

MAHARASHATRA POLLUTION CONTROL BOARD

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Red/L.S.I

Date: 17/07/2012

Consent No: BO/JD (WPC)/EIC-PN-14467-12/O/CC-CAC- 510

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008.

[To be referred as Water Act, Air Act and HW (M, H & TM) Rules respectively].

.....
CONSENT is hereby granted to

M/s. Bilt Graphic Paper Products Ltd. (Unit Bhigwan)
105- Milestone, Pune Solapur Highway, Bhadalwadi, Tal- Indapur
Dist- Pune - 413105

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW (M, H & TM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 30.06.2017.
2. The Consent is valid for the manufacture of -

Sr.No.	Product Name	Maximum Quantity	UOM
1	Paper & Coated Paper (By using ready made pulp as a raw material)	34667.00	MT/M

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 9759.00 M3.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 505.00 M3.
- (iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary secondary and or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1	pH	Between	7.0 to 8.5	
2	Suspended Solids	Not to exceed	10	mg/l.
3	BOD 3 days 27 Deg. C.	Not to exceed	10	mg/l.
4	COD	Not to exceed	120	mg/l.
5	Oil & Grease	Not to exceed	10	mg/l.
6	T.D.S.	Not to exceed	700	mg/l.
7	Chlorides	Not to exceed	600	mg/l.
8	Sulphates	Not to exceed	1000	mg/l.

(v) **Trade Effluent Disposal:** The treated effluent conforming to the above standards shall be used on land for irrigation and remaining quantity of the treated effluent conforming above standards shall be reused in process to the maximum extent and excess shall be discharged into the nalla passing through village Bori and that further meeting river Nira. The discharge of treated effluent into nalla will be through the pipeline of about 12 Kms. length laid for the purpose which will be utilized by nearby farmers for irrigation purpose as per agreement with the Industry.

(vi) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27o C.	Not to exceed	100	mg/l.

(vii) **Sewage Effluent Disposal:** The treated effluent shall be disposed off in a soak pit which shall be got cleaned periodically. Overflow, if any, shall be collected in tank and shall be used for gardening or alternatively pumped to exiting ETP system.

(viii) **Non-Hazardous Solid Wastes:**

Sr. No.	Type Of Waste	Quantity	UOM	Treatment	Disposal
1	ETP Sludge	22.00	MT/Day	By Sale Board Mfg. Use as Fuel in Boiler or Composting.	

(ix) **Other Conditions:**

- Industry shall restrict industrial effluent quantity to 9759 CMD and shall use 15.26 CMD of water per ton of paper produced or total water consumption shall be corresponding to consented capacity of paper manufactured whichever is less.
- The Industry should make maximum efforts to recycle treated waste water.
- Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(a) Domestic purpose	...	560.00 CMD
(b) Water gets Polluted & Pollutants are Biodegradable	...	10843.00 CMD
(c) Water gets Polluted. Pollutants are non Biodegradable & Toxic	...	0.00 CMD
(d) Industrial Cooling, spraying in mine pits or boiler feed	...	0.00 CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. **CONDITIONS UNDER AIR ACT:**

- The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a) Control Equipment: A.P.I. Ltd., shall provide control equipment as

- i) ESP of sufficient capacity shall be provided to coal fired boiler.
- ii) Dust Collector of sufficient capacity shall be provided to
 - a) Coal Crusher & b) Coal Screen.
- iii) Pneumatic conveyor system of sufficient capacity shall be provided to ash storage system.
- iv) Ash conditioning device should be provided to the out let of ash silo.

b) Standards for Stack Emissions:

- | | | | |
|--------------------|---------------|------|----------------------|
| 1. SPM | Not to exceed | 150 | mg/Nm ³ . |
| 2. SO ₂ | Not to exceed | 93.6 | Kg/Day |

(ii) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	Diesel (For D.G Set)	195.00	Kg/hr

(iii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	D.G. Set (750 KVA)	5.50 mtrs *
2	D.G. Set (320 KVA)	3.60 mtrs *
3	D.G. Set (1250KVA)	7.10 mtrs *

(* above the roof of the building in which it is installed)

iv) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

(v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

6. Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure, acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.

- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

S. No.	Sl. No.	Description of Hazardous Waste	Quantity	Unit	Disposal/Management
1	5.1	Used spent oil	4.57	MT	Sale to authorised party
2	5.2	Wastes/residue containing oil	Filter -89 Nos./M Bearings -190 Nos/M Oil Mud, cotton & Saw dust -1.65 MT/M	Nos./M & MT/M	Metallic item after cleaning sold and remaining sent to CHWTSDf
3	22.1	Residues of additives used in plastic manufacture	Paint Cans -119 Nos./Year, Cans -46 Nos./year, Waste pape containing dried ink.-165 Kg/year, Waste Plastic -20T/M	----	Sent to CHWTSDf/return to Original party
4	29.1	Process wastes/residues	2217.00	Nos./M	Return to Original party or CHWTSDf
5	55.1	Discarded liners	15404.00	Nos./Year	sale to autorised reproccessors/CH WTSDf

- (ii) Treatment: - NH.

The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.

- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

8. Industry shall comply with following additional conditions:

- i. The applicant should bring minimum 33% of the available open land under green coverage/ plantation. The applicant should submit a yearly statement by 30th September every year on available open plot area, no. of trees surviving as on 31st March of the year and no. of trees planted by September end.
- ii. The applicant should provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant should stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- iii. The applicant should make an application for renewal of the consent at least 60 days before the date of the expiry of the consent. The applicant should not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- iv. The firm should submit MPCB, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30th September every year.
- v. The applicant should install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment should be maintained. The applicant should also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.
- vi. Separate drainage system should be provided for collection of trade and sewage effluents. Terminal manholes should be provided at the end of collection system with arrangement for measuring the flow. No effluent should be admitted in the pipes sewers down-stream of the terminal manholes. No effluent should find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises should be allowed to mix with the effluents from the factory.
- vii. The applicant should provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and should pay to the Board for the services rendered in this behalf. An inspection book should be opened and made available to the Board's officers during their visit to the applicant.
- viii. The industry should ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- ix. The applicant should maintain good house keeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- x. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

9. Industry shall comply with the Hazardous Waste (Management, Handling & Transboundary Movement) Rules, 2008.
10. The consent is issued pursuant to the decision of the Consent Appraisal Committee meeting held on dt.03/07/2012.
11. The Capital investment of the industry is Rs. 1479.71 Crores.

For and on Behalf of the
Maharashtra Pollution Control Board,

(Milind Mhaikar)
Member Secretary

To,
Bilt Graphic Paper Products Ltd. (Unit Bhigwan)
105 Milestone Pune Solapur Highway,
Bhadalwadi, Tal- Indapur,
Dist- Pune -413105

Copy to: RO MPCB, Pune + SRO MPCB, Pune-I - They are directed to ensure the compliance of consent conditions.

CAO - Cess Wing Master file

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1,47,97,205/-	000030	21 Apr 2012	IDBI bank
2	26,57,600/-	000198	10 July 2012	IDBI bank