Pollution Load Certificate issued by Sweep Enviro Private Ltd. CM-02, CSRE(III Floor), IIT, Powai, Mumbai-400 076 vide letter no. SE/P/08/2015-16 dtd. 11.05.2015.

M/s.Vasundhara Rasayans Ltd., SRO Mahad/I/RL/18339000

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- 14. This consent is issued based on self assessment made by you and submitted in prescribed Boards format. If any violation and submission of misleading information notices, then the consent issued under product mix circular issued by MoEF dtd. 14.12.2006 will stand automatically cancelled and you have to follow the procedure of EIA Notification for obtaining Environment Clearance.
- 15. This consent is issued as per the delegation of powers to HOD's vide Board Office Order No. 31/2013 dtd, 01.03.2013.

For and on behalf of the Maharashtra Pollution Control Board

Assistant Secretary

Received Consent fee of -

	Amount(Rs.)		Date	Drawn On
No.	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7			
1	20,000		28/06/2013	
2	15,000/-	750668	05/02/2015	SBI Bank

Copy to:

- 1. Regional Officer Raigad, Sub-Regional Officer-Mahad, MPCB: They are directed to ensure the compliance of the consent conditions.

  2. Chief Accounts Officer, MPCB, Mumbai.
- JES. 3. Web site up-dation purposes.

#### Schedule-I

## Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have installed Effluent Treatment Plant (ETP) with design capacity of 250 CMD. ETP comprising Primary and Tertiary treatment facility.
  - B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH
01	ρΉ	5.5 to 9.0
02	BOD 3days 27 deg.C	100 mg/l
03	COD	250 mg/l
04	Oil & Grease	10 mg/l
05	Suspended Solids	100 mg/l
06	Total Dissolved Solids	2100 mg/l
07	Sulphate	1000 mg/l
08	Chlorides	600 mg/l
09	Iron	5.0 mg/l
10	Zinc	5.0 mg/l
11	Phosphate as P	5:0 mg/1
12	Bioassy Test	90% survival of fish after first 90 hrs in 100% effluent.

C) The treated effluent shall be reused back into the process to maximum extent and remaining shall be dispose to CETP. There shall be no discharge outside industry premises.

d) The condensate water recovered shall be reused / recycled in the process / cooling tower makeup thereby maintaining overall effluent generation quantity and quality

within consented limit.

2) A] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1) Suspended Solids. Not

Not to exceed

100 mg/l.

(2) BOD 3 days 27oC.

Not to exceed

100 mg/l.

- B] The treated sewage shall be soaked in a soak pit, which shall be got cleaned periodically, excess if any sewage shall be disposed on land for gardening/irrigation.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

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5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	18.00
2.	Domestic purpose	10.0
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	200.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	

. ol system as ...ne to time / Enviro. 6) The Applicant shall provide Specific Water Pollution control system as conditions of EP Act, 1986 and rule made there under from time to time/Environmental Clearance / CREP guidelines.

## Schedule-II

# Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have install the Air pollution control (APC)system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Heigh t in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1	Boiler (3 TPH)	Dust Cyclone / Scrubber	88.00	Coal + FO	5 TPD + 1.5 KL/D	0.5 4.5	50 + 135 = 185 Kg/D
2	Air Heater		20.00	Electricity	£	<b>}_`</b>	5
3	Spray Dryer	Scrubber	20.00				in the last
4	Scrubber for HCl recovery	Scrubber	20.00		\\\		
5	DG Set-I (500 KVA)	Acoustic enclosures	4.5*	HSD	70 Lu/Hr		
6	DG Set- II(125 KVA)	Acoustic enclosures	2.5*	HSD	70 Lit/Hr	<b> </b>	

<sup>\*</sup>above the roof of building in which D.G set is installed.

- 2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
- 3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

1	TPM	Not to exceed	150 mg/Nm <sup>3</sup> .
	NOx (Process)	Not to exceed	50 ppm ·
	Acid Mist/HCL	Not to exceed	$35 \text{ mg/Nm}^3$
	SO2	Not to exceed	185 Kg/Day

- 4. The Applicant shall obtain necessary prior permission for providing additional control equipment, with necessary specifications and operation thereof or alteration or replacemental teration well before its life come to an end or erection of new pollution control equipment.
- 5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

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#### Schedule-III

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	3.0 lakh	1Month	Towards Operation & Maintenance of Pollution control systems	30/06/2019	31/10/2019
	Above     Within	e Bank Guar n one monti	antee shall be is period.	submitted at MPCB Rep	gional Office, Ra	nigad •
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				(0)		
		명하고 1.12명) 2.23명 : 12명 2.33명 : 12명 : 12				
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### Schedule-IV

#### General Conditions:

1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

 If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.

3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.

The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.

7) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the chancial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

(Second Amendment) Rules, 1992.

8) The industry shall recycle/reprocess reuse/recover Hazardous Waste as per the provision contain in the HW(MH&RW) Rules 2008, which can be recycled

9) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

10) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.

11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

12) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity (in case of Consent to establish).

13) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).

14) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).

15) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.

16) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the

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pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.

17) Neither storm water nor discharge from other premises shall be allowed to mix with

the effluents from the factory.

18) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

19) The industry should not cause any nuisance in surrounding area.

20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

21) The applicant shall maintain good housekeeping.

22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees

planted by September end, with the Environment Statement.
23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance v pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.

24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions of hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.

25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.

26) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).

27) The industry shall submit official e-mail address and any change will be duly

informed to the MPCB.

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informed to the MPCB. 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd: - 16.11.2009 as amended.

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