MAHARASHTRA POLLUTION CONTROL BOARD

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Kalpataru Point, 3rd & 4th floor, Sion- Matunga Scheme Road No. 8, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E),

Mumbai - 400 022

Consent order No:- 1.0/BO/CAC-Cell/EIC No:-NM-5596-15/CAC-6738

Date-09/06/2015

To.

M/s. Owens Corning (I) Pvt Ltd.,

Plot No-T-28, M.I.D.C, Phase-II, Taloja

Dist-Raigad, Maharshtra-410208 (India)

Subject: Renewal Consent to Operate with decreased CI in RED category.

Ref

: 1. Earlier Consent granted vide no. BO/JD/(APC)/EIC.NO.NM-3476-11/O/CC-CAC-303. dtd18.2.2012.

2. Your application is approved in CAC meeting held on 14.05.2015

Your application:- CR1412000056

Dated: 03.12.2014

For: Renewal of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent is granted for a period from 01:02,2015 to 31.01.2018.
- 2. The actual capital investment of the industry is Rs. 607.12 Cr. (Existing CI-Rs. 612.32 Cr decreased CI-Rs. 5.22 Cr as per audited balance sheet submitted by industry).

3. The Consent is valid for the manufacture of -

(Sp. 100-	ReoduGi/ByProduci Name	Maximum Quantity (MIT/Month)
1.	Fiber Glass	5,000
	By Product	
2.	Fabrication and Drain Glass	400
3.	Shredded Glass (Forming By Product)	750

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

3 5 42 7102		Reunitied quantity of discharge (OMD)	. Sendenderio:	Disposali
1.	Trade effluent	630	As per Schedule –I	Maximum Recycle/reuse and remaining to CETP
2.	Domestic effluent	50	As per Schedule –I	On land for gardening

5. Conditions under Air (P& CP) Act. 1981 for air emissions:

		ice, rear for an ennishing	ð.
	Designation of small	NumberoitStack	Standards to be
1.	Boiler, furnace	02	As per Schedule -II
2.	Process vents	17	As per Schedule -II
3.	DG set	03	As per Schedule -II

M/s. Owens Corning (I) Pvt Ltd. SRO Taloja/I/R/L/47833000

Page 1 of 9

6. Conditions about Non Hazardous Wastes:

191 102	Type Of Waste	Quantity & UoM	Breatment.	Disposal 3
1	Wood / Cardboards/ paperboards/ PP Bags etc.	60 MT/M	NA	Sold to authorized party
2	Metal Scrap	10 MT/A	NA	Sold to authorized party
3	Plastic Drums	900 Nos./M	NA	Sold to authorized party
4	ETP Sludge	45 MT/ M	NA	Used as additives in cement block manufacturing/ Sold to authorized party/CHWTSDF
5	Refractory bricks	0.5 MT/ M	NA	Sold to authorized party or Secured Landfill
6	Floor spilled Glass	25 MT/M	NA	Sold to authorized party or Secured Landfill
7	E-waste	3.0 MT/M	NA	Sold to authorized party

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

F-900-00-00-00-00-00-00-00-00-00-00-00-00	posai oi nazai aoas		Name and the second second second	*******************		
. N	#= Type Of Waste	_Ontegor	Quantil	MOU	Trephne	·-··········· Disposali di est
1	Used / spent oil	5.1	18	MT/A 🖣	NA	Sold to an approved
	Spent			- F		reprocesser
2	Wastes / residue	5.2	8 .	MT/A	NA NA	CHWTSDF
	containing oil		***	1 1		
3	Discarded	33.1 (I)	1000	Nos./A	NA	Sold to an approved
	containers/barrels/			4		reprocesser
	liners			F		
	contaminated	*				
	with hazardous					
	waste/chemicals		*			
4	Used Lead Acid	76-7	12	Nos./A	NA	Send to authorized
	batteries	1. 1. 1.				recyclers/ re-processor.
5	Used Chrome	P	4	MT/A	NA	CHWTSDF
	blocks 💮 🛴	<u>_</u>				
6	Chemical waste	<i></i>	3.0	MT/M	NA	CHWTSDF
	(Bad batch)					
						······································

- 8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maharashtra Pollution Control Board

> (Dr. P. Anbalagan, IAS Member Secretary

Received Consent fee of -

and the second

Sc. No Amount (Rs.) DD. No Date Deavin On								
1.	Rs. 36,42,690/-	480306	07.11.2014	HDFC Bank				
2.	Rs. 100/-	480488	07.11.2014	HDFC Bank				

M/s. Owens Corning (I) Pvt Ltd. SRO Taloja/I/R/L/47833000

Copy to:

- 1. Regional Officer Navi-Mumbai- He is directed to return the existing BG of Rs. 2 lakh to avoid the duplication of BG for the same purpose.
- 2. Sub-Regional Officer-Taloja, MPCB, Navi Mumbai They are directed to ensure the compliance of the consent conditions.
- 3. Chief Accounts Officer, MPCB, Mumbai.
- 4. CC/CAC desk- for record & website updation purposes.

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<u>Schedule-I</u> Terms & conditions for compliance of Water Pollution Control:

1) Al As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 680 CMD.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards as per EP Act,1986		
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH		
01	pН	5.5-9.0		
02	Oil & Grease	10		
03	Suspended Solids	100		
04	Total Dissolved Solids	2100		
05	BOD (3 days 27°C)	100		
06	COD	250		

- C] The treated effluent shall be recycled to the maximum extend and remaining treated effluent shall be sent to CETP after confirming the above standards. There shall not be any discharge directly/indirectly outside the factory premises
- 2) Al As per your consent application, you have provided septic tank and soak pit for treatment of domestic effluent and further treated in ETP,
 - B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
 - (1) Suspended Solids. Not to exceed

100 mg/l.

(2) BOD 3 days 27oC. Not to exceed

100 mg/l.

- C] The treated sewage shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any shall be used on land for gardening/plantation purpose.
- D] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

M/s. Owens Corning (I) Pvt Ltd. SRO Taloja/I/R/L/47833000

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Page 4 of 9

5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sin no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	460
2.	Domestic purpose	70
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	840
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	Nil

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guideline.

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

COOCI							
700 RE:	Stack Attached		Heig ht/in Mars	Type of Fuel	Quantity & UoM		
1	Filtration Plant	Water Scrubber	14				
2	Filtration Plant	Water Scrubber	14				
3	Front end cross channel (Right)		29.6	LNG	4300 M³/hr	·	
4	Front end cross channel (Left)		29.6	LNG	4300 M³/hr	(C)	
5	Cake oven Burners – 06 Nos.		13.85 each	LNG	8600 M³/hr		
6	Chopped Strand Matline oven-4 Nos.	<u></u> ·	11.6 each	LNG	73904 M ³ /hr		
7	Emulsion suction Fan		13.6	150			
8	Mat Cooling Fan		11.6	No.			
9	Heat Extractor Fan		10.1	M			
10	Furnace		<u>, 33.5, 18</u>	LNG	34182 M³/hr		
11	Boiler	4	# 430pm	LNG	2220 M³/hr		
12	D.G. Set (1000 KVA)		12.5	HSD	209 Lit/hr	1	100.32
13	D.G. Set (1000 KVA)		12.5	HSD	209 Lit/hr	1	100.32
14	D.G. Set (160 KVA)	12:-	4.5	HSD	35 Lit/hr	1	16.8

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)

3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter Not to exceed 150 mg/Nm³.

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacementalteration well before its life come to an end or erection of new pollution control equipment.

5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

M/s. Owens Corning (I) Pvt Ltd. SRO Taloja/I/R/L/47833000

Page 6 of 9

Schedule-III **Details of Bank Guarantees**

1354 1700	Consent (C to E/O/R)	# Amt BG Impos	oli edi	Submissi on Period	. Purpose of BG ₁ -	Complian ce Period	Validity Date
1	CtoR	Rs. 5 lakh	/-	15 days	Towards Operation & Maintenance of pollution control system	31.01.2018	31.05.2018

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Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Tocal Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

M/s. Owens Corning (I) Pvt Ltd. SRO Taloja/I/R/L/47833000

Page 8 of 9

- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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