MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701

Fax: 24024068 /24023515 Website: http://mpcb.gov.in E-mail: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd - 4th Floor, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E) Mumbai - 400 022

Red/LSI Date: 29 /02/2016.
Consent No: Format -1.0/BO/CAC-CELL/EIC NO. NK-19270-15/R/CAC-2972

To.

M/s. Tilaknagar Industries Ltd., At.- Tilaknagar, Tal. Shrirampur, Dist-Ahmednagar – 413720.

Subject: Renewal of Consent of 100 KLPD Distillery Unit (Molasses Base) and allied products under RED category.

Ref : 1. Consent to Operate granted by Board vide No. BO/CAC-CELL/EIC No. NK- 17277-14/R/CAC-2345 dtd. 02.03.2015.

CAC meeting held on 25.01.2016.

Your application: CO1505000306.

Dated: 15/05/2015.

For: Renewal of Consent of 100 KLPD Distillery Unit (Molasses Base) and allied products under RED category, under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent is granted for a period from 01.06.2015 to 31.08.2016.
- The total capital investment of the Unit is Rs. 207.82 Crs. (As per C.A. Certificate submitted by industry)

3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity	UoM
1	Rectified Spirit	750	KL/M
2	Extra Neutral Alcohol	1750	KL/M
3	Fusel Oil	0.60	KL/M
4	Absolute Alcohol	715	KL/M
5	MALT Spirit	180	KL/M
6	Grape Spirit	120	KL/M
7	IMFL	5000	Cases/D
8	Electricity	694	KWH

(Distillery Capacity shall not exceed 100 KLPD)

18pm

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal	
1.	Trade effluent	Spent wash – 600 (75 after volume reduction)	As per Schedule -	Bio-methanisation followed by RO followed by MEE followed by incineration & 300 CMD RO permeate on	
		Other than spent wash – 60	As per Schedule -	land for gardening. 100% recycle for cooling	
2.	Domestic effluent	10.0	As per Schedule -	tower & fermentation. On land for irrigation	

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	Boiler no I (2 TPH)		
	Boiler no II (10 TPH)	1	As per Schedule - II
	Boiler no III (10 TPH)		
tions	s under Hazardous Waste (M	1	As per Schedule - II

6. Conditions under Hazardous Waste (M, H & T M) Rules, 2008 for treatment and disposal of

Sr. No.	Type of Waste	Category	Quantity	UOM	D: .
	Industry shall n			COM	Disposal
Non-Hazard	dous Solid Wastes:	g	ay type of Ha	zardous Waste	2.

Sr. No.	A E HOLE	Quantity	UOM	Treatment	D'
1	Yeast Sludge	800.0	Kg/D	_	Disposal
2	Grape Waste	150	Kg/D	***	Use as Manure
2	Spent Grain	100	Kg/D		Cattle Feed.
3	(Barley)	300	Kg/D		Cattle Feed.
4	Biological sludge of ETP	800	MT/M		Use as Manure
5	Coal Ash	660	MT/M		
	ard reserves the righ	000	WHI/WI	***	By Sale to brick mfgr.

- 8. This Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government agencies.
- 10. Industry shall comply the conditions of Environmental Clearance granted by MoEF vide no. J-11011 / 1148/2007-IA-II(I) dtd. 12.11.2008.
- 11. Industry shall install web-camera as per the direction of CPCB within a period of one month.
- 12. Industry shall operate online monitoring system which is installed as per the Directions of CPCB and shall connect/upload the online monitoring data at MPCB and CPCB server.

For and on behalf of the Maharashtra Pollution Control Board

> (Dr. P. Anbalagan, IAS) Member Secretary

Received Consent fee of -

. No. Amount (Rs)	DD. No.	Date	D 0	
01 Rs. 1,20,798/-			Drawn On	
10. 1,20,790/-	107638	12.05.2015	SBI Bank.	

As per the Consent granted vide dtd. 02.03.2015 fees of Rs. 2, 94,953 is balance with the Board same is considered during this Renewal, hence there is no any balance fees with the Board.

Copy to:

- 1. Regional Officer MPCB Nashik He is directed to release BG of Rs. 5 Lakh & 5 Lakh submitted towards installation of ESP/Wet Scrubber/Bag Filter as per CREP norms to the Boiler as industry has installed the same.
- Sub -Regional Officer MPCB Ahmednagar He is directed to ensure the compliance of the consent conditions.
- Chief Accounts Officer, MPCB, Mumbai.
- CAC desk- for record & website updation purposes.

Schedule-I

I) Terms & Conditions for compliance of Water Pollution Control

- A] You have provided comprehensive treatment for volume reduction consisting of Biomethenisation followed by RO followed by MEE & concentrated spent wash mixed with bagasse & burnt in Boiler to achieve zero discharge.
- B] The spent wash shall be 100% recycled in the process to achieve zero discharge. In no case spent wash shall find its way outside the factory premises directly or indirectly.
- C] You have provided Condensate Polishing Unit (CPP) for the treatment of 60 CMD effluent generated from malt spirit, bottle washing etc. Treated effluent shall be 100% recycle back in process for cooling tower & fermentation.
- D] The operation of distillery should be restricted to 270 days in a year and that it will not operate during rainy season.
- The industry shall create Environmental Cell by appointing an Environmental Engineer, Chemist
 and Agriculture expert for looking after day to day activities related to Environment and
 irrigation field where treated effluent is used for irrigation.
- 2) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines if applicable.
- II) Conditions under Water (Prevention & Control of Pollution) CESS Act, 1977 as amended The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, boiler feed etc.,	672.0
2.	Domestic purpose	25.0
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	645.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	

Schedule-II Terms & conditions for compliance of Air Pollution Control

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) to observe the following fuel pattern-

Sr. No.	Stack Attached to	APC System	Height in meter	Type of Fuel	Quantity	UoM	S %	SO ₂ Kg/ Day	
1	Boiler no. – I (2 TPH) (Standby)		45	Biogas	354	M³/Hr.	_	Day	
2	Boiler no. – II (10 TPH) (Standby)			Coal	52.8	MT/D	0.5%	528	
	Poiler	Bag Filter	Bag Filter	Bag Filter	Bagasse	96	MT/D	0.2%	384
3	Boiler no. – III (10 TPH)		35	Conc. Spent wash	75	CMD			

- 2. Industry shall operate H2S scrubber install for control of emission from Bio-digester.
- 3. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 4. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- 5. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter Not to exceed 15	0 mg/Nm ³
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- 6. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 7. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

Schedule-III Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amount of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	5.0/- Lakhs	To be extended.	O & M of pollution control systems & compliance of Consent Conditions.	31.08.2016	31.12.2016

Schedule-IV

General Conditions

 The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

2) Industry should monitor effluent quality, stack emissions and ambient air quality

monthly/quarterly.

- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms

and conditions of this consent.

6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW (MH&TM) Rules 2008, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M, H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) The applicant shall make an application for renewal of the consent before 60 days from the date of the expiry of the consent.
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 12) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 13) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 14) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 15) Conditions for D.G. Set
- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with

- insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel.
- 16) The industry should not cause any nuisance in surrounding area.
- 17) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- The applicant shall maintain good housekeeping.
- 19) The applicant shall bring minimum 33% of the available open land under green coverage/plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 20) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 21) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 22) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 23) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- 24) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 25) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 26) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 27) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

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