MAHARASHATRA POLLUTION CONTROL BOARD

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MAHAPASHTRA

Kalpataru Point, 3rd & 4th floor, Sion- Matunga Scheme Road No. 8, Opp. Cine Planet Cinema, Near

Sion Circle, Sion (E),

Mumbai - 400 022

Red/L.S.I

Date: 04/01/2014

Consent No: B.O/AST/EIC.No-RD-2584-13/E/CC-133

Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

Privi Organics Limited (Unit-III) Plot No A-3, MIDC Mahad, Dist Raigad-402309 Maharashtra, India.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Establish is granted for a period up to: Upto Commissioning of the unit OR 07/10/2017 whichever is earlier.

2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Alpha Terpineol	200	MT/M
2	Alpha Terpinyl acetate	100	MT/M
3	Dipentene varieties-Terpinole- 20, Terpinole -60, Terpinole- 90	80	MT/M
4	Prionyl	30	MT/M
5	Terpene-Phenol based resin	150	MT/M
6	Terpene(polyterpene) based resin	150	MT/M
7	Para -Cymene	100	MT/M
8	Camphene	250	MT/M
9	Isobornyl acetate	100	MT/M
	BY PRODUCTS:-		
1	Recovered acetone	320.00	MT/M
2	Recovered Indian catalyst	21.00	MT/M
3	Recovered Toluene	140.00	MT/M
4	Recovered Triethylamine	195.00	MT/M
5	Dipentene	110.00	MT/M
6	Column Tops	243.00	MT/M

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7	Column bottom mass	113.50	MT/M
8	Acetic acid solution (23-30 %)	212.00	MT/M
9	Spent Aq. Aluminium chloride solution (30-38 %)	450.00	MT/M
10	Spent Aq. Triethyl amine hydrochloride (29-33 %)	507.00	MT/M
11	Recovered EDC	471.00	MT/M
12	LF(mix of alcohols like fenchyl alcohol, borneol etc)	8.00	MT/M
13	Recovered Methanol	114.00	MT/M
14	Spent(sod. sulphate) and methanol solution	405.00	MT/M
15	Recovered MDC	180.00	MT/M
16	Spent DMH solution (DMH 8-10 %)	93.00	M'T/M
17	Recovered Cyclohexane	24.00	MT/M
18	Aq methanol solution (15-18 %)	330.00	MT/M
19-	Spent Aq Borontrifluoride solution	51.00	MT/M
20	Ammonium Sulphate solution (22-30 %)	460.00	MT/M
21	Recovered Xylene	56.00	MT/M
22	Spent Aq Aluminium chloride solution	39.00	MT/M
23	Recovered catalyst	10.20	MT/M
24	1st Aq layer acetic acid solution (20-30 %)	160.00	MT/M
25	Recovered Camphene	35.00	МТ/М

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 75.0M3.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 20.0M3.

 *The Total effluent (Domestic +Trade) generated will be 143.8 CMD, out of which 48.8 shall be recycled & 95 CMD shall be discharge to CETP.

(iii) Trade Effluent:

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

S.NO	Parameters	Standards		Unit
1	рН	Not to exceed	6.5 - 9.0	
2	COD	Not to exceed	25 0	mg/l
3	BOD	Not to exceed	100	mg/l
4	Suspended solids	Not to exceed	100	mg/l
5	Total Dissolved Solids	Not to exceed	2100	mg/l
6	Oil & Grease	Not to exceed	10	mg/l

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7	TAN	Not to exceed	50	mg/l
- 8	Phenolic Compound	Not to exceed	1.0	mg/l
9	Phosphate	Not to exceed	5.0	mg/l

- (iv) Trade Effluent Disposal: The industrial effluent shall be segregated and reused back into process and remaining treated effluent shall be discharge to CETP. There shall not be any discharge outside the factory premises.
- (v) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

Suspended Solids (1)Not to exceed 100 mg/l. (2)BOD 3 days 27o C. Not to exceed 100 mg/l.

(vi) Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) Non-Hazardous Solid Wastes:

Sr. No.	Type Of Waste	Quantity	UOM	Disposál
	Boiler Ash	2240	Kg/Day	Sale to Brick
			,	Manufacturer/Land filling
2	Canteen Waste	15	Kg/Day	Sale for vermicomposting
3	Metal Scrap	1.5	MT/M	Sale
4	Insulation material	300	Kg/A	Sale
5	Other Waste	2.5	MT/M	Sale
	(paper, wood, glass,			
	decontaminated plastic			

(viii)Other Conditions: Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(i) Domestic purpose 40.00 CMD

(ii) Water gets Polluted &

Pollutants are Biodegradable ...

154.19 CMD

(iii) Water gets Polluted, Pollutants are not Biodegradable & Toxic ...

0.00 CMD (iv) Industrial Cooling, spraying

in mine pits or boiler feed 416.0 CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

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5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment:

Industry shall provide dust collector /Scrubber of sufficient capacity to control the emissions.

Conditions for D.G. Set

a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

b. Standards for Stack Emissions:

1	SPM/TPM	Not to exceed	150	mg/Nm ³
2	SO _{2(from Boiler)}	Not to exceed	720	Kg/day
3	SO _{2(process)}	Not to exceed	50	Kg/day
4	Acid Mist	Not to exceed	35	Kg/day

(i) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	HSD	70.00	Ltrs/Hr
2	Coal	72.00	MT/day

(ii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	Boiler(8 TPH)	30.00
2	Boiler(16 TPH)	44.50
3	DG Set (380 KVA)	11.00
4	DG Set (380 KVA)	11.00

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by number's such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

(i) The Industry shall handle hazardous wastes as specified below.

Sr. N		Quantity	UOM	Disposal.
1	34.3 Chemical sludge from	15 .00	MT/M	CHWTSDF
	waste water treatment			
2	36.1 Sludge from wet	15.60	MT/M	CHWTSDF/Sale
	scrubbers			Authorized reprocessor
3	35.3 Spent carbon*	0.50	MT/M	CHWTSDF/Sale
				Authorized reporcessor
4	31.1 Residues and wastes*	0.03	MT/M	CHWTSDF/Sale
				Authorized reporcessor
5	9.1 Lead slag/Lead bearing	5.00	Nos/A	Sale to Authorized
· · · · · · · · · · · · · · · · · · ·	residues			recycler
6	20.3 Distillation residues	10.50	MT/M	CHWTSDF/Sale to
				Authorized reporcessor
7	33.3 Discarded containers /	200.00	Nos/M	Sale to Authorized
	barrels / liners			reporcessor
8	5.1 Used /spent oil	0.42	MT/M	Sale to Authorized
				reporcessor
9	32.2 Corrosive wastes	5.00	MT/M	CHWTSDF/Sale to
	arising			Authorized reporcessor
10	20.2 Spent solvents	30.00	MT/M	CHWTSDF/Sale to
				Authorized reporcessor
11	20.3 Distillation residues	0.01	MT/M	CHWTSDF/Sale to
				Authorized reporcessor

(ii) Treatment: - NIL

- 1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
- 2. The industry should comply with the Hazardous Waste (M&H) Rules, 2003.
 - a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
 - b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office
 - c. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

7. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution

- control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 8. The consent should not be construed as any exemption from obtaining necessary NOC from other Govt. agencies as may deemed fit necessary.
- 9. This Board reserves the right to amend or add any conditions in this consent and the same shall be binding on the Applicant.
- 10. This Consent is issued pursuant to the decision of Consent Committee meeting of 2013 held on 24/12//2013 of the Board.
- 11. This Consent is issued by overriding the earlier consent to Establish granted vide No-BO/PAMS/O/EIC No.RD-2380-12/CC-0096 dated-08/10/2012.
- 12. This is issued subject to obtaining Environmental Clearance, as per the Environment Impact Assessment Notification dtd- 14/09/2006.
- 13.Industry shall not take any effective steps for commencement of production without obtaining, the Environment clearance and Consent to operate from MPC Board.

14. The Capital investment of the industry is Rs. 37.50Crs.

(Rajeev Kumar Mital IAS) Member Secretary

To,

Privi Organics Limited (Unit-III)

Plot No A-3, MIDC Mahad,

Dist Raigad-402309

Maharashtra, India.

Copy to:-

Regional Officer, MPCB Raigad

Sub-Regional Officer, MPCB Mahad

Chief Account Officer, MPCB Mumbai.

Received Consent fee of -

Sr. No. Amount(Rs.)	DD. No.	Date	Drawn On
25000	245695	20 Jun 2013	SBI Bank
50000	245722	05 Aug 2013	SBI Bank